

Comprehensive offering to suit your every need

Valve controls and
actuators product offering





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Valve automation excellence

Valmet offers a unique and complete range of solutions for your valve automation needs. With our actuator and controller products you can fulfill end user requirements for control, emergency shutdown and on/off valve applications.

Our valve automation solutions will ensure the best possible valve performance and compliance to environmental regulations, regardless of valve make, model or manufacturer. Our offering ranges from limit switches to reliable actuators and intelligent valve controllers with third generation diagnostics.

Universal performance

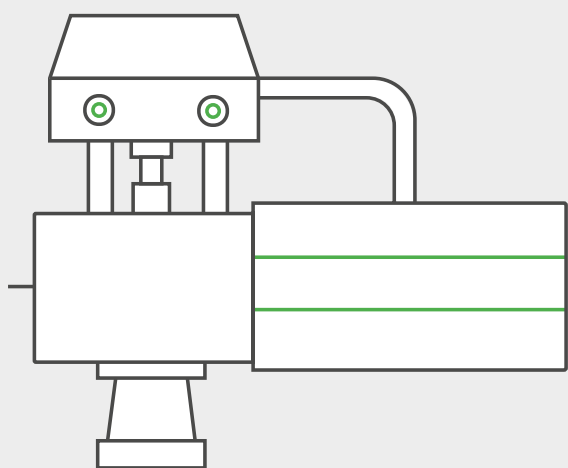
Whatever the valve in your process, our valve automation offering

brings a high level of reliability, ease of use and best in class operational performance to the entire valve assembly. Our valve automation products have been designed to work with all valves by major valve manufacturers, regardless of type or end use application. They are easy to incorporate into all valve assemblies and are based on proven technologies.

Over the past 20 years we have perfected manufacturing quality

to the highest standard and developed features that deliver reliable performance in even the most challenging applications and operating environments. The added level of automation and intelligence delivers a new level of diagnostics capabilities for the planning and execution of effective predictive maintenance.

Valmet's valve automation offering



Valve controllers

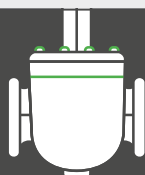
- Neles and Stonel valve controllers (for control and on-off valves)
- Neles intelligent safety solenoids
- Neles Easyflow and Stonel limit switches

Actuators

- Neles, Neles Easyflow and Jamesbury pneumatic actuators (linear and rotary)
- Neles hydraulic actuators
- Valvcon electric actuators
- Neles Easyflow linear cylinders
- Neles Easyflow instrumentation components

Your valve

- Any valve (90° – 180°)
- Control or on/off
- Rotary or globe
- Other applications



Ball valves



Butterfly valves



Control valves

Neles B1-series pneumatic cylinder actuators



The double acting and spring return B1-series piston type quarter turn actuators are designed for use in both modulating control and on-off service. These actuators offer an extremely long cycle life and are well suited to operate almost any type of rotary valve.

Key features

- Double acting and spring return version available
- Wear and corrosion resistant design
- Safe and easy maintenance
- Suitable for various services, from control to demanding ESD
- Vast number of optional features
- Rugged design
- Wide torque range

Benefits

- Long cycle life
- Fast and sensitive response
- Unified design thru the whole product range
- Proven reliable design

Options

- Temperature range options
- High cycle and over sizes pneumatic connections
- Material options
- Manual operators: Hand wheel and hydraulic pump
- Locking devices
- Adjustable operating range

Product reliability

- Designed to operate in harsh environmental conditions
- Certified to be used in safety applications up to and including Safety Integrity Level 3 (SIL 3)
- IP66 enclosure, IP66M and IP67M optional
- Vast installed base

