

Exens AXENS PTQ WEBINAR

5 December 2023

Overcoming Roadblocks to Decarbonization

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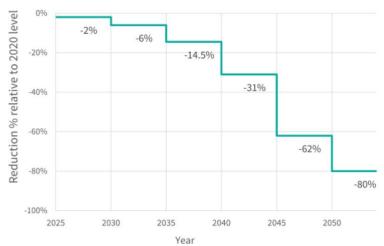






EU Regulations

Decarbonize Maritime Sector



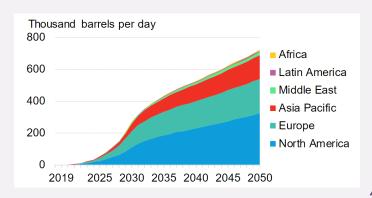
Source: FuelEU Maritime

Reduce Pollution

"As part of the **Green Deal, 55%** of plastic packaging waste should be recycled by **2030**"

Decarbonize Aviation Sector

ReFuel EU SAF Targets	2025	2030	2035	2040	2045	2050
% of SAF used in air transport	2%	6%	20%	34%	42%	70%
of which synthetic fuels	-	1.2%	5%	10%	15%	35%



Policies Evolving Globally

Source: Transport Energy Strategies and various sources, compilation by Axens



International Civil Aviation Organization (ICAO) adopted in 2022 a goal of net zero carbon emissions from international aviation by 2050.

- Targets: 3 billion gallons SAF (0.18 Mbpd) by 2030, 35 billion gallons (2.1 Mbpd) by 2050
- 2023-2024: Tax credit of min. \$1.25 per gallon (for GHG emissions by 50%). SAF that decreases GHG emissions by more than 50%, additional \$0.01 per gallon for each percent the reduction exceeds 50%, up to \$1.75 per gallon.
- 2025+: Tax credit will be included in Clean Fuel Production tax credit
- Additional incentives in several states



Non-binding target of 50 kt SAF (0.001 Mbpd) in 2025



- Mandate: at least 10% (around 1.5 billion liters, 0.024 Mbpd) by 2030. Will begin in 2025, target to be fixed
- GHG emission reduction scheme with tradeable certificates
- Waste-derived biofuels, Recycled carbon fuels, PtL. HEVA will be capped.
- At least 50% GHG savings relative to fossil jet fuel



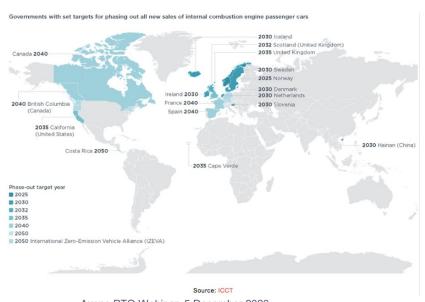
- Proposal for a 10% mandate in 2030, corresponding to around 1.7 billion liters (0.027 Mbpd)
- Fuel suppliers have to comply. Penalties for non-compliance



Plans for a 1% mandate in 2025, 5% in 2030

In February, the European Parliament voted to approve a new law banning the sale of petrol and diesel cars from 2035.

California's 2035 petrol and diesel newcar ban one step closer to reality



France announces plan to outlaw diesel and petrol cars by 2040



South Korea to phase out ICE vehicles by 2035







Source: Reuters



■ "By **2025**, **100%** of our plastic packaging will be refillable, recyclable, reusable, or compostable.

■ By **2030**, **100%** of the plastic used in our packaging will be either from recycled or biobased

sources...".

"L'OCCITANE is following its three R's, Reduce, Recycle, React and has pledged that, by 2025, 100% of its bottles will be made out of 100% recycled plastic"





"By 2030, we aim to incorporate at least 10% of this fuel on all our flights, to achieve 63%

in 2050 (...) support the **SAF** incorporation objectives of French and European roadmaps, whilst at the same time aiming to exceed them"

"...expanded progress to decarbonize its global supply chain, with more than 300 manufacturers now

committed to using 100% clean energy for their Apple production by 2030...".



