Electrical Heat Tracing Solutions for Hydrogen and Carbon Capture Industries



Shaimaa Obaid, Product Manager Koen Verleyen, Marketing Manager October 15th 2024

Agenda

- Introduction to heat tracing
- H2 and Carbon Capture industries
- Mission critical heat tracing solutions
- Project References





nVent Thermal I who we are

- Global leader in thermal management
- RAYCHEM = top brand in heat-tracing
- Large installed base with 600,000+ km installed heat tracing
- Leading experts with turnkey services and advanced engineering-design tools
- Strong global presence



2023 NUMBERS

\$594M

Revenues

1,900+

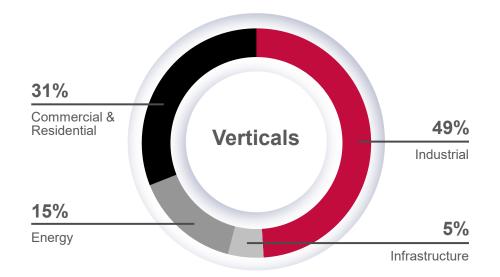
Employees

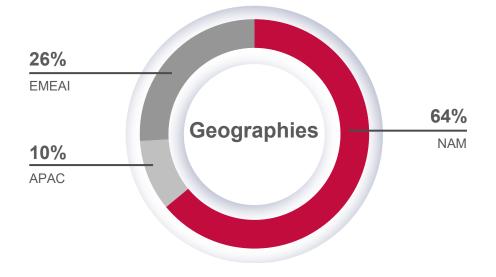
28

Countries

_

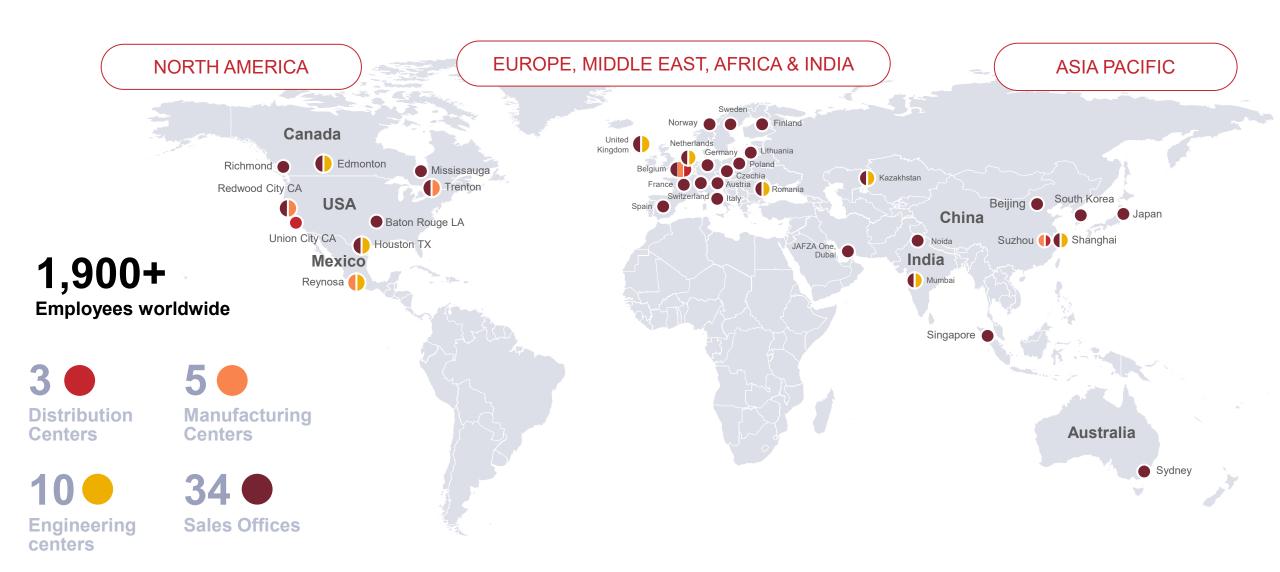
Locations





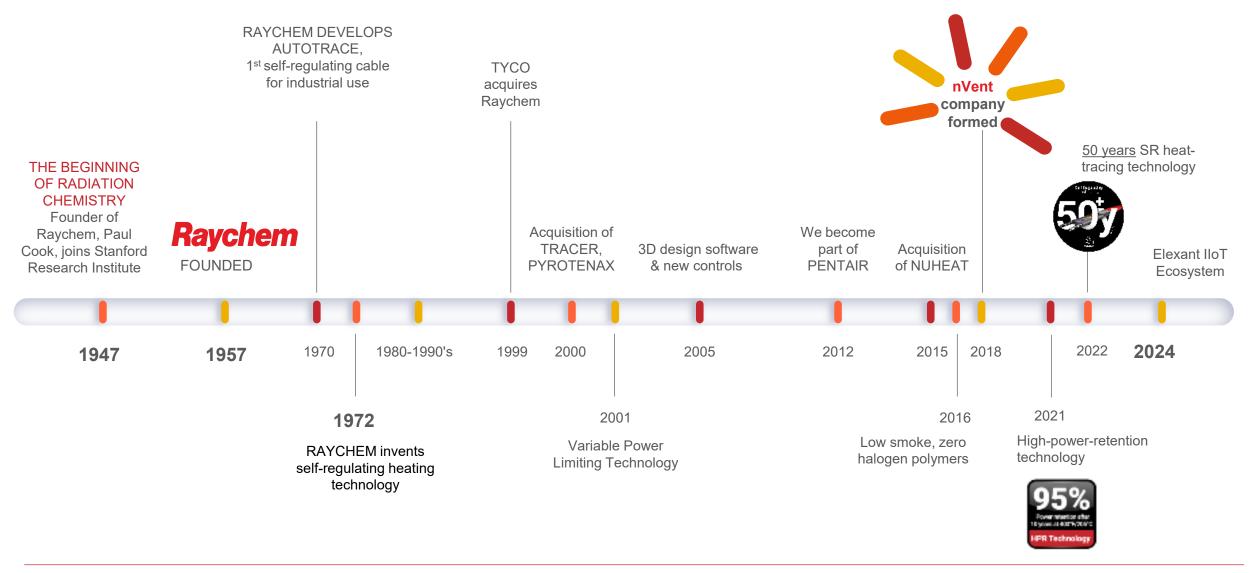


nVent Thermal | Global Presence





nVent Thermal | Our History

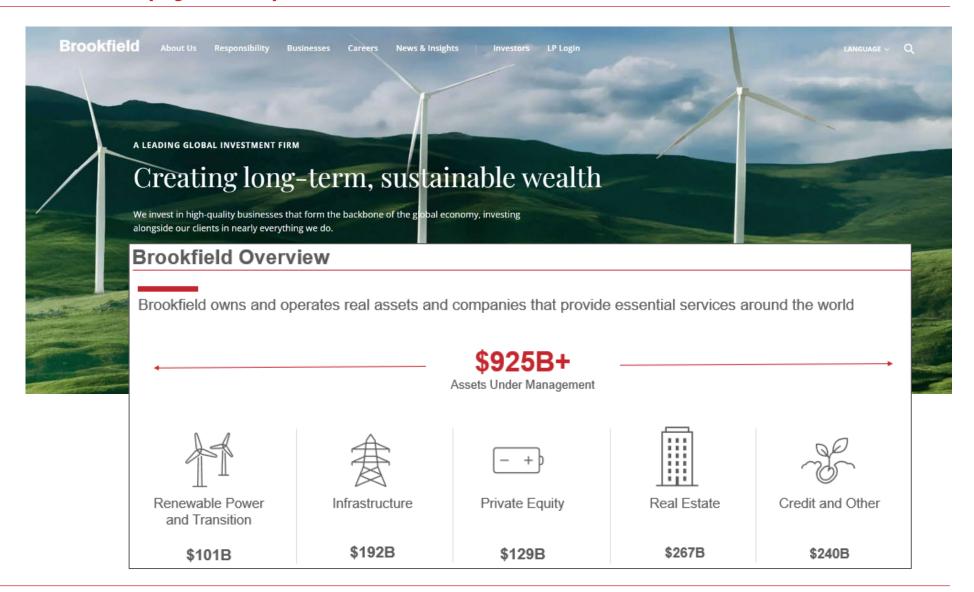




nVent Thermal | Our future (by 2025)