Bulletin reference: 6B20

Technical specifications

General	Materials of construction
Suitable for basically any type of quarter turn rotary valves. Actuator connections in accordance with ISO5211 and VDI/VDE3845. Action: Double or single acting Travel range: -5 to 95° Protection class: IP66 Certification: ATEX II 2 GD, SIL 3	Cylinder pipe: Anodized aluminium (steel pipe with hard chrome plating option) Gear box housing & piston: Cast iron (nodular cast iron option) Cylinder ends: Nodular cast iron Painting: Epoxy + polyurethane
Pneumatics	Torque range
Pneumatic ports: NPT threaded Design pressure: 12 barg (174 psi) Supply pressure range: 3.0 – 8.5/10 barg (43–120/145 psi) Maximum supply pressure: 8.5/10 barg (120/145 psi)	Spring return model: Nominal spring 28 – 12200 Nm, 21 – 900 ft-lb. Air (BTO @ 4.0 barg / 58 psi) 91 – 20800 Nm, 67 – 15339 ft-lb. Double acting model: 60 – 82300 Nm, 40 – 54870 ft-lb. (nominal @ 4.0 barg)
Temperature range	
Standard temperature range: -20 to +70 °C / -4 to 158 °F High temperature option: -20 to +120 °C / -4 to 248 °F Low temperature option: -40 to +70 °C / -40 to 158 °F Arctic temperature option: -55 to +70 °C / -67 to 158 °F	

Jamesbury QPX-series spring diaphragm actuators



The spring return QPX-series diaphragm actuators are designed for use in both modulating control and on-off service. These actuators offer an long cycle life and are well suited to operate almost any type of rotary valve.

Key features

- Spring return
- Field reversible fail action by inverting the actuator
- Wear and corrosion resistant design
- Safe and easy maintenance
- Suitable for various services, from control to on-off
- Vast number of optional features
- Rugged design
- Wide torque range

Benefits

- Long cycle life
- Fast and sensitive response
- Unified design thru the whole product range
- Proven reliable design

Options

- Mechanical lockout option
- Fusible plug
- Manual override
- Adjustable operating range
- Field reversible

Product reliability

- Certified to be used in safety applications up to and including Safety Integrity Level 3 (SIL 3)

Bulletin reference: A110-4

Technical specifications

General	Materials of construction
Suitable for basically any type of quarter turn rotary valves. Actuator connections in accordance with ISO5211 and VDI/VDE3824. Action: Single acting Travel range: -5 to 95° ISO 5211 and Jamesbury mounting standards. Certification: ATEX II 2 GD, SIL 3	Cylinder & Diaphragm Casing: Carbon steel Housing/Cover & driver arm: Gray or Ductile Iron Diaphragm: Nitrile/Polyamide fabric blend Painting: Epoxy + polyurethane
Pneumatics	Torque range
Pneumatic ports: NPT threaded Design pressure: 11 barg (160 psi) Supply pressure range: 1.4 – 7 bar (20 – 100 psi) Maximum supply pressure: 7 bar (100 psi) Supply media: Air, water, mineral-based hydraulic fluid, sweet natural gas, nitrogen	Spring return model: 15 – 796 Nm, 11 – 587 ft-lb.
Temperature range	
Standard temperature range: -20 to +66 °C / -4 to 150 °F	

Neles Easyflow RNP-series rack and pinion actuators



The RNP-series double piston rack and pinion actuators combine the benefits of high cycle life, a rugged construction, and an extremely compact and symmetrical design with a unique range of features and options. They are specifically designed for fast efficient operation of ball, butterfly, and other rotary type valves.

Key features

- Double acting and spring return version available
- Modular designs with same body and end caps for double-acting and spring-return
- Rugged wear and corrosion resistant design
- Safe and easy maintenance
- Suitable for various services
- Number of optional features
- Wide torque range

Benefits

- Long cycle life
- Fast and sensitive response
- Proven reliable design

Options

- Temperature range options
- High cycle and over sizes pneumatic connections
- Material options
- Adjustable operating range

Product reliability

- Designed to operate in harsh environmental conditions
- Certified to be used in in safety applications up to and including Safety Integrity Level 3 (SIL 3)
- Vast installed base