How is the Market Adapting?

Focus on O&G companies' commitment...











From Axens, S&P IHS Markit (2022)

The Evolving World brings NEW PLAYERS into the field:































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AIRFRANCE /

Decarbonization: A Complex Matter

Solutions

- Mutiple paths
- Technologies
 - Maturity



Legislation

- Carbon taxes
 - ETS

Assets

- Existing configuration
 - Core business



Financing

- Banks
- Subsidies

Level of Change

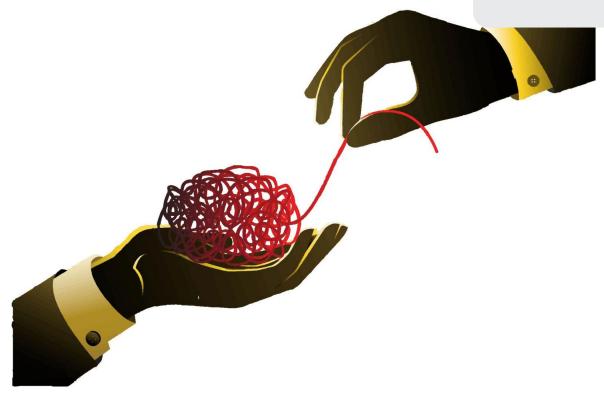
- · Quick Wins
- Deep transformation

Markets

- Changing
- Incentives/Taxes
 - Expansion

Decarbonization: Made Simpler





Axens Horizon's Strengths Partnering for Success and De-Risking

01

02

03



Technology Expert

Largest portfolio of technologies
Evaluate different decarbonization pathways
with access to expert knowledge

Collaborative

Developing decarbonization studies tailored to customer's needs

Agile

Quick definition of "typical" feedstock Multi-criteria analyzes requiring various skills 04 Holistic

Covering the complete value chain* Full understanding of regulations & markets

*Technical, Economical and Life Cycle Analysis

Flexible

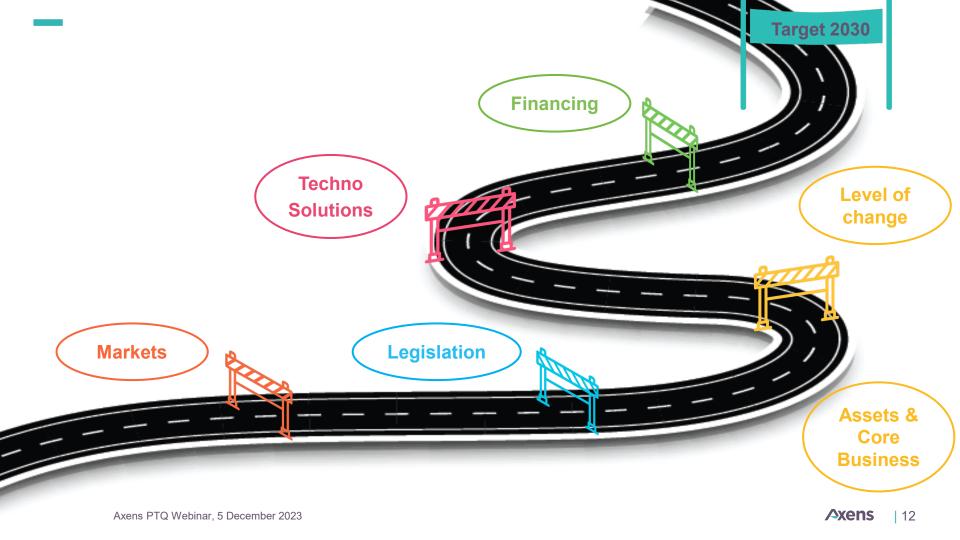
Quick mobilization & completion Adapt to changes in demands & scopes