Part of Brookfield
 Asset Management
 (BAM)







nVent Thermal | What we do

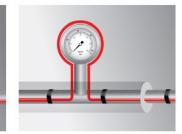


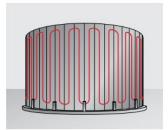
- Electrical heat-tracing
- Fire-rated wiring
- Leak Detection
- Tank Insulation

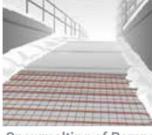
Heat Tracing = Application of heat to a pipe or equipment, to replace heat loss











Pipe Frost Protection

Pipe Temperature Maintenance

Instrument Heating

Tank Heating

Snowmelting of Ramps

- ✓ Protect critical processes,
- ✓ Enhance productivity,
- ✓ Reduce energy consumption,
- ✓ Increase safety and comfort of people



Wide range of heat-tracing cables & technologies



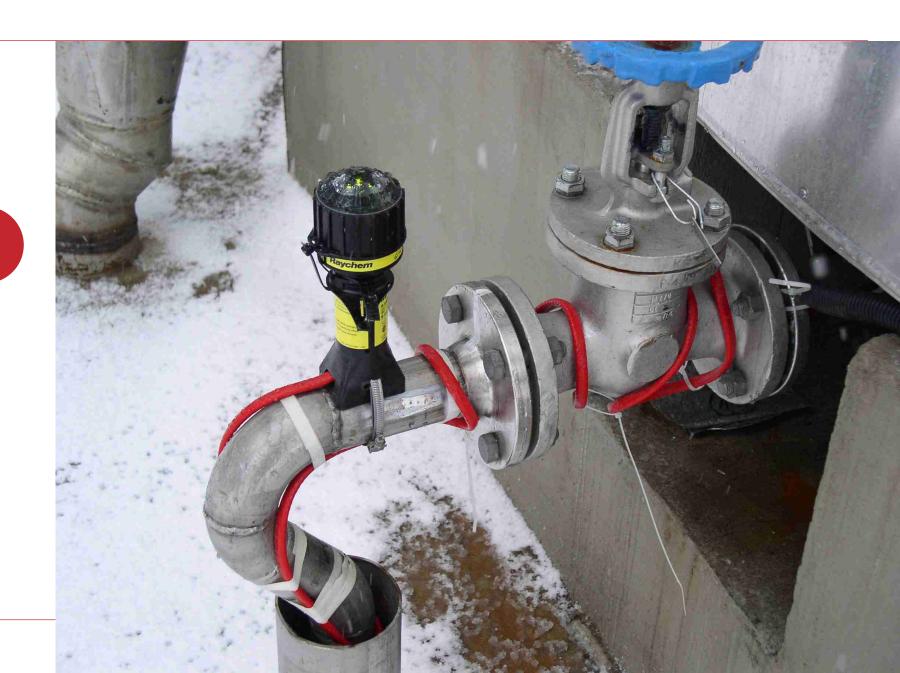


5°C TO 650°C / 40F TO 1200F



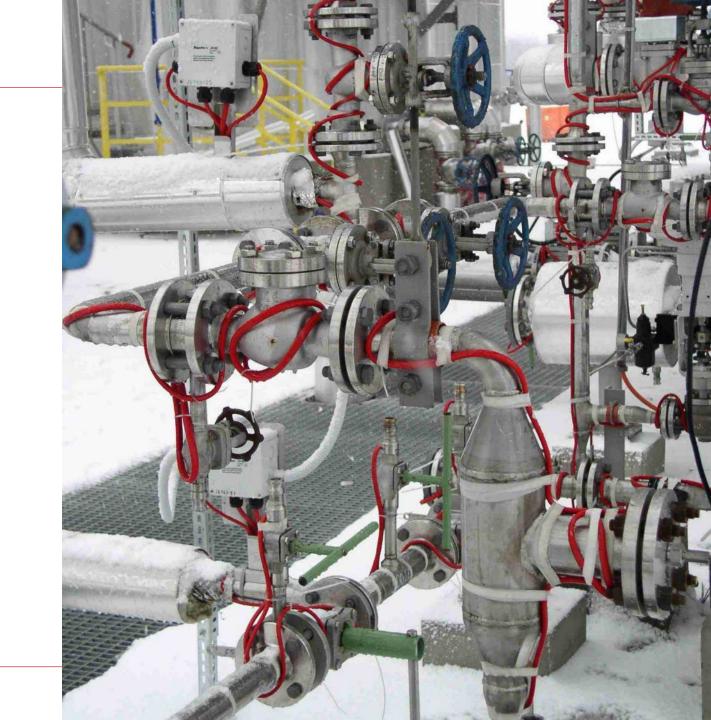


WATER 5°C / 40F





BIOFUELS 55°C / 130F





BITUMEN 160°C / 320F





SULPHUR 130°C / 265F





ANTI-CONDENSATION OF FLUE GAS 250°C / 480F



What if heat-tracing fails?

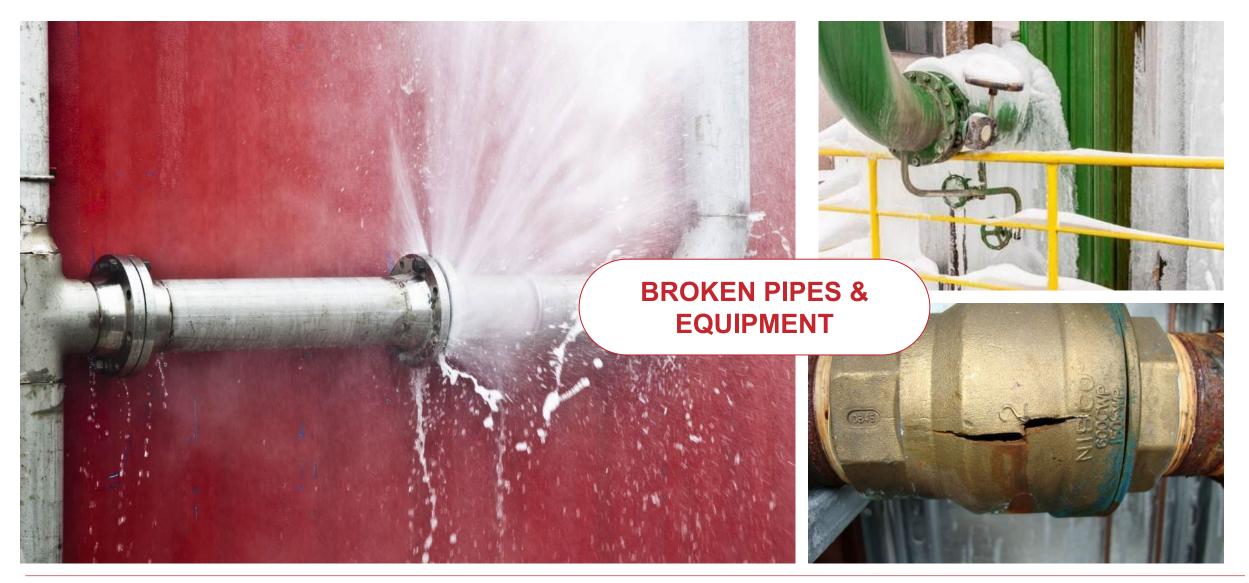






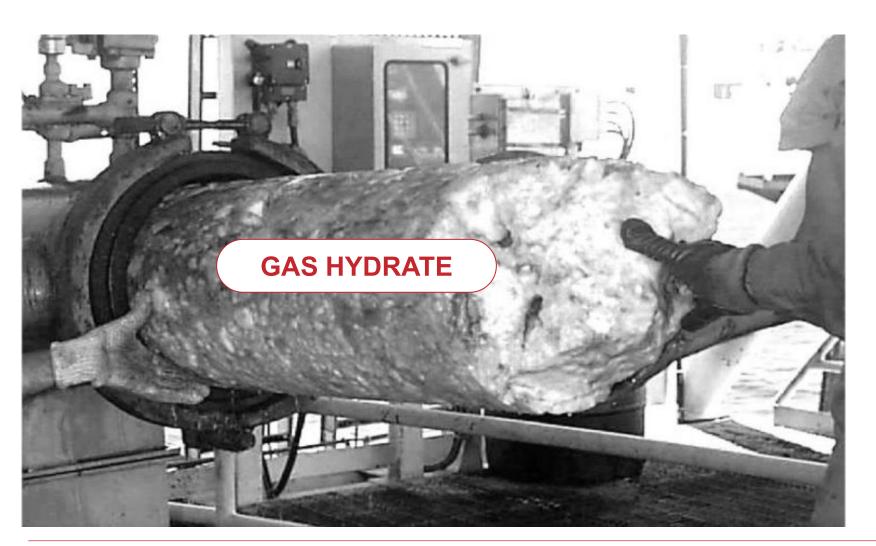


What if heat-tracing fails?





