

Powering Integrated Solutions

Axens Group provides a complete range of solutions for the conversion of oil and biomass to cleaner fuels, the production and purification of major petrochemical intermediates as well as treatment and conversion options for natural gas. The integrated offer includes technologies, equipment, furnaces, modular units, catalysts, adsorbents and related services.

From feasibility studies to unit start-up and follow-up throughout the entire unit cycle life, Axens Group is ideally positioned to cover the entire value chain while ensuring the highest level of performance with reduced environmental footprint.



3,000

industrial units under license



70,000

tons of catalysts and adsorbents
each year coupled with
catalysts services



Over 5 0 0 modular units

references



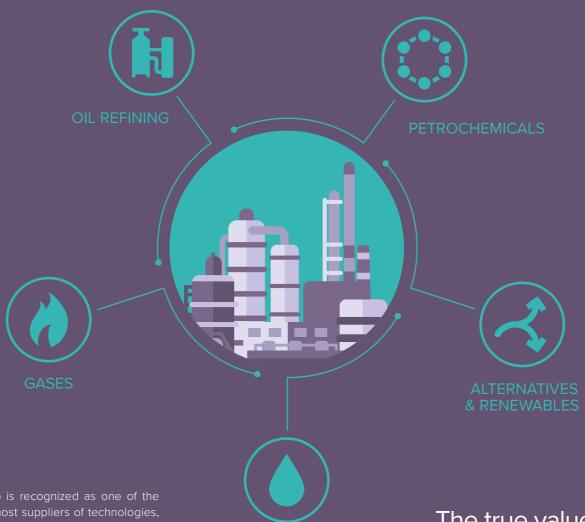
More than 3,500

furnaces sold (with more than 2,000 references)



Offices in countries

Operating in five markets



Axens Group is recognized as one of the world's foremost suppliers of technologies, products, services and equipment to the Refining and Petrochemical intermediates markets. To satisfy industry needs and help its clients to be more successful, Axens is committed to developing and manufacturing the most advanced, reliable and cost-effective catalysts and adsorbents. A careful attention is being devoted to each step of the manufacturing process of these highly technical products, the result of continuous investment in development and improvement programs.

Axens management systems are certified for:

- > quality (ISO 9001)
- > environment (ISO 14001)
- > safety (OHSAS 18001)
- > energy management (ISO 50001)

Axens' products constitute the most complete portfolio on the market and cover all refining, petrochemicals and gas processing areas, including sulfur recovery, dessicants and stream purification, as well as grading materials.

The true value of axens' products goes beyond the performance of the material itself

Helping the Oil & Gas industry players to be more efficient by supporting its operations with assistance throughout the catalyst cycle life is part of Axens' commitment. Based on strong, experienced and local technical services teams, Axens' offer includes a complete service program of start-up, loading & unloading assistance, performance follow-up, analysis of spent material, regeneration recommendations and performance predictions.

Axens' products by application











OIL REFINING

PETROCHEMICALS

GASES

ALTERNATIVES & RENEWABLES

WATER

CATALYSTS				
REFORMING & ISOMERIZATION				
CCR REFORMING				
SR OR CYCLIC REFORMING	<u> </u>	<u>`</u>		
CYCLIC REFORMING	<u> </u>	<u>`</u>		
ISOMERIZATION	<u> </u>	<u> </u>		
AROMATICS PRODUCTION	<u> </u>			
HYDROPROCESSING				
HYDROCRACKING	<u> </u>			
VGO HYDROTREATING	<u>`</u>			
MIDDLE DISTILLATES & NAPHTHA HYDROTREATING	<u> </u>			
PRIME-G+® CRACKED GASOLINE HYDROTREATING	<u> </u>			
RESIDUE HYDROTREATING	<u>·</u>			
SULFUR RECOVERY	▼			
CLAUS CATALYSTS	→			
ACTIVE BED SUPPORTS	<u> </u>		<u>`</u>	
TAIL GAS TREATMENT CATALYSTS	<u> </u>		 	
HYDROGENATION	*		•	·
SELECTIVE HYDROGENATION	✓			
TOTAL HYDROGENATION	<u> </u>	 		
CRACKED GASOLINE HYDROGENATION	<u> </u>	 		
SPECIALIZED APPLICATIONS	•	•		
HETEROGENEOUS OLIGOMERIZATION	✓	~		
HOMOGENEOUS OLIGOMERIZATION	· · ·	<u> </u>		
CYCLOHEXANE PRODUCTION		· ·		
LINEAR ALKYL BENZENES (LAB)				
SWEETENING	✓	·	~	
BIODIESEL PRODUCTION				<u> </u>
ENVIRONMENT	✓	✓	~	
BIODIESEL PRODUCTION ENVIRONMENT	~	✓	✓	V
GRADING				
INERT GRADING	Y	~		
ACTIVE GRADING	~	~		
SITRAP® SERIES	~	~		
ARSENICTRAP™ SERIES	~	~		