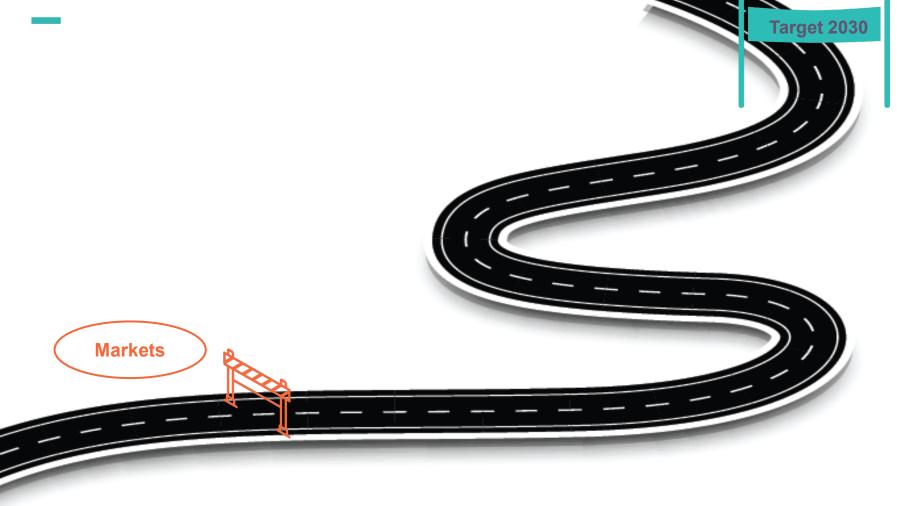
Walking Together

Consult on new opportunities Support in partnership meetings

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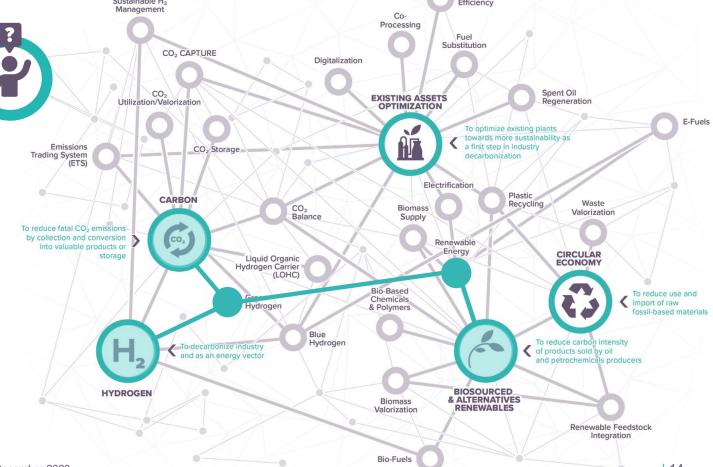


Market **Evolution**

Energy Sustainable H2 Efficiency Management Co-Processing Fuel Substitution CO2 CAPTURE Digitalization CO **EXISTING ASSETS** Utilization/Valorization OPTIMIZATION

Many domains... New products & feedstock...

Which one(s) to invest in?



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Case Study 1: Carbon Capture & Methanol PFS

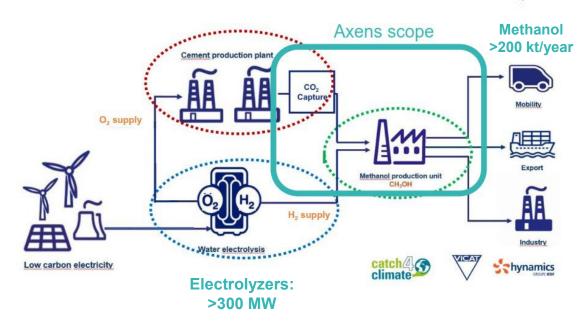


Context

- **Cement:** 2% of CO₂ emissions in France
- Ambition: Carbon neutral in 2050 throughout the entire value chain of its operations