What if heat-tracing fails?









Agenda

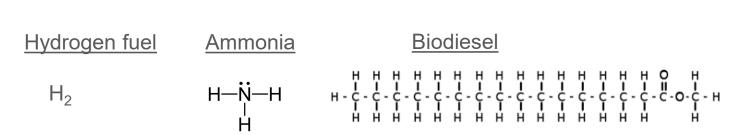
- Introduction to heat tracing
- H2 and Carbon Capture industries
- Mission critical heat tracing solutions
- Project References





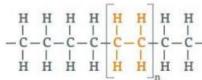
Hydrogen (H2)

- Most abundant element in the universe (ex: 75% of the Sun)
- On Earth, H2 mainly exists in compounds
 - Water H2O
 - Methane CH4
 - Coal, petroleum, biomass
- H-atoms are separated through chemical reactions, for industrial use









Jet Fuel

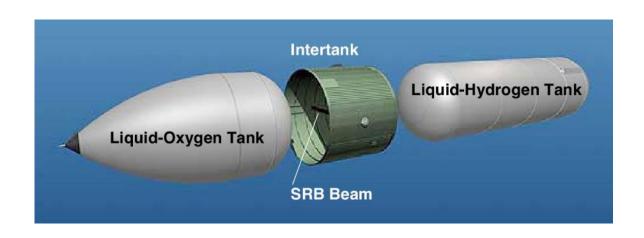
н нн нн нн нн нн н н ^C, C, C, ^C, C, ^C, C, ^C, C, ^C, C, ^C, C, C, ^C, C, C, ^C, C, C, ^C,



Hydrogen (H2)

What reaction do we see here?

2H2 + O2 > 2H2O + Energy





Why Do We Need Hydrogen?

Traditional sectors



INDUSTRY Sector	KEY APPLICATIONS	PERCENTAGE OF GLOBAL H2 DEMAND	HYDROGEN Sources
CHEMICAL	- Ammonia - Polymers - Resins	65 %	4%
REFINING	- Hydrocracking - Hydrotreating	25 %	18 %
IRON & STEEL	Annealing Blanketing gas Forming gas	io 2016	30 %
GENERAL INDUSTRY	Semiconductor Propellant fuel Glass production Hydrogenation of fats Cooling of generators	Copyright: Hinicio 2016	Natural Gas Oil Coal Electrolysis

Energy Transition sectors



- Energy carrier for renewable electricity (solar, wind)
- Clean fuels
 - Fuel cell technology
 - Biofuels
 - E-fuels (e-methanol)

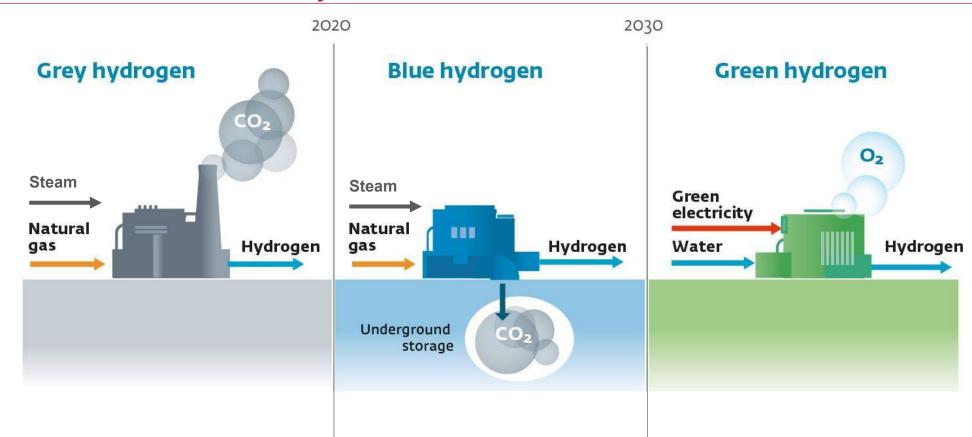








H2 Production / From Grey to Blue to Green



- Steam methane reforming (SMR)
- Problem: CO2 emissions

- SMR + Carbon Capture
- Solution: Capture CO2 for storage or use
- Electrolysis with renewable electricity
- Solution: Zero CO2 emissions

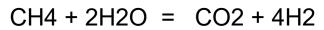


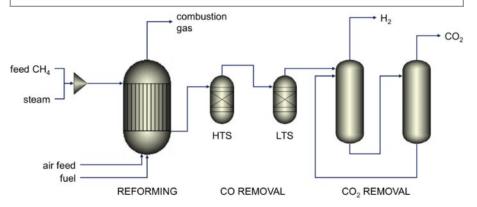


Blue H2 Production

SMR plant



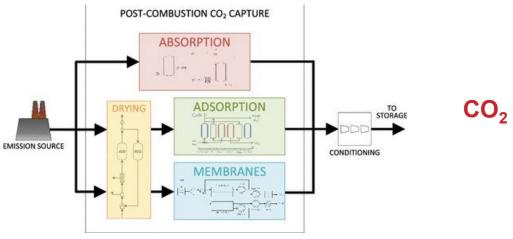






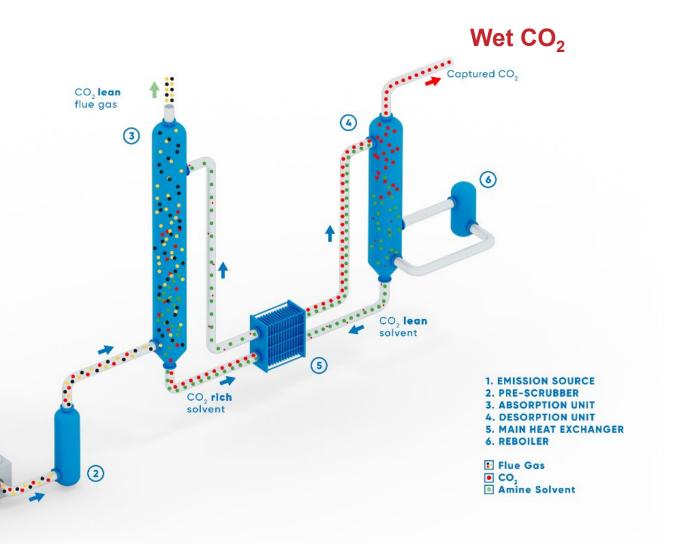
Carbon Capture plant





Carbon Capture Plant / Amine Absorption Process

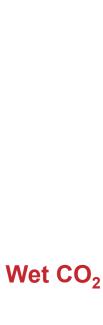
- Pre-scrubber: cooling + remove particles
- Absorber (or scrubber): CO2 bonding to Amine at ~50°C / ~120F
- Desorber (or stripper): CO2 released from Amine, at ~130°C / ~250F
- Reboiler: 3-4 bar / 45-60psi steam required for desorption
- Solvent: MEA (monoethanolamine), DEA (diethanolamine), DGA (diglycolamine),



Carbon Capture Plant / TEG Dehydration Unit (Tri-Ethylene Glycol)

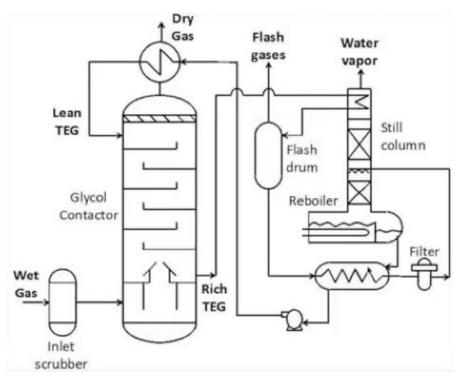
- CO2 drying to eliminate acid corrosion in pipes
- Occurs during compression stage
- Similar to natural gas dehydration (= called DEHY unit)







