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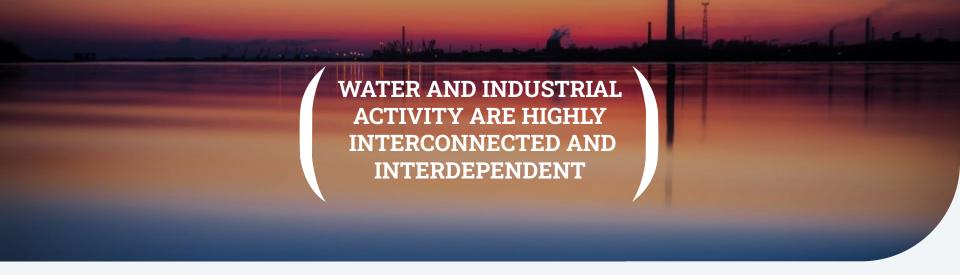


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Expertise

- 20 years of experience in services and design & build solutions for industrial customers
- Project management, business development strategy and promotion of industrial partnerships















The World Economic Forum classifies water scarcity and weather events as important major business risks, with resource scarcity is seen as the second biggest risk for 2023 and beyond.

The world population is increasing by 80 million people each year.

By 2050, the world will need +55% of water, +70% of energy, +100% of electricity.

Industry & Energy account for 19% of the world's total water withdrawals.

By 2035, **water** withdrawal for energy production will increase by 20% and water consumption by 85%.

90% of all electricity generation is water intensive. High water quality across all power generation sectors is an integral part of every process.

Water is used in high quantities in the oil & gas industry. Major uses downstream include: process water, cooling water and steam production.



COMMON ISSUES IMPACTING **WATER MANAGEMENT**

WATER QUALITY

Deterioration of raw quality water



REGULATORY FRAMEWORK

New environmental regulations

WATER AVAILABILITY

Unforeseen shortage of raw water supply



PLANT CONFIGURATION

Pre-planned maintenance or refurbishment

RESOURCE EFFICIENCY

Lack of resources to fulfil own demands



PLANT CONFIGURATION

Start-up of new power plant

RESOURCE EFFICIENCY

Chemical related issues



PLANT CONFIGURATION Plant failure

mobile water solutions

MOBILE WATER SYSTEMS

Assets pre-packaged on a trailer, skid or container for maximum mobility and responsiveness, treating from 1 m³/h to 1000 m³/h of process water, wastewater, and reuse water.

Technologies available:

- Filtration
- Ultra-filtration
- Reverse osmosis
- Deionisation
- Degassing
- Clarification
- Softening
- Dissolved air filtration
- Seawater reverse osmosis
- Many more





















ENSURE CONTINUITY OF PRODUCTION

CASE 1: SUDDEN PROBLEM ON DEMIN STREETS





ISSUE(S)

- Leakages
- Automation & control system
- IEx resins quality or performance



SOLUTION:

MOBILE DEIONISATION TRAILER + MIXED BED TECHNOLOGY





- High resins capacity
- Plug-and-Play
- Quick delivery
- Off-site regeneration
- Water savings

ENSURE CONTINUITY OF PRODUCTION

CASE 2: WORSENING OF RAW WATER (RIVER WATER)





ISSUE(S)

- High TSS
- High TOC
- High conductivity



SOLUTION:

ULTRAFILTRATION + ACTIVATED CARBON FILTER + REVERSE OSMOSIS





- High quality: Turbidity < 0,1 NTU -TOC < 0.1 mg/L - Conductivity reduction by at least 95%
- Quantity of water: up to 1000 m^{3/}h
- Low footprint
- Easy and quick set-up

SUPPORT PRODUCTION GROWTH WITH ADDITIONAL TREATED WATER

CASE 3: WELL-WATER TREATMENT





ISSUE(S)

- Restricted use of drinking water imposed by public authorities
- Restricted use of river water



SOLUTION: IRON AND MANGANESE REMOVAL USING FILTER MATERIAL MnO₂





- Automatic backwash
- Low energy consumption
- Quick and easy set-up
- No additional air needed

SUPPORT PRODUCTION GROWTH WITH ADDITIONAL TREATED WATER

CASE 4: INCREASED DEMIN WATER DEMAND



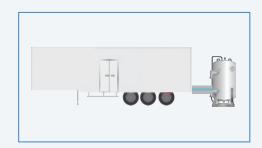


ISSUE(S)

- Limited / No space available
- Limited CAPEX budget
- Short notice / temporary demand



SOLUTION: REVERSE OSMOSIS DOUBLE PASS + MIXED BED





- Low footprint
- Minimises CAPEX if budget is constrained
- Less regeneration needed
- Off-site regeneration

SUPPORT PRODUCTION GROWTH WITH ADDITIONAL TREATED WATER

CASE 5: WASTEWATER REUSE





ISSUE(S)