Project Goals

- 40% reduction of CO₂ emissions at Montallieu site
- Use decarbonized electricity
- Evaluate production of Methanol from captured CO₂ and H2





500 000 t CO₂ / year avoided

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Case Study 1: Carbon Capture & Methanol PFS



Key Facts





- Market study on methanol
- Review of existing distribution logistics in Rhône-Alpes (France)
- Review of flue gas and selection of flue gas collection point
- > Identify technological blocks needed for carbon capture and methanol production
- **Comparative assessment** of production technologies
- > Multi-criteria analysis

Market Study

- ↑ 5,5% methanol world consumption: wide range of applications + renewable origin
- Decarbonized methanol locally produced vs today (mainly composed of imported fossil-based one).
- Methanol increasingly seen as a clean & sustainable fuel in addition to a basic chemical block



Technology Screening

- Carbon Capture: Chemical solvents most appropriate. DMXTM technology complies with IPCEI acceptance criteria
- Methanol Production: preselection of heterogeneous catalysis technology

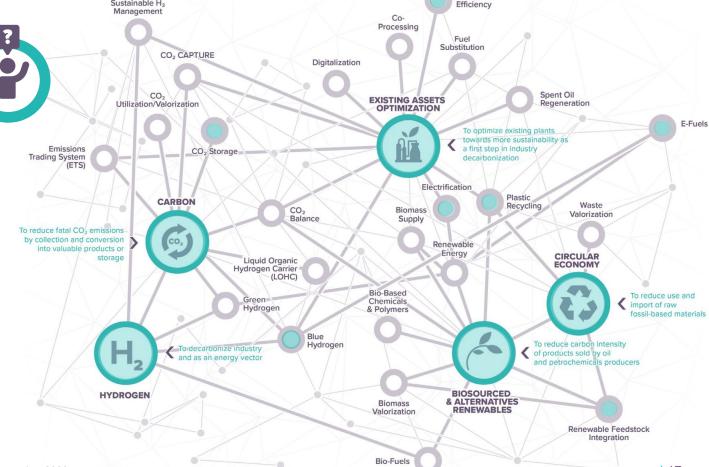


Market **Evolution**

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Case Study 2: Find the Right Decarbonization Opportunities

Context

Decarbonization Screening

 Define Priorities, identify quick wins and more long-term solutions for Decarbonization (Scope 1 to 3)



- Mid-size European refiner
- Large industrial location
- Leading Port



2-days Brainstorming Workshop

Coached by 10 Axens experts (technology and process experts)



13 opportunities for decarbonization

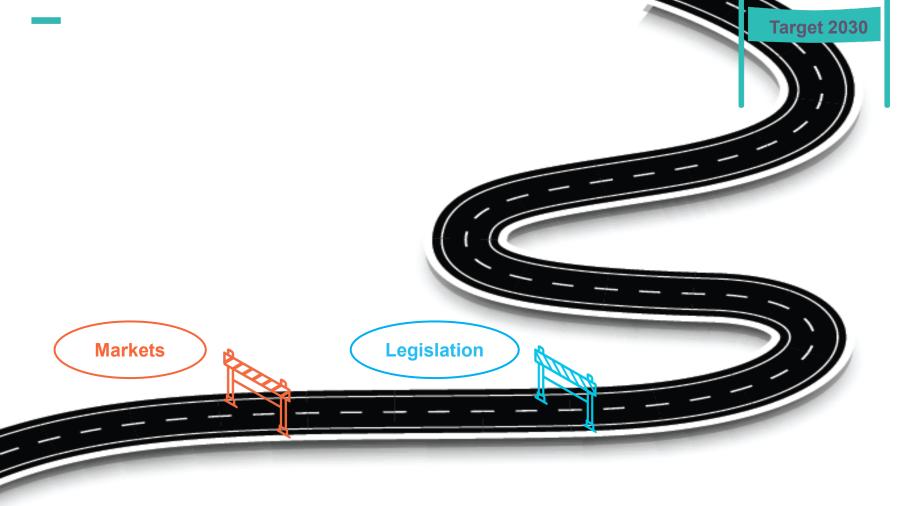
7 opportunities for scheme improvement, for each:

- → Preliminary technical evaluation (yields, CO2 abatement...)
- > Raw investment figures (CAPEX, OPEX)
- > Comparison table

Solution	Performance & Margin Improvement	CO ₂ Abatement Potential	Estimated CAPEX & OPEX	Maturity of Technology	Execution Considerations
Energy Efficiency	++	+	++	+++	+++
Spent Lube Oil Regeneration	+++	+	++	+++	+
LOHC	+++		+	+++	+
Alcohol-To-Jet	+++	+++	++	++	-
Biomass to Ethanol	++	+++	++	+++	-
Extraction of Aromatics	++		+	+++	+
7 additional solutions					







Advances in the Regulations











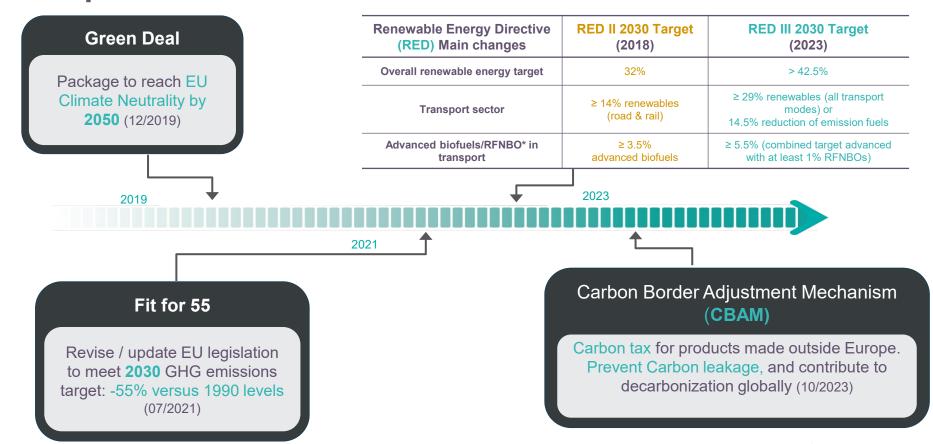


Good on Mechanical Recycling



Further advances needed for chemical recycling

European Decrees in Emission Reduction



Case Study 3: Exporting Products to Europe

Context

- Middle East Petrochemical Producer
- PP, PET, others export to Europe

Objectives

- Understand the new regulations in Europe (including CBAM)
- Evaluate impacts on the exported products
- ▶ Benchmark the products to competition
- Develop associated roadmap of decarbonization

Step 1: European Union Emissions Trading System (EU-ETS)

- Understand the EU-ETS
- · Main points of revision 2023

Step 3: Options to Reduce GHG Emissions in Product

- State-of-the-art options for reductions in European producers
- Additional decarbonated production cost per technology

Step 5: Develop
Decarbonization RoadMap on Targeted Product

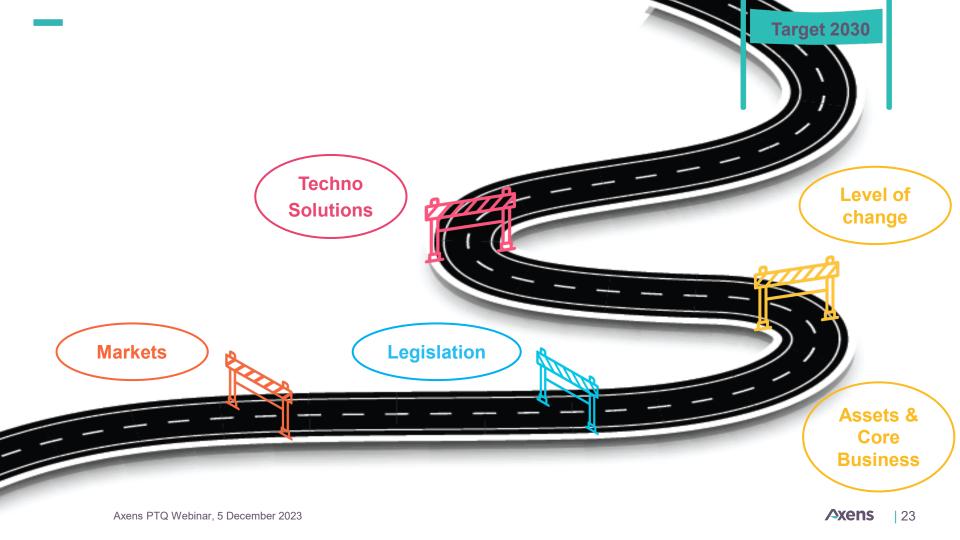
Step 2: Industrial Producers covered by the EU-ETS