Bulletin reference: A112-1

Technical specifications

General	Materials of construction
Suitable for basically any type of quarter turn valves. Actuator connections in accordance with ISO5211 and VDI/VDE3845. Action: Double or single acting Travel range: +5° to +95° and -5° to +85° Certification: ATEX II 2 GD, SIL 3 Supply media: Air, sweet gas	Frame, cover, end caps: Aluminium alloy Cylinder pipe, spring barrel: Aluminum Springs: Spring steel Painting: Neles Blue end caps with anodysed aluminium
Pneumatics	Torque range
Pneumatic ports: NPT threaded Design pressure: 12 barg Supply pressure range: 2.5 – 8.0 barg (36 – 116 psi) Maximum supply pressure: 8.0 barg (116 psi)	Spring return model: Spring nominal: 4 - 1770 Nm Air break @ 4.0 barg: 6 – 2132 Nm Double acting model: Air break @ 4.0 barg: 14 – 3080 Nm
Temperature range	
Standard: -20 to +80 °C / -4 to 176 °F High: -20 to +125 °C / -4 to 257 °F Arctic: -60 to +80 °C / -76 to 176 °F	

Neles N1-series scotch yoke actuators



The N1-series pneumatic scotch yoke actuator is designed for use with quarter turn valves in both modulating control and on-off service. The high performance heavy duty design offers extremely reliable valve execution even in to most demanding customer service.

Key features

- Double acting and spring return version available
- Wear and corrosion resistant design
- Safe and easy maintenance
- Suitable for various services, from control to demanding ESD
- Vast number of optional features
- Rugged design
- Wide torque range

Benefits

- Scotch yoke design
- Heavy duty high performance
- Modular design
- Wide torque range
- Proven reliable design

Options

- Temperature range options
- Painting options
- Manual operators: Hand wheel and hydraulic pump

Product reliability

- Designed to operate in harsh enviromental conditions
- Certified to be used in in safety applications up to and including Safety Integrity Level 3 (SIL 3)
- IP67 enclosure

Bulletin reference: 6N120

Technical specifications

General	Materials of construction
Suitable for on/off, modulating and control valve applications in general service, protective service and safety applications eg. ESD or HIPPS. Actuator connections in accordance with ISO5211 and VDI/VDE3824. Action: Double or single acting Travel range: +5 to +95° and -5 to +85° Protection class: IP67 Certification: ATEX II 2 GD, SIL 3	Cylinder: Carbon steel (hard chrome plating) Gear box housing & piston: Nodular cast iron Cylinder ends: Nodular cast iron Painting: Epoxy + polyurethane
Pneumatics	Torque range
Pneumatic ports: NPT threaded Design pressure: 12 barg Supply pressure range: 3.0 – 8.0 barg (43 – 116 psi) Maximum supply pressure: 8 barg (116 psi)	Spring return model: Nominal spring: 25 Nm – 147425 Nm, 18 ft-lb. – 108735 ft-lb. Air break @ 4.0 barg / 58 psi: 26 Nm – 218765 Nm, 19 ft-lb. – 161353 ft-lb. Double acting model: Air break @ 4.0 barg / 58 psi: 71 Nm – 311333 Nm, 52 ft-lb. – 229627 ft-lb.
Temperature range	
Standard: -20 to +80 °C / -4 to 176 °F High: -20 to +125 °C / -4 to 257 °F Cold: -30 to +110 °C / -22 to 230 °F Arctic: -60 to +80 °C / -76 to 176 °F	

Neles VD-series linear diaphragm actuators

The spring return VD-series diaphragm type linear actuators are designed for use in both modulating control and on-off service. These actuators offer an extremely long cycle life and are well suited to operate linear valves with small to medium thrust requirements.