ADSORBENTS					
SELECTIVE CONTAMINANTS REMOVAL (G	JUARD BEDS)				
AXTRAP™ - ARSINE SERIES	✓	✓	✓	~	
AXTRAP™ - MERCURY SERIES	✓	~	~	~	
AXTRAP™ - FLUORIDE SERIES	✓				
AXTRAP™ - CHLORIDE SERIES	✓	~	~	~	
AXTRAP™ - SULFUR SERIES	✓	~	~	~	
AXTRAP™ - SULFUR SCAVENGER	✓	~	~	~	
DRYING & PURIFICATION					
AXSORB® - DRYING SERIES	✓	~	~	~	
AXSORB® - PURIFICATION SERIES	✓	~	~	~	
AXSORB® - SPECIALITY SERIES	✓	✓			
ACTIGUARD™ - WATER TREATMENT SERIES					✓

CATALYSTS REFORMING AND ISOMERIZATION

		0.0.0		3	
	OIL REFINING	PETROCHEMICALS	GASES	ALTERNATIVES & RENEWABLES	WATER
CCR REFORMING	✓	✓			
SR OR CYCLIC REFORMING	✓	✓			
CYCLIC REFORMING	✓	✓			
ISOMERIZATION	✓				
AROMATICS PRODUCTION		✓			

	Applications	Material	Shape
CCR REFORMING			
Symphony® PS 100	Gasoline production	Multipromoted Pt, Sn on low density Al ₂ O ₃	S
Symphony® PS 110	Gasoline production	Multipromoted Pt, Sn on low density Al ₂ O ₃	S
Symphony® CR 157	Gasoline production	Multipromoted Pt, Sn on high density Al ₂ O ₃	S
Symphony® AR 151	Aromatics production	Multipromoted Pt, Sn on high density Al_2O_3	S
SR OR CYCLIC REFO	RMING		
Symphony® PR 150	Gasoline production	Balanced multipromoted Pt, Re on high density Al ₂ O ₃	С
Symphony® PR 156	mphony® PR 156 Gasoline production Unbalanced multipromoted Pt, Re on high density Al ₂ O ₃		С
RG 682	Gasoline production	Unbalanced promoted Pt, Re on low density $\mathrm{Al_2O_3}$	С
CYCLIC REFORMING			
Symphony® P 152	Gasoline production	Multipromoted Pt, high density Al ₂ O ₃	С
ISOMERIZATION			
ATIS-1L	C ₄ Paraffins isomerization	Pt on chlorinated Al ₂ O ₃	С
ATIS-2L	C ₅ -C ₆ Paraffins isomerization	Pt on chlorinated Al ₂ O ₃	С
IS 463	C ₅ Olefins skeletal isomerization (Iso-5®)	Proprietary	S
AROMATICS PRODU	CTION		
OPARISPLUS®	Ethylbenzene & Xylenes isomerization	Pt & Zeolite on Al ₂ O ₃	С
OPARISMAX®	Ethylbenzene & Xylenes isomerization	Pt & Zeolite on Al ₂ O ₃	С