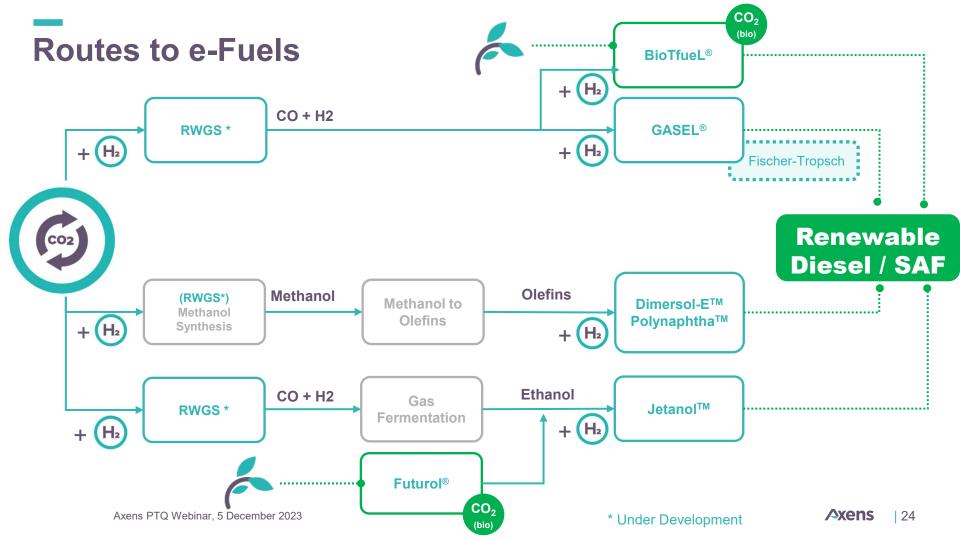
- Sectors & industries
- · GHG emissions profiles & targets
- · Free Allowances by sector

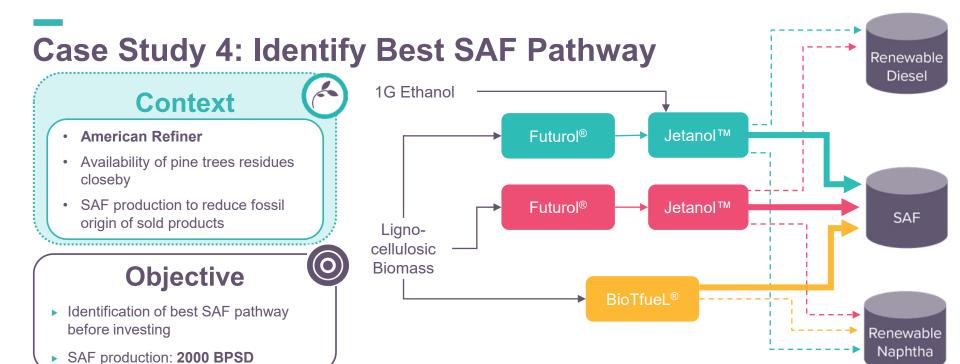
Step 4: Competitivity Producer outside of Europe