Key features

- Multi springs with a rolling diaphragm design
- Wear and corrosion resistant design
- Safe and easy maintenance
- Suitable for various services
- Rugged design
- Wide thrust range
- Field reversible air fail position

Benefits

- Long cycle life
- Fast and sensitive response
- Unified design thru the whole product range
- Proven reliable design
- Excellent linearity for wide travel range

Options

- Temperature range options
- Hand wheel
- Locking devices
- Min or Max mechanical limit stopper option
- Various spring range option

Product reliability

- Designed to operate in harsh environmental conditions
- Certified to be used in in safety applications up to and including safety Integrity Level 3 (SIL 3)
- Vast installed base

Bulletin reference: 6DA20

Technical specifications

General	Materials of construction
Suitable for linear valves. Actuator connections in accordance with Neles mounting standard or customized design. Action: Single acting Travel range: 0% to 100% Stroke range: up to 80mm Certification: ATEX II 2 GD, SIL 3	Housing and yoke: Carbon steel Diaphragm: EPDM or silicone Painting: Epoxy + Polyurethane
Pneumatics	Spring range
Pneumatic ports: NPT threaded Supply pressure range: 3.2 – 4.2 barg (46 – 60 psi) Maximum supply pressure: 4.2 barg (60 psi)	General spring: 0.8 – 2.6 bar / 11 – 37 psi Strong spring: 1.5 – 3.4 bar / 21 – 48 psi
Temperature range	Thrust range
Standard temperature range: -20 to +85 °C / -4 to 185 °F Low temperature option: -40 to +70 °C / -40 to 158 °F Arctic temperature option: -55 to +70 °C / -67 to 158 °F	1890 – 22800 N / 424 – 5125 ft-lb.

Neles VB-series linear cylinder actuators

The double acting and spring return VB-series piston type linear actuators are designed for use in both modulating control and on-off service. These actuators offer an extremely long cycle life and are well suited to operate linear valves with medium to high thrust requirements.



Key features

- Double acting and spring return version available
- Wear and corrosion resistant design
- Safe and easy maintenance
- Suitable for various services
- Vast number of optional features
- Rugged design

Benefits

- Long cycle life
- Fast and sensitive response
- Unified design thru the whole product range
- Proven reliable design

Options

- Temperature range options
- High cycle and over sizes pneumatic connections
- Material options
- Hand wheel
- Locking devices
- Min or Max mechanical limit stopper option

Product reliability

- Designed to operate in harsh environmental conditions
- Certified to be used in in safety applications up to and including safety Integrity Level 3 (SIL 3)

Bulletin reference: 6VB20

Technical specifications

General	Materials of construction
Suitable for linear valves. Actuator connections in accordance with Neles mounting standard or customized design. Action: Double or single acting Travel range: 0% to 100% Stroke range: up to 280 mm Certification: ATEX II 2 GD, SIL 3	Cylinder pipe: Anodized aluminium (steel pipe with hard chrome plating option). Piston: Cast iron (nodular cast iron option) Cylinder ends: Nodular cast iron Painting: Epoxy + polyurethane
Pneumatics	Spring range
Pneumatic ports: NPT threaded Design pressure: 11 barg Supply pressure range: 2.0 – 8.5 barg (29 – 145 psi) Maximum supply pressure: 8.5/10 barg (123/145 psi)	Light spring: 1.3 – 1.8 bar / 19 – 25 psi General spring: 1.8 – 2.4 bar / 26 – 35 psi Strong spring: 2.3 – 2.9 bar / 33 – 41 psi
Temperature range	Thrust range
Standard temperature range: -20 to +70 °C / -4 to 158 °F High temperature option: -20 to +120 °C / -4 to 248 °F Low temperature option: -40 to +70 °C / -40 to 158 °F Arctic temperature option: -55 to +70 °C / -67 to 158 °F	13033 – 235406 N / 2930 – 52921 ft-lb.

Neles VC-series linear cylinder actuators



The double acting VC-series piston type linear actuators are designed for use in both modulating control and on-off service. These actuators offer an extremely long cycle life and are well suited to operate linear valves with medium to high thrust requirements.