Dry CO₂



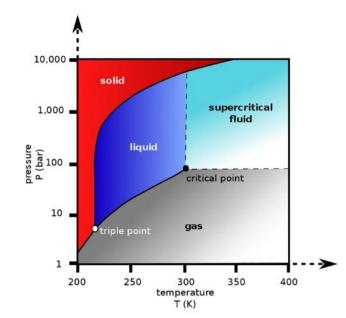


Carbon Capture / Underground Storage

 CO2 pressurized & stored as supercritical fluid, to reduce volume

- Critical point for CO2 =
 - Temp >32°C (90°F),
 - Pressure >73 bar (1,057 psi)

- Critical depth for CO2 storage
 - >800m (2,600 ft)



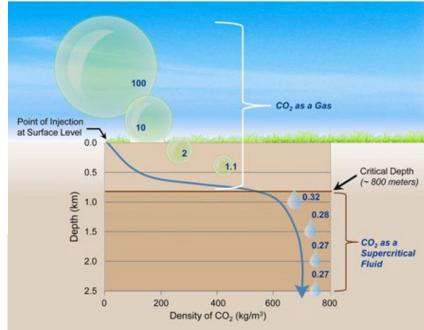
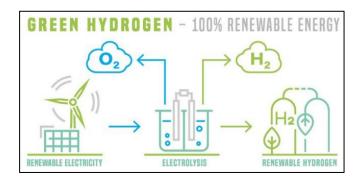


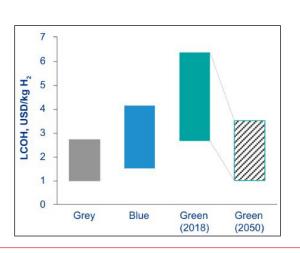
Illustration of Pressure Effects on CO2 (based upon image from CO2CRC). The blue numbers show the volume of CO2 at each depth compared to a volume of 100 at the surface.

Green H2 Production / Electrolysis

- 2H2O + renewable electricity = 2H2 + O2
- No CO2 emissions !!
- Process Infrastructure
 - Renewable electricity
 - Electrolysers
 - Water, Utilities
 - Use existing O&G infra (onshore & offshore)
- Challenges prevent faster scaling
 - Renewable electricity capacity
 - Electrolysers capacity
 - (Sweet) Water
 - Costs / Financing









Green H2 Production / Electrolysis

- Electrolyser technologies
 - Alkaline
 - Proton exchange membrane (PEM)
 - Solid oxide

- H2 Purification
 - Fuel cells (cars, trucks) require 99,999% purity
 - Dryers + De-oxidizers (>200°C/390F required)

	Low	Temperature Electroly	/sis	High Temperature Electrolysis		
	Alkaline (OH	I-) electrolysis	Proton Exchange	(H+) electrolysis	Oxygen ion (O	²⁻) electrolysis
	Liquid Polymer Electro		yte Membrane	Solid	Solid Oxide Electrolysis (SOE)	
	Commercial	Solid alkaline	H+ -PEM	H+ - SOE	O ²⁻ - SOE	Co-electrolysis
Operation principles	O ₂ H ₂	O ₂ H ₂ O H ₂ O	H ₂ O O ₂ H ₁	H ₂ O O ₂ H ₁	O ₂ H ₂ O	O ₂ H ₂ /CO
Charge carrier	OH-	OH-	H+	H+	O ²⁻	O ²⁻
Temperature	20-80 °C	20-200 °C	20-200 °C	500-1000 °C	500-1000 °C	750-900 °C
Electrolyte	Liquid	Solid (polymeric)	Solid (polymeric)	Solid (ceramic)	Solid (ceramic)	Solid (ceramic)
Efficiency	59-70%		65-82%	up to 100%	Up to 100%	-
Advantages	Low cost, relatively stable, mature technology	Combination of alkaline and H+-PEM electrolysis	Compact design, fast response/start-up, high-purity H ₂	Enhanced kinetics, thermodynamics : lower energy demands, low capital cost Direct production of syngas		Direct production of syngas
Disadvantages	Corrosive electrolyte, gas permeation, slow dynamics	Low OH conductivity in polymeric membranes	High cost polymeric membranes; acidic: noble metals	Mechanically unstable electrodes (cracking), safety issues: improper sealing		





Can be dangerous

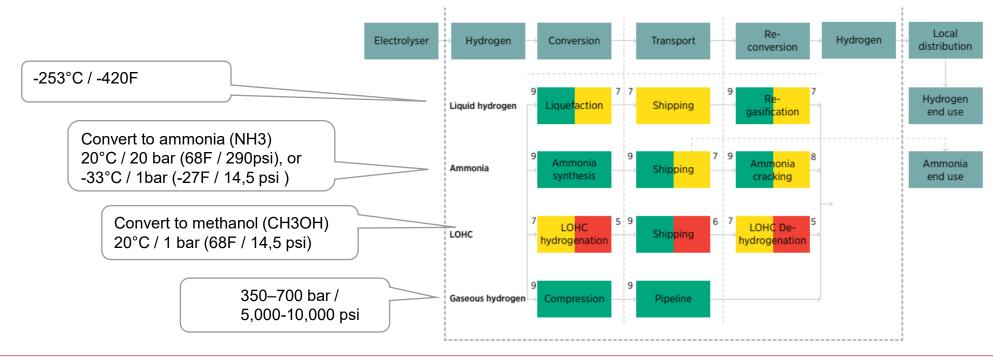
 H2 is very explosive when combined with air and small amount of energy.

with air and small amount of energy.

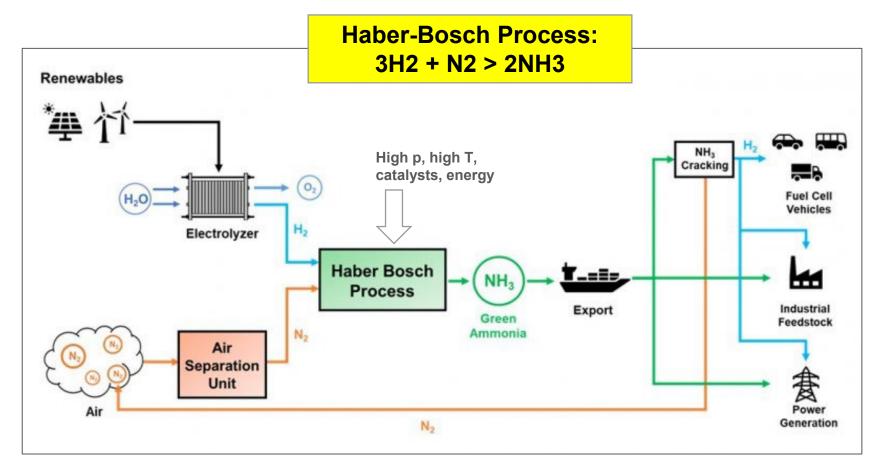




Various Transport options:



Ammonia (NH3) is a promising H2 Carrier and clean shipping fuel





The world's first clean ammonia-powered container ship

NOVEMBER 30, 2023

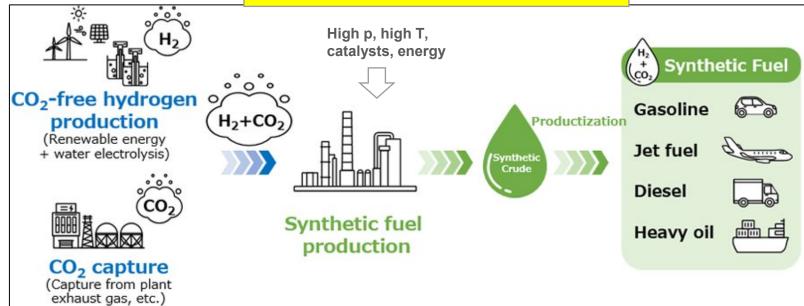
Yara Clean Ammonia, North Sea Container Line, and Yara International join forces to realize the world's first container ship that will use clean ammonia as fuel. Named Yara Eyde, the vessel will be the first to sail emission-free sea route between Norway and Germany.

"Yara Eyde will be the world's first container ship running on clean ammonia and is a cross-sector collaboration enabling large-scale emission reductions ahead of the critical 2030 climate targets," says Svein Tore Holsether, President and CEO of Yara International.