- Estimation of carbon content
- Production costs with CBAM certificates
- Sensitivity analysis





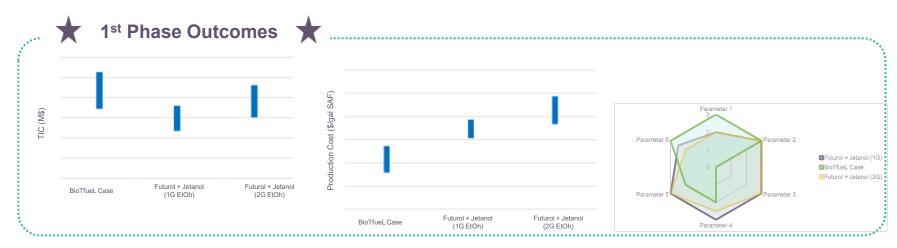








Case Study 4: Identify Best SAF Pathway

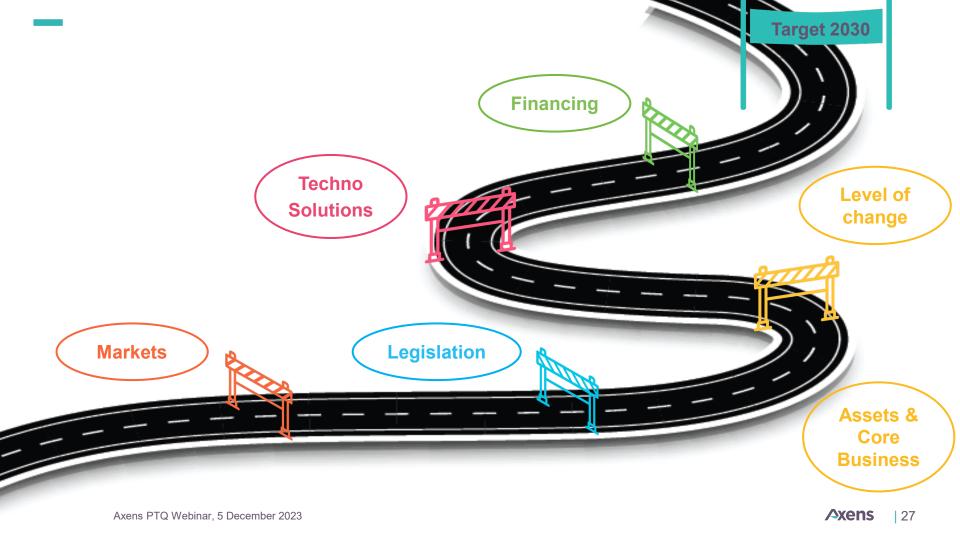


- Ethanol 1G option discarded due to market issue
- Other SAF pathways met client strategy:
 - ➢ BioTfueL[®]: higher CAPEX
 - ➤ Futurol®/Jetanol™: higher production cost, possibility for staged investment

... Both pathways moved to 2nd Phase

Project Status

- ✓ Second Phase finalized with technical & economic analysis
- √ Financing is on-going



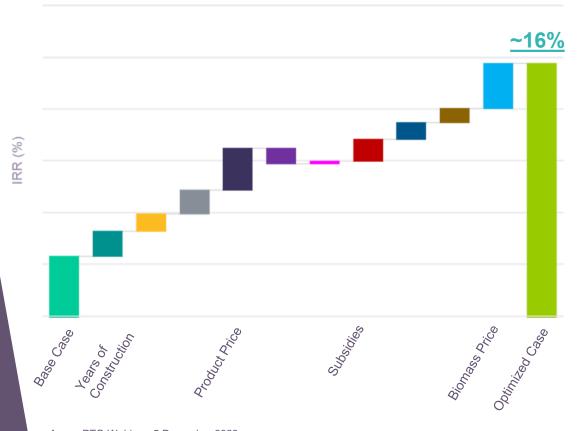
Case Study 5: Example of Latin America Financing