CATALYSTS HYDROPROCESSING

		(λ)	
	OIL REFINING PETROCHEMICALS	GASES ALTERNATIVES	WATER
HYDROCRACKING	✓	& RENEWABLES	
VGO HYDROTREATIN	IG ✓		
MIDDLE DISTILLATES			
& NAPHTHA HYDRO	🗸		
PRIME-G+® CRACKED	GASOLINE		
HYDROTREATING	V		
RESIDUE HYDROTRE	ATING		
	Applications	Material	Shape
HYDROCRACKING			
mpulse® HR 1058	Hydrocracking pretreatment, HDN & HDA, maximum performances	NiMo, Al ₂ O ₃	ML
mpulse® HRK 1448	Hydrocracking pretreatment, HDN & HDA, maximum performances	NiMo, Al ₂ O ₃	ML
HRK 658	Hydrocracking pretreatment & high HDN activity	NiMo, Al ₂ O ₃	ML
Craken™ Flex HDK 766	Hydrocracking for Fuels & Lube Oils production	Metals on ASA	ML
Craken™ Flex HDK 786	Hydrocracking for Fuels & Lube Oils production	Metals on ASA	ML
Craken™ Flex HYK 732	Hydrocracking for Fuels & Lube Oils production	Metals on supported Zeolite	ML
Craken™ Flex HYK 742	Hydrocracking for Fuels & Lube Oils production	Metals on supported Zeolite	ML
Craken™ Flex HYK 752	Hydrocracking for Fuels & Lube Oils production	Metals on supported Zeolite	ML
Craken™ Flex HYK 762	Hydrocracking for Fuels & Lube Oils production	Metals on supported Zeolite	ML
Craken™ D HYK 733	Hydrocracking for Middle Distillates production	Metals on supported Zeolite	ML
Craken™ D HYK 743	Hydrocracking for Middle Distillates production	Metals on supported Zeolite	ML
Craken™ D HYK 753	Hydrocracking for Middle Distillates production	Metals on supported Zeolite	ML
VGO HYDROTREATING			
mpulse® HR 1056	HDS, HDN & HDA, maximum performances	CoMo, Al ₂ O ₃	ML
mpulse® HR 1058	HDS, HDN & HDA, maximum performances	NiMo, Al ₂ O ₃	ML
HR 508	High HDS & HDN activity	NiMo, Al ₂ O ₃	ML
HR 504	High HDS & HDN activity	CoMoNi, Al ₂ O ₃	ML
HR 544	High HDS & HDN activity	CoMoNi, Al ₂ O ₃	ML
	AND NAPHTHA HYDROTREATING	C.M. ALC	
mpulse® HR 1246	HDS, maximum performances	CoMo, Al ₂ O ₃	ML
mpulse® HR 1218 mpulse® HR 1248	HDS & HDA, maximum performances	NiMo, Al ₂ O ₃	ML
modise HR 1748			NAI.
	HDS & HDA, maximum performances	NiMo, Al ₂ O ₃	ML
HR 626	High HDS activity	CoMo, Al ₂ O ₃	ML
HR 626 HR 618	High HDS activity High HDS activity	CoMo, Al ₂ O ₃ NiMo, Al ₂ O ₃	ML ML
HR 626 HR 618 HR 608	High HDS activity High HDS & HDA activity	CoMo, Al ₂ O ₃ NiMo, Al ₂ O ₃ NiMo, Al ₂ O ₃	ML ML ML
HR 626 HR 618 HR 608 HR 648	High HDS activity High HDS activity High HDS & HDA activity High HDS & HDA activity	CoMo, Al_2O_3 NiMo, Al_2O_3 NiMo, Al_2O_3 NiMo, Al_2O_3	ML ML ML
HR 626 HR 618 HR 608 HR 648 HR 945	High HDS activity High HDS activity High HDS & HDA activity High HDS & HDA activity High HDS & HDA activity Hydrogenation of Olefins & Diolefins for Delta P management	CoMo, Al ₂ O ₃ NiMo, Al ₂ O ₃ NiMo, Al ₂ O ₃	ML ML ML
HR 626 HR 618 HR 608 HR 648 HR 945 HR 955	High HDS activity High HDS activity High HDS & HDA activity High HDS & HDA activity	CoMo, Al_2O_3 NiMo, Al_2O_3 NiMo, Al_2O_3 NiMo, Al_2O_3 NiMo, on neutral Al_2O_3	ML ML ML ML S
HR 626 HR 618 HR 608 HR 648 HR 945 HR 955	High HDS activity High HDS activity High HDS & HDA activity High HDS & HDA activity Hydrogenation of Olefins & Diolefins for Delta P management Hydrogenation of Olefins & Diolefins for Delta P management	CoMo, Al_2O_3 NiMo, Al_2O_3 NiMo, Al_2O_3 NiMo, Al_2O_3 NiMo, on neutral Al_2O_3	ML ML ML ML S
HR 626 HR 618 HR 608 HR 648 HR 945 HR 955 PRIME-G+® CRACKED (High HDS activity High HDS activity High HDS & HDA activity High HDS & HDA activity High HDS & HDA activity Hydrogenation of Olefins & Diolefins for Delta P management Hydrogenation of Olefins & Diolefins for Delta P management	CoMo, Al ₂ O ₃ NiMo, On neutral Al ₂ O ₃ NiMo, on neutral Al ₂ O ₃	ML ML ML ML S ML
HR 626 HR 618 HR 608 HR 648 HR 945 HR 955 PRIME-G+® CRACKED (High HDS activity High HDS activity High HDS & HDA activity High HDS & HDA activity High HDS & HDA activity Hydrogenation of Olefins & Diolefins for Delta P management Hydrogenation of Olefins & Diolefins for Delta P management GASOLINE HYDROTREATING Selective hydrogenation	CoMo, Al ₂ O ₃ NiMo, on neutral Al ₂ O ₃ NiMo, on neutral Al ₂ O ₃	ML ML ML S ML