Methanol is another promising H2 derivate

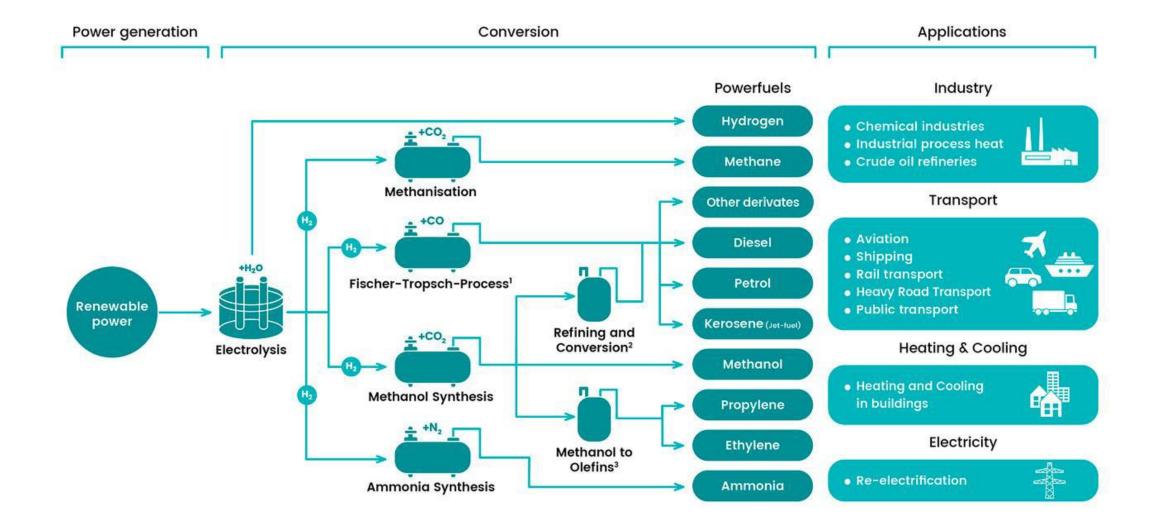
Fischer-Tropsch process $CO_2 + 4H2 \rightarrow CH4 + 2H2O$



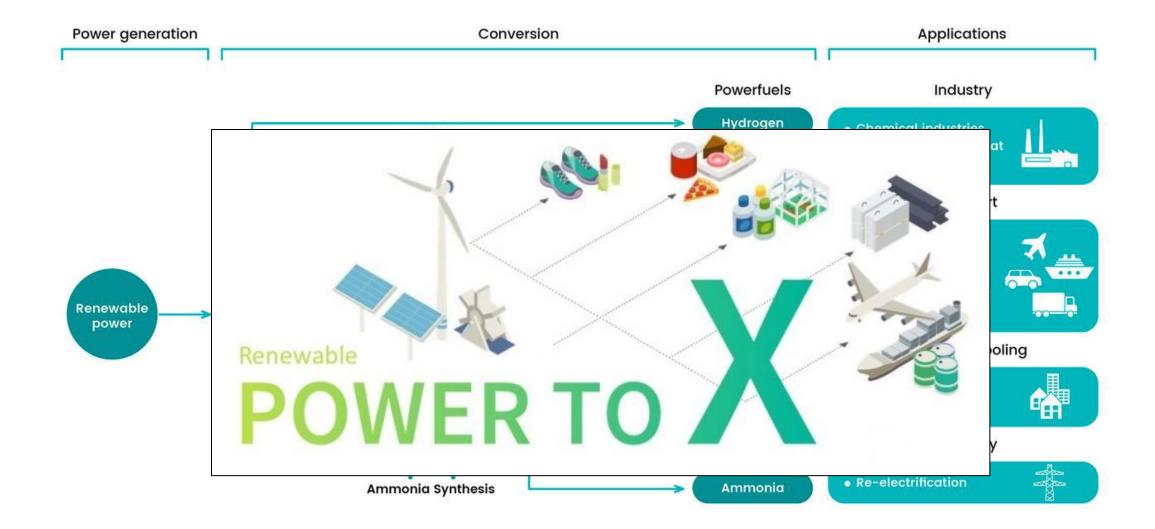




Various e-fuel routes in development



Various e-fuel routes in development



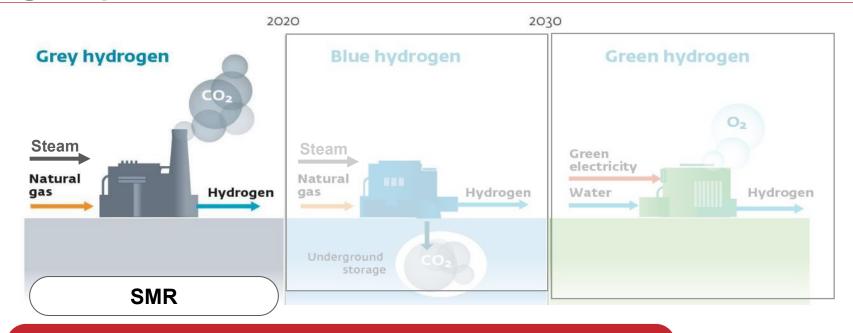
Agenda

- Introduction to heat tracing
- H2 and Carbon Capture industry
- Mission critical heat tracing solutions
- Project References





Heat Tracing Requirements in H2 and CCUS





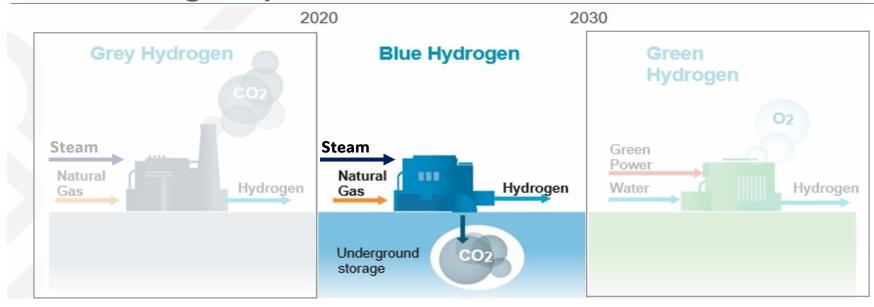
STEAM LINES 5°C/40F

GAS PRE-TREATMENT 30-80°C/85-175F

FLUE GAS ANTI-CONDENSATION 200-250°C/392-482F

- Typical T(maintain)
- T(exposure) can be much higher

Heat Tracing Requirements in H2 and CCUS



- Typical T(maintain)
- T(exposure) can be much higher

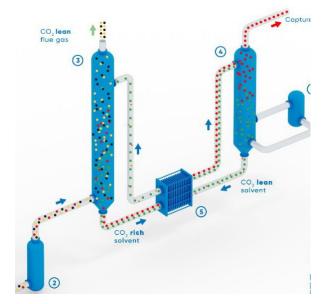


SMR + CCS

STEAM LINES 5°C/40F

GAS PRE-TREATMENT 30-80°C/85-175F

FLUE GAS ANTI-CONDENSATION 200-250°C/392-482F



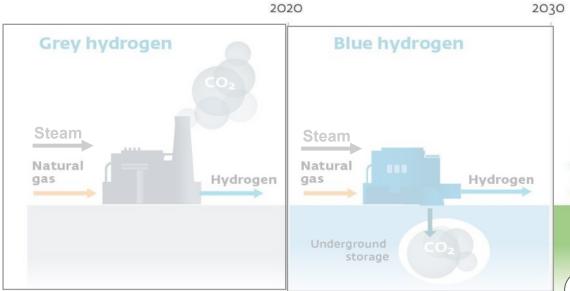
AMINE ABSORPTION PROCESS 50°C-130°C/120-250F