Key features

- Double acting
- Wear and corrosion resistant design
- Safe and easy maintenance
- Suitable for various services
- Rugged design
- Wide thrust range

Benefits

- Long cycle life
- Fast and sensitive response
- Unified design thru the whole product range
- Proven reliable design

Options

- Temperature range options
- Hand wheel
- Locking devices
- Min or Max mechanical limit stopper option
- Air fail safe by a built-in chamber option

Product reliability

- Designed to operate in harsh environmental conditions
- Certified to be used in in safety applications up to and including safety Integrity Level 3 (SIL 3)

Bulletin reference: 6CA20

Technical specifications

General	Materials of construction
Suitable for linear valves. Actuator connections in accordance with Neles mounting standard or customized design. Action: Double acting Travel range: 0% to 100% Stroke range: up to 280mm Certification: ATEX II 2 GD, SIL 3	Cylinder pipe: Carbon steel (hard chrome plating) Piston: Aluminium Cylinder ends: Carbon steel Painting: Epoxy zinc + polyurethane finish
Pneumatics	Thrust range
Pneumatic ports: NPT threaded Design pressure: 11 barg Supply pressure range: 2.0 – 10 barg (29 – 145 psi) Maximum supply pressure: 10 barg (145 psi)	27480 – 264860 N / 6177 – 59542 ft-lb.
Temperature range	
Standard temperature range: -20 to +85 °C / -4 to 185 °F Low temperature option: -30 to +70 °C / -22 to 158 °F	

Gas over oil actuators

The gas over oil range of actuators are designed for use in pipelines. They use high-pressure gas supplied from the pipeline suspended above a hydraulic fluid to move the mechanics of the actuator. They are ideal for pipeline applications in the most extreme environments.



Key features

- Build over double acting N1 scotch yoke actuator for quarter turn valves
- Storage tank for manual override as well for extra stroke
- Sour gas and sweet gases can be used
- Gas reservoir for operation of actuator on absence of main steam pressure
- Solenoid operated system can be operated remotely
- Double acting version available
- Wear and corrosion resistant design
- Safe and easy maintenance
- Vast number of optional features
- Wide torque range
- Modular design: Enables ease of maintenance and reduced inventory costs

Benefits

- Scotch yoke design
- Heavy duty high performance
- Wide torque range
- Proven product
- Modular and rugged design

Options

- Filter
- Local/remote option
- Handpump
- Control cabinet
- Back up gas tank

Technical specifications

General	Materials of construction
Suitable for valves located on gas pipelines in on-off and modulating heavy-duty service with medium as sweet or sour high-pressure gas, nitrogen or instrument air. Actuator connections in accordance with ISO5211 and VDI/VDE3824 Action: Double acting Protection class: IP67 (Actuator) Certification: ATEX II 2 GD, SIL 3 (Actuator)	Cylinder: Carbon steel (hard chrome plating) Central frame and cylinder caps: Nodular cast iron Instrumentation enclosure: Carbon steel / stainless steel Painting: Epoxy + polyurethane
Pneumatics	Torque range
Pneumatic ports: NPT threaded Design pressure: 150 bar Working pressure: 10 to 105 bar	Double acting model: Torque range up to 700 000 Nm
Temperature range	
Temperature range: -20 to +85 °C	

Valvcon ADC-series actuators



The universal ADC-series PC board includes both on/off and modulating functionalities, and accepts both AC and DC power inputs.

Back-up power

The optional back-up power feature incorporates an internal battery pack that plugs right in to the PC board, which includes a built-in charging circuit, all fitting in the standard enclosure. Upon loss of external power the battery automatically activates as the main power supply and can immediately drive the actuator to a designated safe position or continue to respond to a control signal, if present.

ADC-series features at a glance

- Universal input power
 - Actuator accepts 24/115/230 AC and 12/24 DC
- Universal control
 - On/Off or modulating from the same package
- Included heater/thermostat feature
 - Can be enabled for “low-temp” or “humidity control” use
 - Can be disabled to reduce power consumption

- Optional internal Li Ion battery back-up capabilities within standard size actuator enclosure
 - Allow for continued operation during power outages (provided control signal remains)
- Field-settable for “fail clockwise” or “fail counter-clockwise” or “fail” to a mid-travel position
- Two auxiliary limit switches for indication purposes
- Dual conduit openings
 - Easier to wire and keep power and control wiring separate
- Replacement battery available for units equipped with battery back-up
 - Recommended that the battery is replaced every four years
- Two year warranty