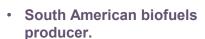




Case Study 5: Improving Project Viability



Context



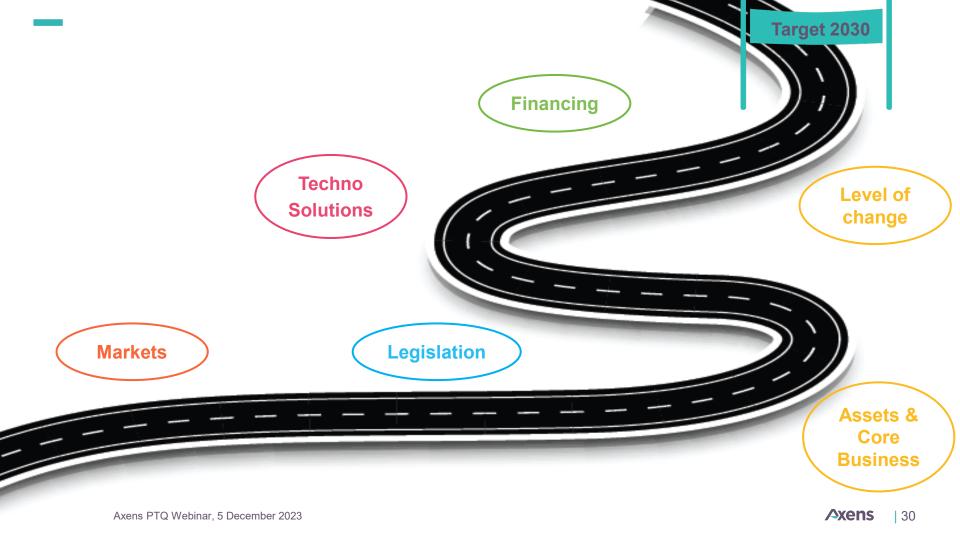
- Targeted 143 KTA of SAF production based on two biomass.
- Pre-feasibility study done to select best SAF pathway

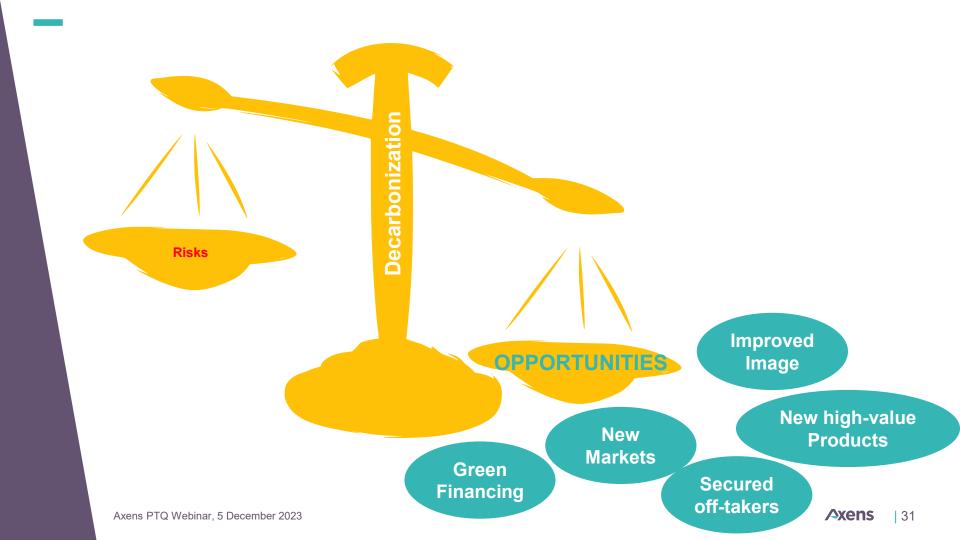
Objective

- Optimize key parameters to improve the viability of project
- Support customer in finding investment





















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Q&A

Contact us to DeCARBON'usTM together...