HR 626 HR 618 HR 608 HR 648 HR 945 HR 955 PRIME-G+® CRACKED (HR 845 HR 806 HR 846	High HDS activity High HDS activity High HDS & HDA activity High HDS & HDA activity High HDS & HDA activity Hydrogenation of Olefins & Diolefins for Delta P management Hydrogenation of Olefins & Diolefins for Delta P management GASOLINE HYDROTREATING Selective hydrogenation Selective HDS	CoMo, Al ₂ O ₃ NiMo, on neutral Al ₂ O ₃ NiMo, on neutral Al ₂ O ₃ Proprietary Proprietary	ML ML ML S ML S S S S
HR 626 HR 618 HR 608 HR 648 HR 945 HR 955 PRIME-G+® CRACKED (HR 845 HR 806 HR 846 HR 856	High HDS activity High HDS activity High HDS & HDA activity High HDS & HDA activity High HDS & HDA activity Hydrogenation of Olefins & Diolefins for Delta P management Hydrogenation of Olefins & Diolefins for Delta P management GASOLINE HYDROTREATING Selective hydrogenation Selective HDS Selective HDS	CoMo, Al ₂ O ₃ NiMo, on neutral Al ₂ O ₃ NiMo, on neutral Al ₂ O ₃ Proprietary Proprietary Proprietary	ML ML ML S ML S S S S S
HR 626 HR 618 HR 608 HR 648 HR 945 HR 955 PRIME-G+® CRACKED (HR 845 HR 806 HR 846 HR 856 HR 841	High HDS activity High HDS activity High HDS & HDA activity High HDS & HDA activity High HDS & HDA activity Hydrogenation of Olefins & Diolefins for Delta P management Hydrogenation of Olefins & Diolefins for Delta P management GASOLINE HYDROTREATING Selective hydrogenation Selective HDS Selective HDS Selective HDS Selective HDS Selective HDS	CoMo, Al ₂ O ₃ NiMo, on neutral Al ₂ O ₃ NiMo, on neutral Al ₂ O ₃ Proprietary Proprietary Proprietary Proprietary	ML ML ML S ML S ML S ML
HR 626 HR 618 HR 608 HR 648 HR 945 HR 955 PRIME-G+® CRACKED (HR 845 HR 806 HR 846 HR 856 HR 841 RESIDUE HYDROTREA	High HDS activity High HDS activity High HDS & HDA activity High HDS & HDA activity High HDS & HDA activity Hydrogenation of Olefins & Diolefins for Delta P management Hydrogenation of Olefins & Diolefins for Delta P management GASOLINE HYDROTREATING Selective hydrogenation Selective HDS Selective HDS Selective HDS Selective HDS Selective HDS	CoMo, Al ₂ O ₃ NiMo, on neutral Al ₂ O ₃ NiMo, on neutral Al ₂ O ₃ Proprietary Proprietary Proprietary Proprietary	ML ML ML S ML S ML S ML
HR 626 HR 618 HR 608 HR 648 HR 945 HR 955 PRIME-G+® CRACKED (HR 845 HR 806 HR 846 HR 856 HR 841 RESIDUE HYDROTREA HF 418 HF 858	High HDS activity High HDS activity High HDS & HDA activity High HDS & HDA activity High HDS & HDA activity Hydrogenation of Olefins & Diolefins for Delta P management Hydrogenation of Olefins & Diolefins for Delta P management GASOLINE HYDROTREATING Selective hydrogenation Selective HDS Selective HDS Selective HDS Selective HDS Selective HDS TING HDM of Atmospheric & Vacuum Residue HDM of Atmospheric & Vacuum Residue	CoMo, Al ₂ O ₃ NiMo, on neutral Al ₂ O ₃ NiMo, on neutral Al ₂ O ₃ Proprietary Proprietary Proprietary Proprietary Proprietary Proprietary NiMo, Al ₂ O ₃ CoMoNi, Al ₂ O ₃	ML ML ML S ML S ML S ML ML S ML ML
HR 626 HR 618 HR 608 HR 648 HR 945 HR 955 PRIME-G+® CRACKED (HR 845 HR 806 HR 846 HR 841 RESIDUE HYDROTREA HF 418 HF 858 HMC 868	High HDS activity High HDS activity High HDS & HDA activity High HDS & HDA activity High HDS & HDA activity Hydrogenation of Olefins & Diolefins for Delta P management Hydrogenation of Olefins & Diolefins for Delta P management GASOLINE HYDROTREATING Selective hydrogenation Selective HDS Selective HDS Selective HDS Selective HDS Selective HDS TING HDM of Atmospheric & Vacuum Residue	CoMo, Al ₂ O ₃ NiMo, on neutral Al ₂ O ₃ NiMo, on neutral Al ₂ O ₃ Proprietary Proprietary Proprietary Proprietary Proprietary Proprietary Proprietary CoMoNi, Al ₂ O ₃ CoMoNi, Al ₂ O ₃	ML ML ML S ML S ML S ML S S S S ML S
HR 626 HR 618 HR 608 HR 648 HR 945 HR 955 PRIME-G+® CRACKED (HR 845 HR 806 HR 846 HR 856 HR 841 RESIDUE HYDROTREA	High HDS activity High HDS activity High HDS & HDA activity High HDS & HDA activity High HDS & HDA activity Hydrogenation of Olefins & Diolefins for Delta P management Hydrogenation of Olefins & Diolefins for Delta P management GASOLINE HYDROTREATING Selective hydrogenation Selective HDS Selective HDS Selective HDS Selective HDS Selective HDS TING HDM of Atmospheric & Vacuum Residue HDM of Atmospheric & Vacuum Residue	CoMo, Al ₂ O ₃ NiMo, on neutral Al ₂ O ₃ NiMo, on neutral Al ₂ O ₃ Proprietary Proprietary Proprietary Proprietary Proprietary Proprietary NiMo, Al ₂ O ₃ CoMoNi, Al ₂ O ₃	ML ML ML S ML S ML S ML ML S ML ML