Bulletin reference: V201-2

Technical specifications

Temperature range	Output configuration
-40 to 66 °C / -40 to 150 °F; ATEX temperature range: -20 to 66 °C	150 to 600 in-lbs (12 to 50 ft-lb.; 16 to 68 Nm): ISO 5211 F05 and F07 bolt circles, ¾" female square; 14 mm and 17 mm female squares, as well as 15 mm and 20 mm female keyed drives are available. 1000 to 3000 in-lbs (83 to 250 ft-lb.; 113 to 339 Nm): ISO 5211 F07 and F10 bolt circles, 1" female square; 17 mm, 19 mm, and 22 mm female squares, as well as 20 mm and 25 mm female keyed drives are available.
Duty cycle	
Continuous @ 40 °C/104 °F, or below (120 starts/minute); 75% maximum duty cycle @ maximum temperature rating	
Construction details and materials	Voltage
Approximate weight: 17 lbs (8 kg), 31 lbs (14 kg) Enclosure: Die cast A380 aluminum Protection class: IP66 Gear train: Hardened steel spur gears Motor: Brushless DC motor with Class B or better insulation; sub-fractional horsepower Lubrication: Permanently lubricated gear train and bearings Conduit connection: (2) ¾" NPT (¾" to ½" reducing bushings included)	12VDC: 10.8 to 13.2 VDC 24VDC: 21.6 to 26.4 VDC 24VAC: 21.6 to 26.4 VAC, 60 or 50 Hz 115 VAC: 103.5 to 126.5 VAC, 60 or 50 Hz 230 VAC: 207 to 253 VAC, 60 or 50 Hz
Limit switches	Certifications
(4) Single pole, double throw switches rated for ½ HP, 11 amps @ 250 VAC, CSA certified. Two limit switches can be used for end-of-travel control. Two limit switches can be used for end-of-travel indication.	All models: CSA (C US): NEMA 4/4X; CE compliant WX models: CSA (C US): Class I, Div. 1, Gr. C & D; Class II, Div. 1, Gr. E, F & G; Class III ATEX: Ex db IIB T6 Gb IECEx CSA 14.0057X

Valvcon V-series actuators



The V-series is a compact, rugged and reliable electric actuator designed for quarter-turn valve and damper applications.

Modular solution

Available in a variety of control configurations, from on/off to automatic cycling. With a host of other options available, they are extremely well suited to a multitude of demanding process applications.

The innovative Valvcon™ V-series pioneers the concept of plug-in, modular electronics in valve automation, redefining and simplifying the entire valve actuation process. Upgrades and modifications can now be done in the field, in a matter of minutes, with no hard wiring, soldering or factory returns. This technology vastly simplifies set-up and calibration and enhances actuator performance.

V-series features at a glance

- Electronics are simple to use
 - Clearly labeled terminal strip and easy access to user wiring
- Plug-in electronics for simple upgrades and modifications
 - Coded connectors make internal mis-wiring impossible
- Standard extended 75% duty cycle
 - At ambient temperatures up to 40 °C / 104 °F.
- Auxiliary limit switches for indication, heater/thermostat and brake
 - Brake prevents the actuator from being backdriven