STEAM LINES 5°C/40F

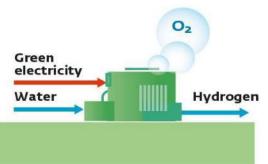
DEOXO, DRYER 200-250°C/390-480F



Heat Tracing Requirements in H2 and CCUS



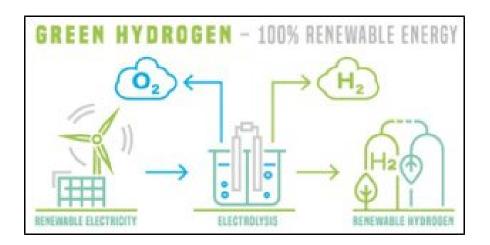
Green hydrogen





ELECTROLYSIS

E-FUELS





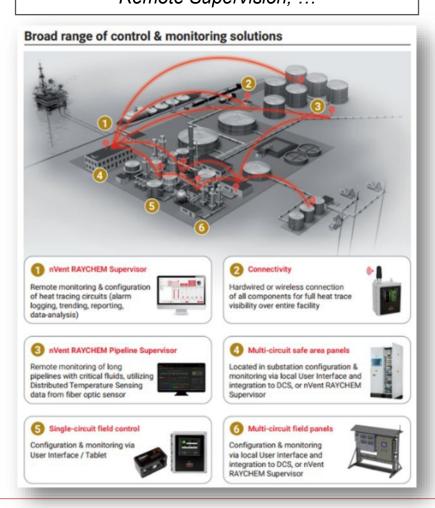
Typical T(maintain)T(exposure) can be much higher WATER LINES 5°C/40F

DEOXO-DRYER 200-250°C/ 390-480F

E-FUEL PROCESSES 5-250°C/40-480F

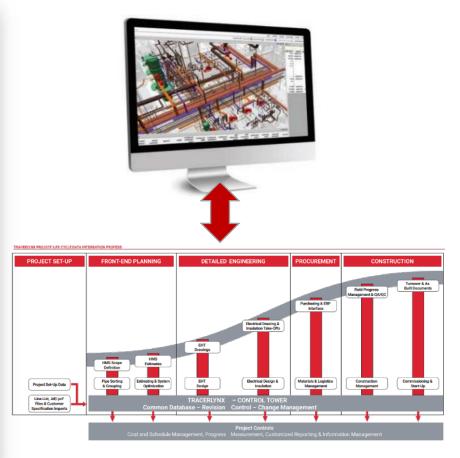
1. Heating Cables superior performance & long life

5°C TO 650°C / 40F TO 1200F 2. Advanced Control and Monitoring
Energy savings, Data Analysis, Alarm mgmt,
Remote Supervision, ...



3. Turnkey Project Management

EHT experts + integrated 3D software tool



1. Heating Cables with superior performance & long life

- Self-regulating heaters with High Power Retention technology (HPR)
 - Based on newest polymers, manufacturing methods, and nano-technology
 - Up to 260°C / 500F

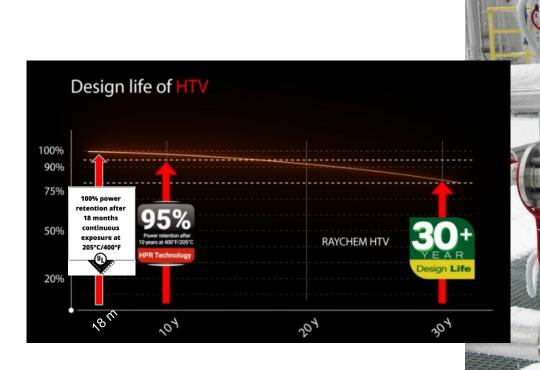
XTVR









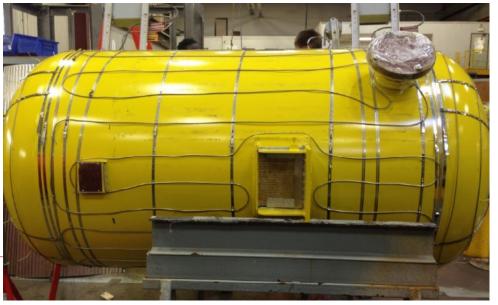


1. Heating Cables with superior performance & long life

- Mineral Insulated (MI) heaters with robust design
 - Up to 650°C / 1200F or more





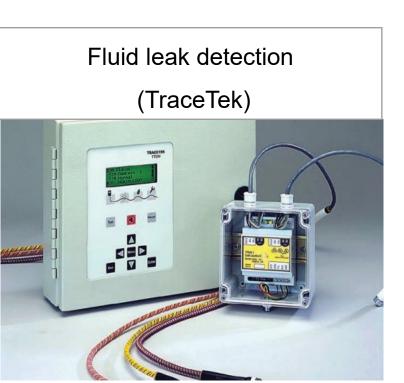


1. Other Products

Instrument winterization / tubing bundles











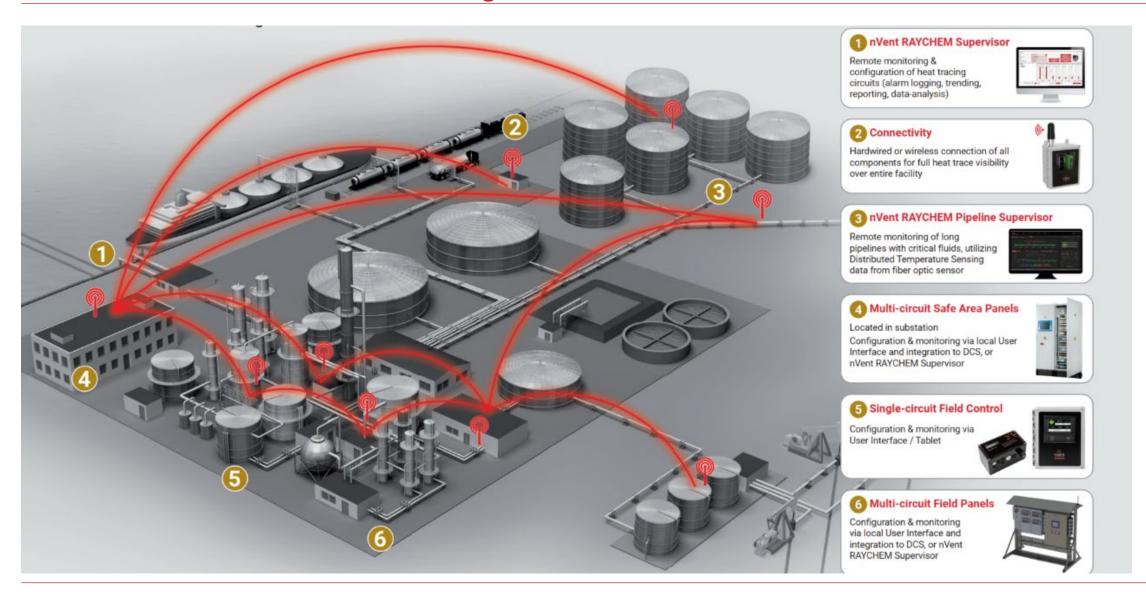
2. Advanced Control & Monitoring

- Clients focus on
 - Carbon Footprint
 - Energy Savings
 - Alarm Management
 - Data Analysis ...
- How can we help?
 - Remote supervision / Integration to DCS system
 - Data Analysis / Alarm Management / Fast Response / Reduced downtime
 - Optimized designs with TracerLynx 3D software
 - Thermal insulation recommendations





2. Advanced Control & Monitoring



3. Turnkey Project Management

- Designing a complete EHT system is complex, and requires knowledge on
 - mechanical
 - electrical
 - heat transfer
 - process aspects
 - and more...
- EHT systems consist of:
 - Engineering & Design
 - Heating Cables, Connection kits
 - Power Distribution
 - Control and Monitoring / Supervisory Software
 - Thermal Insulation
 - Life Cycle Services & Training

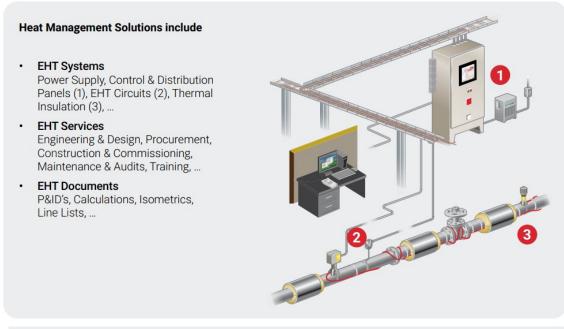
- ...



3. Turnkey Project Management

- Designing complete HMS is complex and requires knowledge on:
 - Mechanical,
 - Electrical,
 - Heat transfer
 - Process aspects, ...