CATALYSTS SULFUR RECOVERY

		0.0.0		(3)	
	OIL REFINING	PETROCHEMICALS	GASES	ALTERNATIVES & RENEWABLES	WATER
CLAUS CATALYSTS	✓		V	✓	
ACTIVE BED SUPPORT	~		~	~	
TAIL GAS TREATMENT CATALYSTS	~		~	~	

	Applications	Material	Shape
CLAUS CATALYS	STS		
CR 3-7	Claus reaction	Al_2O_3	S
CR-400	Claus reaction	Al ₂ O ₃	S
CR-3S	Claus reaction & COS hydrolysis	Al ₂ O ₃	S
CR-3S LG	Claus reaction for low turn-down	Al ₂ O ₃	S
AM	Oxygen scavenger in Sulfur recovery units	Fe, Al ₂ O ₃	S
AMS	Oxygen scavenger in Sulfur recovery units	Fe, Al ₂ O ₃	S
CRS 31	Claus reaction & COS/CS ₂ hydrolysis	TiO ₂	С
CSM 31	Claus reaction & Carsul management	Proprietary, Al ₂ O ₃	S
ACTIVE BED SU	PPORT		
DR	Active bed supports for Claus reactors	Al ₂ O ₃	S
TAIL GAS TREAT	TMENT CATALYSTS		
TG 103	Tail Gas treatment	CoMo, Al ₂ O ₃	S
TG 203	Tail Gas treatment	CoMo, Al ₂ O ₃	S
TG 107	Low temperature Tail Gas treatment	CoMo, Al ₂ O ₃	S
TG 136	Low temperature Tail Gas treatment	CoMo, Al ₂ O ₃	ML

CATALYSTS HYDROGENATION



	Applications	Material	Shape
SELECTIVE HYD	ROGENATION		
LT 279	C ₂ and C ₃ cuts selective hydrogenation, vapor phase	Pd, Al ₂ O ₃	S
LD 273	C ₃ cut selective hydrogenation	Pd, Promotor, Al ₂ O ₃	S
LD 267 R	Butadiene hydrogenation with 1-Butene isomerization	Pd, Al ₂ O ₃ , ready to use	S
LD 269	Butadiene hydrogenation with 1-Butene isomerization	Pd, Al ₂ O ₃	S
LD 271	Butadiene hydrogenation with maximum 1-Butene yield	Pd, Promotor, Al ₂ O ₃	S
LD 277	Raw C ₄ cut Acetylenes selective hydrogenation	Pd, Promotor, Al ₂ O ₃	S
LD 2773	FCC C_4/C_5 cuts or Phenylacetylene selective hydrogenation	Pd, Promotor, Al ₂ O ₃	S
LD 265	Olefins hydrogenation & Diolefins selective hydrogenation	Pd, Al ₂ O ₃	S
LD 465	C ₅ ⁺ cuts liquid phase hydrogenation	Pd, Al ₂ O ₃	S
LD 485	C ₅ ⁺ cuts liquid phase hydrogenation	Pd, Al ₂ O ₃	S
LD 241	C ₅ ⁺ cuts liquid phase hydrogenation	Ni, Al ₂ O ₃	S
LD 341	C ₅ ⁺ cuts liquid phase hydrogenation	Ni, Al ₂ O ₃	S
LD 541	C_5^+ cuts liquid phase hydrogenation	Ni, Al ₂ O ₃	ML
TOTAL HYDROG	ENATION		
LD 412 R	Olefins & Aromatics hydrogenation	Pt, Al ₂ O ₃ , ready to use	С
LD 902	Olefins & Aromatics hydrogenation	Pt, Al ₂ O ₃	С
AX 746	Olefins & Aromatics hydrogenation	Ni, Al ₂ O ₃	ML
LD 746	Olefins & Aromatics hydrogenation	Ni, Al ₂ O ₃	ML
CRACKED GASC	PLINE HYDROGENATION		
LD 145	Olefins & Diolefins hydrogenation	NiMo, neutral Al ₂ O ₃	S
HR 606	HDS, HDN and Olefins saturation	CoMo, Al ₂ O ₃	ML