Bulletin reference: V200-1

Technical specifications

Temperature range	Output configuration
-40 to 66 °C / -40 to 150 °F; ATEX temperature range: -20 to 66 °C	150 to 600 in-lbs (12 to 50 ft-lb.; 16 to 68 Nm): ISO 5211 F05 and F07 bolt circles, ¾" female square; 14 mm and 17 mm female squares, as well as 15 mm and 20 mm female keyed drives are available. 1000 to 3000 in-lbs (83 to 250 ft-lb.; 113 to 339 Nm): ISO 5211 F07 and F10 bolt circles, 1" female square; 17 mm, 19 mm, and 22 mm female squares, as well as 20 mm and 25 mm female keyed drives are available.
Duty cycle	
75% (between each full cycle), the actuator must rest for ⅓ of the 90 degree cycle time; 30 starts/minute NOTE: At 50 Hz, the duty cycle is ~60% @ 40 °C / 104 °F.	
Construction details and materials	Voltage
Approximate weight: 17 lbs (8 kg), 31 lbs (14 kg) Enclosure: Die cast A380 aluminum Protection class: IP66 Gear train: Hardened steel spur gear Motor: Split phase, capacitor driven motor with Class B or better insulation; sub-fractional horsepower Lubrication: Permanently lubricated gear train and bearings Conduit connection: (2) ¾" NPT (¾" to ½" reducing bushings included)	115 VAC: 103.5 to 126.5 VAC, 60 or 50 Hz 230 VAC: 207 to 253 VAC, 60 or 50 Hz
Limit switches	Certifications
(4) Single pole, double throw switches rated for ½ HP, 11 amps @ 250 VAC, CSA certified. Two standard switches are used for end of travel control, and for pilot or position indication at terminal 5 and terminal 6. Indication outputs are protected by 0.25 AMP permanent auto reset polyfuses – reset time approximately 3 mins. Two standard switches are also included to provide dry contact output position indication.	All models: CSA (C US): NEMA 4/4X; CE compliant WX models: CSA (C US): Class I, Div. 1, Gr. C & D; Class II, Div. 1, Gr. E, F & G; Class III ATEX: Ex db IIB T6 Gb, IECEx CSA 14.0057X

Manual actuators

Manual actuators					
Product	Series	Design	Action	Specifications	Bulletin
Neles Easyflow manual valve gears 	MEG-series	Manual gear operated	Handwheel	Recommended input: 26 – 152 Nm (19 – 112 ft-lb.) Torque output: Up to 6000 Nm (4425 ft-lb.)	A400-1
Jamesbury™ manual valve gears 	MGR-series	Manual gear operated Fully enclosed, weather-proof, all-cast-iron and carbon-steel construction Factory lubricated for lifetime, no future lubrication required Pointer to indicate valve position	Handwheel	Recommended input: 16 – 145 Nm (12 – 170 ft-lb.) Torque output: 150 – 260000 Nm (111 – 19177 ft-lb.)	A100-3

Piston-barrel linear actuators

Linear cylinder actuators					
Product	Series	Design	Version	Specifications	Bulletin
Neles Easyflow linear cylinder actuators 	AC-series	Pneumatic piston-barrel type linear actuator	Double acting For single acting versions contact manufacturer	Max. operation pressure: 10 bar Force range: 453 N to 96220 N Temperature range: -20 to +80 °C (For high & low temp. version, consult factory)	A300-4
Neles Easyflow linear cylinder actuators 	CC-series	Pneumatic piston-barrel type linear actuator	Double acting For single acting versions contact manufacturer	Max. operation pressure: 10 bar Force range: 3016 N to 96220 N Temperature range: -20 to +80 °C (For high & low temp. version, consult factory)	A300-2
Neles Easyflow linear cylinder actuators 	SC-series	Pneumatic piston-barrel type linear actuator	Double acting For single acting versions contact manufacturer	Max. operation pressure: 10 bar Force range: 69 N to 7850 N Temperature range: -20 to +80 °C (For high & low temp. version, consult factory) Mounting interface: ISO 15552 VDMA 24562	A300-3
Neles Easyflow linear cylinder actuators 	SN-series	Pneumatic piston-barrel type linear actuator	Double acting For single acting versions contact manufacturer	Max. operation pressure: 10 bar Force range: 1147 N to 20107 N Temperature range: -20 to +80 °C (For high & low temp. version, consult factory) Mounting interface: ISO 15552 VDMA 24562	A300-1

Neles NDX intelligent valve controller



The NDX™ is the next generation intelligent valve controller working on all type of control valves and in all industry areas. It guarantees end product quality in all operating conditions with incomparable performance, unique diagnostics, and years of reliable service. The NDX is a futureproof investment with lifetime support for asset management.