 We support clients throughout the entire life cycle

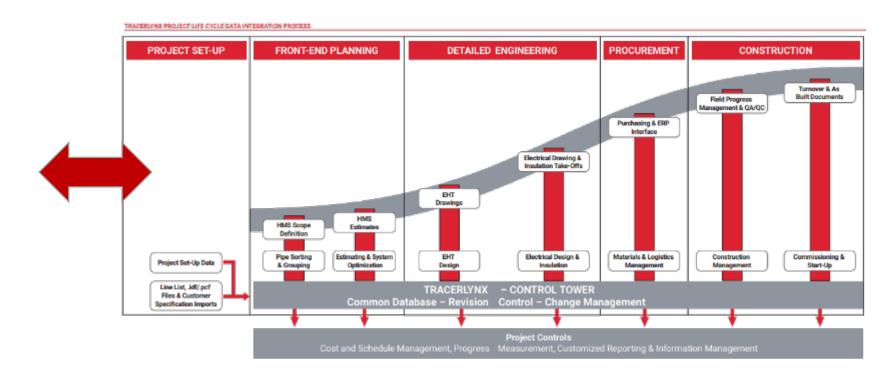






3. Turnkey Project Management with TRACERLYNX





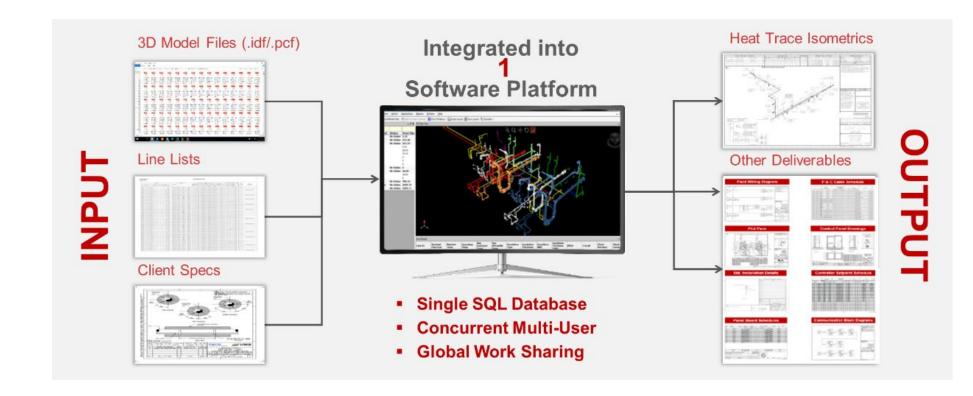
TracerLynx in numbers...



3. Turnkey Project Management with TRACERLYNX



Singular Platform

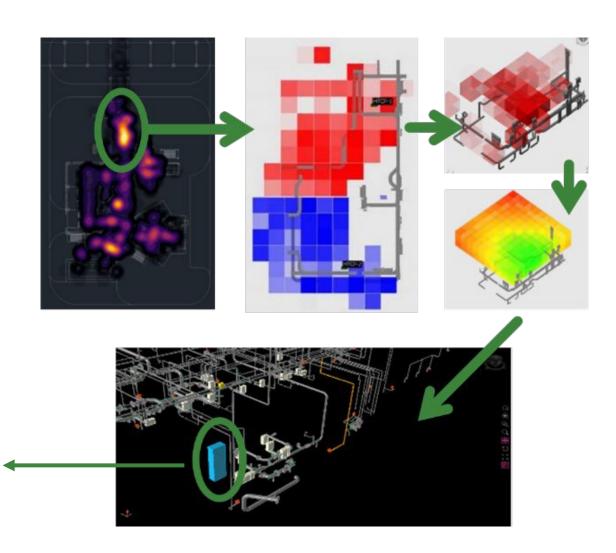


3. Turnkey Project Management with TRACERLYNX



✓ Heat Mapping Technology

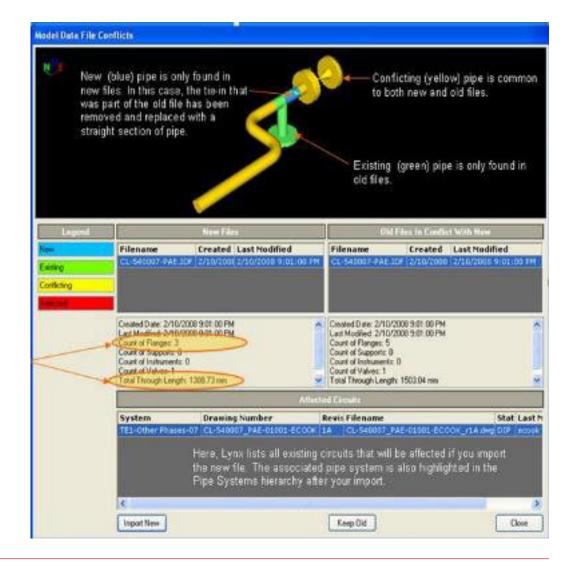




3. Turnkey Project Management with TRACERLYNX



✓ Change Management

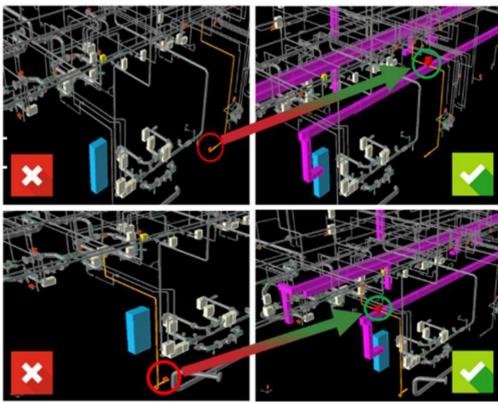


3. Turnkey Project Management with TRACERLYNX



✓ Power Distribution Optimization





3. Turnkey Project Management with TRACERLYNX



Design

Schedules

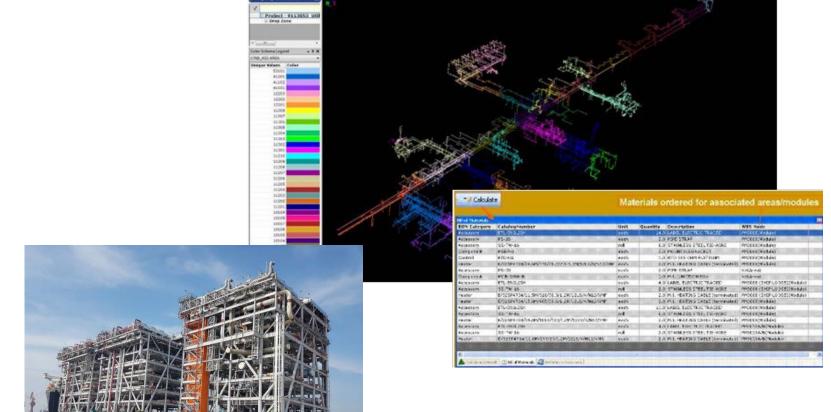
Management

TRACERLYNX Benefits

Distribution

Profitability

✓ Advanced Work Packaging



Agenda

- Introduction to heat tracing
- H2 and Carbon Capture industry
- Heat tracing solutions
- Project References





Grey H2 / SMR Plant at chemical park (USA)

PROJECT DETAILS



Location: McIntosh, Alabama



Applications:

Pipe Freeze Protection, Process Temperature Maintenance, Instrument Winterization



Contract scope:

Engineering, product supply



Technology:

nVent RAYCHEM Self-Regulating w/ High Power Retention (XTVR), Power Limiting (VPL), Advanced Control & Monitoring



Completion date:

2024



- Global producer of industrial gases
- New SMR plant to support chemical industries

RAYCHEM EHT solutions:

- Keep critical applications running,
- Prevent condensation in gas pipelines,
- Protect / winterize instruments,
- Provide energy efficiency and operational reliability with advanced C&M
- Include site services

Grey H2 / SMR at Chemical Park (Hungary / 2023)

- Air Liquide technology SMR-X hydrogen generation
 - Less Steam
 - Greater efficiencies
 - Lower CO2 emissions

RAYCHEM Heat Tracing on:

- PSA unit piping
- Chemical feed stations
- Steam condensate lines
- Flare gases
- Utility water systems
 - Cooling
 - Waste water
 - Fire water system
- Amine system (CCS demo unit phase 1 grey to blue H2)



Blue H2 / CCS unit in Refinery (Norway)

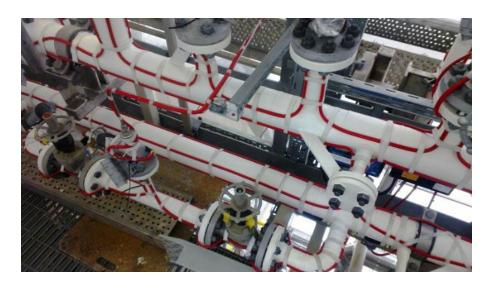


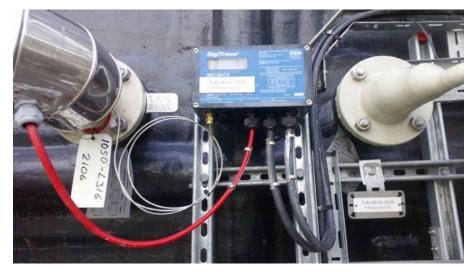
 World's largest facility for testing & development of CCS, operational since 2012.