CATALYSTS SPECIALIZED APPLICATIONS

	OIL REFINING	PETROCHEMICALS	GASES	ALTERNATIVES & RENEWABLES	WATER
HETEROGENEOUS OLIGOMERIZATION	✓	✓			
HOMOGENEOUS OLIGOMERIZATION	✓	✓			
CYCLOHEXANE PRODUCTION		V			
LINEAR ALKYL BENZENES (LAB)		V			
SWEETENING	~		~		
BIODIESEL PRODUCTION				~	
ENVIRONMENT	~	~	~		

	Applications	Material	Shape
HETEROGENEOU	SOLIGOMERIZATION		
IP 811	Olefins oligomerization to Gasoline and/or Middle Distillates (Polynaphtha™)	Proprietary	ML
TA 801	Olefins oligomerization to Gasoline and/or Middle Distillates (OATS)	Proprietary	S
HOMOGENEOUS	OLIGOMERIZATION		
LC 1252	C ₃ or C ₄ Olefins dimerization (Dimersol®)	Proprietary	L
LC 1255	C ₃ or C ₄ Olefins dimerization (Dimersol®)	Proprietary	L
LC 2253	Ethylene dimerization to 1-Butene (AlphaButol®)	Proprietary	L
LC 2254	Ethylene dimerization to 1-Butene (AlphaButol®)	Proprietary	L
LC 4101	Ethylene trimerization to 1-Hexene (AlphaHexol®)	Proprietary	L
LC 4201	Ethylene trimerization to 1-Hexene (AlphaHexol $^\circ$)	Proprietary	L
CYCLOHEXANE P	PRODUCTION		
HC 1025	Benzene hydrogenation	Proprietary	L
LD 143	Benzene hydrogenation	Ni, Al ₂ O ₃	L
LINEAR ALKYL BE	ENZENES (LAB)		
DP 815	Dehydrogenation of linear Paraffins	Promoted Pt, Sn on Al ₂ O ₃	S
SWEETENING			
LCPS 30	Sweetening of LPG, NGL, Naphtha, Middle Distillates (for extraction and fixed bed sweetening processes)	Sulfonated Cobalt Phtalocyanine	L
SCPS Ready	Fixed bed sweetening of LPG, NGL, Naphtha & Middle Distillates	Sulfonated Cobalt Phtalocyanine on activated carbon	G
BIODIESEL PROD	UCTION		
STR 111	Transesterification of Vegetable Oils	Mixed Oxide of Aluminium and Zinc	С
ENVIRONMENT			
DN 115	DeNOx catalyst	Proprietary	S
ADN 101	DeNOx catalyst	Proprietary	С

GRADING

	OIL REFINING	PETROCHEMICALS	GASES	ALTERNATIVES & RENEWABLES	WATER
INERT GRADING	~	✓			
ACTIVE GRADING	~	V			
SITRAP® SERIES	~	V			
ARSENICTRAP™ SERIES	~	~			