- Restricted use of drinking water imposed by public authorities
- Low groundwater level / Restricted use of river water



SOLUTION: ULTRAFILTRATION + RO + TANK + PUMP





- Reduced reliance on scarce water supply
- Lower water supply cost
- High quality water
- Wide range of wastewater reuse applications

UNLOCK AND MAINTAIN OPERATORS' LICENCE TO OPERATE

CASE 6: ENVIRONMENTAL REGULATIONS IN WASTEWATER TREATMENT





ISSUE(S)

- Stricter limits for:
 - Heavy metals
 - Organic compounds, etc.
- Issues with existing WWTP



CLARIFICATION USING SAND-BASED SEDIMENTATION OR DAF







- High flow rates with smaller footprint
- Lower waste disposal Optimisation of water footprint
- Reduction of environmental impact

REDUCE OPERATIONAL COST AND IMPROVE SYSTEM LIFECYCLE

CASE 7: CHEMICAL SAVINGS





ISSUE(S)

- Lack of chemicals
- Higher cost of chemicals
- Increased chemical usage
- Decrease efficiency due to deposits, corrosion, pollution



BAG FILTERS + REVERSE OSMOSIS
BEFORE ION EXCHANGE







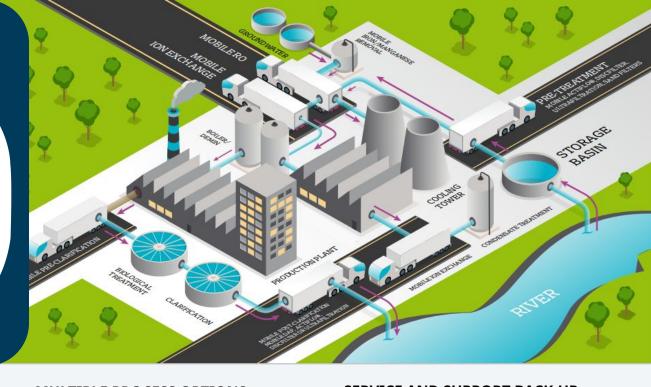
BENEFITS

- Cost and time savings: fewer regeneration
- No CAPEX needed
- Flexibility (treatment of a variety of feedwater)
- Small footprint & low maintenance

#mission water

MOBILE WATER
SYSTEMS
FOR THE OIL & GAS
INDUSTRY

THE BENEFITS



QUANTITY AND QUALITY OF WATER

Treatment of river, ground, drinking and waste water

TAILORED SERVICES

Over 600 assets pre-packaged on a trailer, skid or container for maximum mobility and responsiveness.

MULTIPLE PROCESS OPTIONS

To meet all environmental, operations, and quality requirements

PLUG-AND-PLAY

Pre-packaged 'plug-and-play' solutions on a trailer, skid or container

SERVICE AND SUPPORT BACK-UP

Full technical and operations support with 24/7 on call duty

RAPID DEPLOYMENT

6 European depot and regeneration stations for MWS only



Key figures

Mobile Water Solutions has been working with the industrial sector:

Since 1998

+/100 FTE In Europe

Over 1,500 mobilisations

3 IX regenerations centres and 6 depots across Europe

Modern fleet of 600 with 70% of the assets under 3 to 5 years old

A dedicated team to MWS in Europe













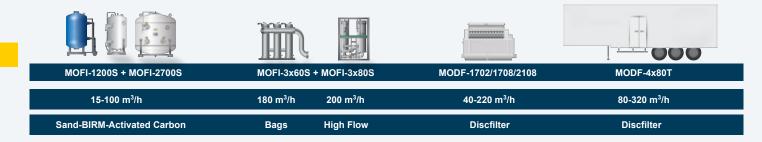




Deionisation MODI



Filtration MOFI











MODA-100	REMOX-50C	REMOX-100C
400 m ³ /h	25 75 m3/h	400 3/h



2 x 140 m³/h (2 skids) 4 x 80 m³/h (4 skids)

Ultrafiltration



Dissolved air flotation (DAF)





20-125 m³/h 10-120 m³/h

One trusted provider, 3 flexible services



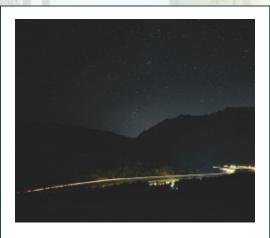
Short-term, immediate cover to ensure business continuity and minimise production loss in the case of an unexpected plant event.

EMERGENCY



Maintain the provision of treated water during scheduled maintenance, plant upgrade or commissioning. Flexible arrangements from days up to 12 months.

PLANNED



Standard water treatment services for fast deployment and easy set-up. Contracts up to seven year with minimal capital expenditure.

MULTI-YEAR





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