RAYCHEM heat tracing

- On amine lines, utilities, instruments, fire fighting systems, ...
- Prevents contamination (like wax) to clog the pipes + protects against freezing









Blue H2 / Canada's 1st world scale CCS plant in Refinery (1M T/y capacity)

PROJECT DETAILS



Location:

Scotford, Alberta Canada



Applications:

Pipe Freeze Protection, Process Temperature Maintenance, Longline Heating, Instrument Winterization



Contract scope:

Product Supply and Instrument Winterization



Technology:

nVent RAYCHEM Skin-Effect Longline Tracing (STS), Self-Regulating (BTV, XTV), Mineral Insulated (XMI), Advanced Control & Monitoring



Completion date:

2015

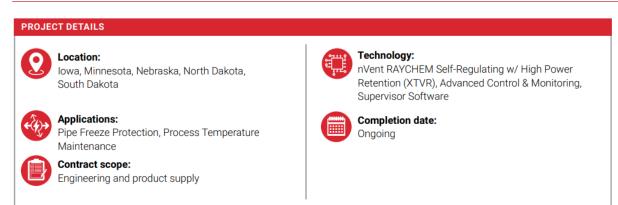
RAYCHEM Heat Tracing:

- Cables SR (52k ft / 16km), XMI (19,3k ft / 6km)
- Controllers NGC-40's (7 skids incl PD)
- STS long line (amine line)
- Instrument enclosures, tubing bundles



EHT Application	Operating T ℃ (°F)	MaintainT °C(°F)	Products
LP, MP, HP Steam and condensate	65-400 (150-750)	10 (50)	XTVR, HTV, XMI
Cooling Water	65 (150)	10 (50)	
Boiler feedwater	111 (232)	10 (50)	
Process water	38 – 62 (100 – 144)	10 (50)	
Utility water	10-49 (50-120)	10 (50)	
Flare System	150 (300)	10 (50)	
Process Gas Lines	65-400 (150-750)	10 (50-110)	XTVR, HTV, XMI
Process Condensate	150 (300)	10 (50)	
Natural Gas	50 (120)	10 (50)	
Domestic Water	10 (50)	10 (50)	
PSA Purge Lines	40-70 (104-160)	10 (50)	
Instrument Air	57 (135)	10 (50)	

Carbon Capture / BioFuels Industry (USA)



- CO2 from fermentation of corn will be captured, dehydrated, compressed, and stored underground
 - 30+ ethanol plants included
 - 18 Million metric tons of CO2/year
 - 2000 miles (3200kms) of pipeline
- RAYCHEM EHT engineering ongoing





Carbon Capture / World's 1st CCS in Cement industry (Norway)

PROJECT DETAILS



Project:

Construction of full-scale carbon capture & storage (CCS) plant by a global cement manufacturer



Location:

Brevik, Norway



Applications:

Pipe freeze protection, process temperature maintenance (50°C/120°F)



Contract scope: Engineering and product supply



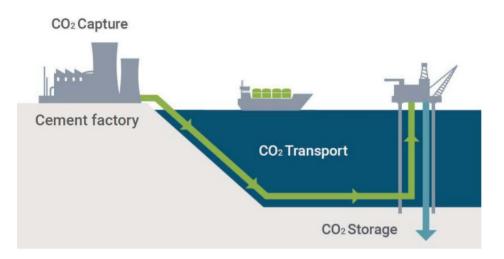
6000 meter (20k ft) of HTV cable + 1000 meter (3.3k ft) of BTV cable and Raystat V5 digital thermostats



Completion date:

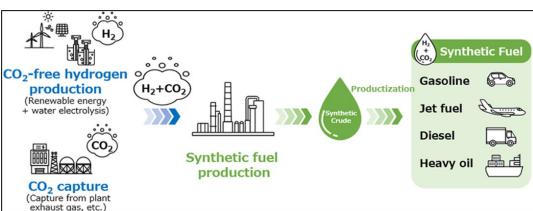


- Hard-to-abate sector
 - Clinker (main ingredient in cement) made by heating limestone (CaCO3) to extreme T°C.
 - CO2 emissions unavoidable.
- RAYCHEM heat tracing maintains temperature of amine lines + freeze protect



Green H2 / e-methanol production (Bilbao, Spain)





 Synthetic e-fuels plant (Fischer-Tropsch process), for maritime and aviation fuels.

- RAYCHEM heat tracing
 - 2.5 km pipes + 160 Instruments + 16 vessels to be traced
 - 7-8 km of EHT / ~300 circuits / Temp: 60-400°C / 140-750F
 - SR technology, VPL, and MI
 - Main fluids traced:

Fluid Code	DESCRIPTION
AM	AMINE
AT	ATMOSPHERE
DC	HYDROCARBON DRAINAGE
DP	PROCESS AND CHEMICALS DRAINAGE
F	FLARE
IN	INHIBITOR OR ANTIFOAM
N	INERT GAS
OW	OILY WATER
Р	PROCESS FLUID (GAS, VAPOR OR LIQUID), HYDROGEN, CAUSTIC SODA, ACID WATERS
R	CONNECTING LINE BETWEEN EQUIPMENT AND PSV
RV	DISCHARGE TO ATMOSPHERE FROM PSV
SC	COLD CONDENSATE
SL	LOEW PRESSURE STEAM
VT	VESSEL TRIM
FLO	FLUSHING OIL

Green H2 / Electrolysis Plant at Refinery (Germany)

PROJECT DETAILS



Location:

Rheinland Refinery, Wesseling, Germany



pplications:

Pipe Freeze Protection



Contract scope:

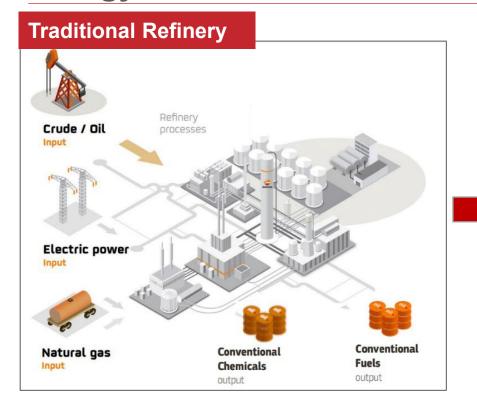
Engineering, product supply

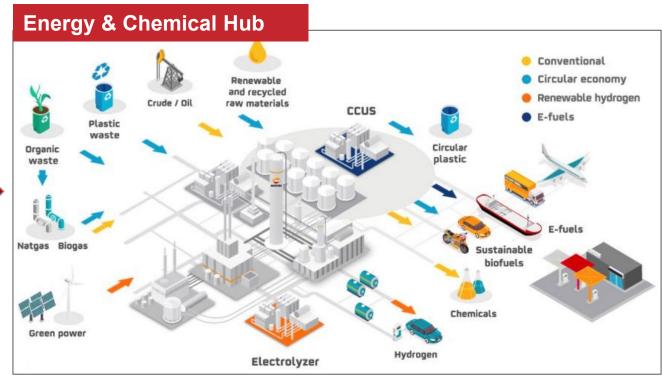




- Client plans to transform its 14 refineries into 6 global energy hubs, with green H2 and CCUS additions.
- Two pilot projects with electrolysis
- RAYCHEM freeze protect solutions + heat-up on dryers, deoxo units

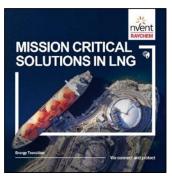
Energy Transition / Move to integrated low carbon Energy & Chemical Hubs















Any Questions?

Contact us:

Koen.Verleyen@nvent.com

Shaimaa.Obaid@nVent.com







Thank You!