	Applications	Material	Shape
INERT GRADING			
Ceramic Balls	Bed topping	Ceramic	S
Ceramic Balls HR	Bed topping for high pressure units	Ceramic	S
Alumina Balls	Bed topping	Al ₂ O ₃	S
ACT 068	Speciality bed topping	Ceramic	PT
ACT 069	Speciality bed topping	Ceramic	PT
ACT 077	Speciality bed topping	Al ₂ O ₃ , macroporous	FR
ACT 078	Speciality bed topping	Ceramic	FR
ACT 108	Speciality bed topping	Ceramic	HC
ACT 139	Speciality bed topping	Al ₂ O ₃ , macroporous	S
ACTIVE GRADING			
ACT 153	First stage pyrolisis gasoline units; Gums & Polymer formation control	Pd, Al ₂ O ₃	S
ACT 925	Olefins & Diolefins saturation; Gums & Polymer formation control	NiMo, Al ₂ O ₃	HC/ML
ACT 935	Olefins & Diolefins saturation; Gums & Polymer formation control	NiMo, Al ₂ O ₃	НС
ACT 945	Olefins & Diolefins saturation; Gums & Polymer formation control	NiMo, Al ₂ O ₃	S
ACT 955	Olefins & Diolefins saturation; Gums & Polymer formation control	NiMo, Al ₂ O ₃	ML
SITRAP® SERIES			
SiTrap® ACT 901	Metal (Silica) trap, maximum performances	Al ₂ O ₃	ML
SiTrap® ACT 921	Metal (Silica) trap, maximum performances	NiMo, Al ₂ O ₃	ML
SiTrap® ACT 971	Metal (Silica) trap	NiMo, Al ₂ O ₃	ML
SiTrap® ACT 981	Metal (Silica) trap	NiMo, Al ₂ O ₃	ML
SiTrap® ACT 991	Metal (Silica) trap	CoMoNi, Al ₂ O ₃	ML
ARSENICTRAP™ SERIE	s		
ArsenicTrap™ ACT 979	Metal (Arsenic) trap	Proprietary	S
ArsenicTrap™ ACT 989	Metal (Arsenic) trap	NiMo, Al ₂ O ₃	ML

ADSORBENTS DRYING & PURIFICATION

		OIL REFINING	PETROCHEMICALS	GASES	ALTERNATIVES & RENEWABLES	WATER
AXSORB® - DRYIN	IG SERIES	~	✓	✓	✓	
AXSORB® - PURIF	ICATION SERIES	✓	✓	✓	✓	
AXSORB® - SPECI	ALITY SERIES	✓	✓			
ACTIGUARD™ - WA SERIES	ATER TREATMENT					~
	Applications			Material		Shape
XSORB® - DRYING	SERIES					
xSorb® A / AB	Air, Gas & Liquid dr	ying		Activated Alumin	1a	S
xSorb® D / DB	Air, Gas & Liquid dr	ying		Activated Alumin	ıa	S
xSorb® 510	Special adsorbent	for the multibed techr	nology	Activated Alumin	ıa	S
xSorb® 531	Gas & Liquid select	ive drying		Molecular Sieves	5	С
xSorb® 533	Gas & Liquid select	ive drying		Molecular Sieves	5	S
		fins drying		Molecular Sieves		С

AYSOPR® -	DI IDIFICATION	SEDIES

Gas & Liquid drying

Gas & Liquid drying

AxSorb® 541

AxSorb® 543

AxSorb® 900	Polar compounds removal from Gas & Liquids	Proprietary Hybrid	S
AxSorb® 902	Polar compounds removal from Gas & Liquids	Proprietary Hybrid	S
AxSorb® 911	CO ₂ , Sulfur, Nitrogen & Oxygenates compounds removal	Molecular Sieves	С
AxSorb® 913	CO ₂ , Sulfur, Nitrogen & Oxygenates compounds removal	Molecular Sieves	S
AxSorb® 920	TBC removal from monomers	Activated Alumina	S
AxSorb® 926	TBC removal from monomers	Promoted Alumina	S
AxSorb® 951	Hydrogen purification & NG/NGL sweetening	Molecular Sieves	С
AxSorb® 980	CO ₂ & Sulfur removal from Gas & Liquids	Promoted Alumina	S
AxSorb® 984	CO ₂ & Sulfur removal from Gas & Liquids	Promoted Alumina	S
AxSorb® 990	Water & CO ₂ removal for Air Separation Unit	Promoted Alumina	S

Molecular Sieves

Molecular Sieves

С

S

AXSORB®- SPECIALITY SERIES

AxSorb® 311	Hydrogen peroxide & working solution purification	Promoted Alumina	S
AxSorb® 312	Hydrogen peroxyde & working solution purification	Promoted Alumina	G
AxSorb® 330	Alcohol dehydration	Proprietary	S
AxSorb® 351	N-iso paraffins separation	Molecular Sieves	С

ACTIGUARD™ - WATER TREATMENT SERIES

ActiGuard™ AA400G	Arsenic & Fluoride removal from water	Activated Alumina	G
ActiGuard™ AAFS50	Arsenic & Metals removal from water	Proprietary Promoted Alumina	G
ActiGuard™ 320	Fluoride removal for bottled water plant	Proprietary Alumina	ML

ADSORBENTS SELECTIVE CONTAMINANTS REMOVAL (GUARD BEDS)

	OIL REFINING	PETROCHEMICALS	GASES	ALTERNATIVES & RENEWABLES	WATER
AXTRAP™ - ARSINE SERIES	~	✓	~	~	
AXTRAP™ - MERCURY SERIES	~	✓	~	✓	
AXTRAP™ - FLUORIDE SERIES	✓				
AXTRAP™ - CHLORIDE SERIES	✓	✓	✓	✓	
AXTRAP™ - SULFUR SERIES	✓	✓	✓	✓	
AXTRAP™ - SULFUR SCAVENGER SERIES	✓	✓	~	~	

	Applications	Material	Shape
AXTRAP™ - ARSINE SE	RIES		
AxTrap™ 191	Arsine, Phosphine & COS removal	PbO, Al ₂ O ₃	S
AxTrap™ 192	Arsine, Phosphine & Sulfur removal from Propane & Propylene	CuO, Al ₂ O ₃	S
AxTrap™ 194	Arsine, Phosphine & Sulfur removal from Propane & Propylene	CuO, Al ₂ O ₃	S
AXTRAP™ - MERCURY	SERIES		
AxTrap™ 273	Mercury removal from Gas & Liquid streams	Proprietary	S
AxTrap™ 277	Mercury removal from Gas, Syngas & reduced atmosphere	Proprietary	S
AxTrap™ 283	Mercury removal from Gas & Liquid streams	Proprietary	S
AXTRAP™ - FLUORIDE	SERIES		
AxTrap™ 601	HF & Fluoride removal	Activated Alumina	S
AxTrap™ 602	HF & Fluoride removal	Promoted Alumina	S
AxTrap™ 612	HF & Fluoride removal	Promoted Alumina	S
AXTRAP™ - CHLORIDE	SERIES		
AxTrap™ 813	HCl and organic chloride removal	Proprietary	S
AxTrap™ 860	HCI removal from Hydrogen rich gas, LPG & Reformate	Promoted Alumina	S
AxTrap™ 867	HCI removal from Hydrogen rich gas, LPG & Reformate	Promoted Alumina	S
AXTRAP™ - SULFUR SE	ERIES		
AxTrap™ 401	H ₂ S removal from Gas & Syngas	Proprietary ZnO	С
AxTrap™ 403	Sulfur removal from Liquid streams	Proprietary reduced Ni	С
AxTra p™ 405	Sulfur removal from Liquid streams	Proprietary reduced Ni	С
AxTrap™ 407	Sulfur removal from Natural Gas	Proprietary Mixed Metal Oxide	С
AXTRAP™ - SULFUR SO	CAVENGER SERIES		
AxTrap™ 4000	Removal of H ₂ S from Gas streams	Proprietary Mixed Metal Oxide	G
AxTrap™ 4001/4002	Removal of H ₂ S and light mercaptans from Gas streams	Proprietary Mixed Metal Oxide	G
AxTrap™ 4003	Removal of H ₂ S and light mercaptans from biogas	Proprietary Mixed Metal Oxide	G
AxTrap™ 4002 L/4003 L	Removal of $\rm H_2S$, light mercaptans and other contaminants from liquid hydrocarbon streams and gases	Proprietary Mixed Metal Oxide	G
AxTrap™ 4011/4012	Removal of $\mathrm{H}_2\mathrm{S},$ mercaptans and low levels of heavy organic Sulfur from Gas streams	Proprietary Mixed Metal Oxide	G
AxTrap™ 4013 L	Removal of $\rm H_2S$ and mercaptans, from clear liquid Hydrocarbon streams such as LPG, NGL, Gasoline, Kerosene and Solvents	Proprietary Mixed Metal Oxide	G
AxTrap™ 4101/4102	Removal of larger amounts of H ₂ S from Gas streams	Proprietary Mixed Metal Oxide	G
AxTrap™ 4503	Removal of $\ensuremath{H_2S}$ and other sulfur compounds from dry gas streams and liquid hydrocarbons	Proprietary Mixed Metal Oxide	G
AxTrap™ 4513	Removal of H_2S , and lower levels of mercaptans and some heavy organic Sulfur from Gas streams	Proprietary Mixed Metal Oxide	G
AxTrap™ 4523	Removal of total Sulfurs in dry gas streams	Proprietary Mixed Metal Oxide	G



PETROCHEMICALS



GASES



ALTERNATIVES & RENEWABLES



WATER



Axens is a Group providing a complete range of solutions for the conversion of oil and biomass to cleaner fuels, the production and purification of major petrochemical intermediates as well as all of natural gas treatment and conversion options. The integrated offer includes technologies, equipment, furnaces, modular units, catalysts, adsorbents and related services, commercialized under "Axens Solutions", "Heurtey Petrochem Solutions" and "Axens Horizon" brands.