Key features

- Reliable and robust design
- Industry leading pneumatic capacity
- Benchmark control performance
- Simple and fast installation and commissioning
- Local / remote operation
- Wide language support
- Expandable architecture
- HART 6/7 communication as standard
- Advanced device diagnostics including
 - Self-diagnostics
 - Online diagnostics
 - History trends
 - Performance diagnostics
 - Communication diagnostics
 - Extended off-line tests
 - Performance view
 - Online Valve Signature
- Worldwide support for hazardous area approvals

Easy installation and configuration

- Simple / fast configuration and calibration using one of the following:
 - Standard Local User Interface (LUI) accessible without opening the device cover
 - LUI can be rotated according to mounting position
 - Distributed Control System (DCS) asset management program
- Backwards compatible with retrofit kits for easy
- Replacement of Neles NE700 and ND9000™ positioners
- Easy retro-fit to an extensive list of 3rd party control valves
- Installation to all common control systems

Open solution

- Valmet is committed to delivering products that freely interface with software and hardware from a variety of manufacturers; NDX is no exception. This open architecture allows the NDX to be integrated with other field devices to give an unprecedented level of controllability.
- FDT and EDD based multi-vendor support configuration
- Support files for NDX are available from our internet page, at www.neles.com/NDX

Options

- Internal position transmitter
- Digital configurable outputs
- Gauge block

Product reliability

- Designed to operate in harsh environmental conditions
- Rugged modular design
- Excellent temperature characteristics
- Vibration and impact tolerant
- IP66 enclosure
- Protected against humidity
- Resistant to dirty air
- Wear resistant and sealed components
- Fully contactless and maintenance free position measurement

Minimised process variability

- Linearization of the valve flow characteristics
- Excellent dynamic and static control performance
- Fast response to control signal change
- Accurate valve control

Bulletin reference: 7NDX22, 7NDX23

Technical specifications



General	Electronics
Loop powered 4 – 20 mA, no external power supply required. Suitable for linear and rotary valves. Actuator connections in accordance with VDI/VDE 3845 and IEC 60534-6 standards. Action: Single acting or double acting, direct or reverse Travel range: Linear: 5 – 120 mm / 0.2 – 4.7 in > 200 mm / 8 in (pending) Rotary: 30 – 160° Measurement range: 110° with freely rotating feedback shaft Performance with moderate constant-load actuators: Dead band: ≤ 0.2%, Hysteresis: < 0.5%, Linearity error: < 0.5%, Repeatability: < 0.2%	Supply power: Loop powered, 4 – 20 mA, HART Protocol rev. 6/7 Min. signal: 3.8 mA Current max: 120 mA Load voltage: 9.7 VDC at 20 mA, 9.0 VDC at 4 mA Impedance at 20mA: 485 Ω Maximum voltage: 30 VDC Rev. polarity protection: -30 VDC Over current protection: Active over 35 mA Wire size: 2.5/0.5 mm² (14/20 awg)
Environmental influence	Position transmitter and digital output (optional)
Standard temperature range: -40 to +85 °C / -40 to +185 °F Influence of temperature on valve position: Rotary: 0.5% / 10 °C Linear: 0.1 mm / 10 °C LUI usable range: -30 to +60 °C Temperature cycling/Dry heat: Acc. to IEC 60068-2-2 Humidity limits: Acc. to IEC 61514-2 Magnetic fields: Negligible at 30 A/m, Acc. to IEC 61000-4-8 Vibration: Tested acc. to ANSI/ISA-75.13.01-2013 Influence of vibration on valve position: < 1% under 2 g 5 – 150 Hz, 1 g 150 – 300 Hz, 0.5 g 300 – 2000 Hz	Position transmitter Output signal: 4 – 20 mA (galvanic isolation; 600 VDC) Supply voltage: 12 – 30 VDC Linearity: < 0.05% FS Temperature effect: < 0.35% FS Failsafe output: 3.5 mA or 22.5 mA Maximum external load: 690 Ω for I.S. Ex ia IIC T6 Ui ≤ 28 V Digital output Output signal: < 1.0 mA = state '0', > 2.2 mA = state '1' (NAMUR) Supply voltage: 5 – 16 VDC Ex ia IIC T6 Ui ≤ 16V, Ii ≤ 25 mA, Pi ≤ 100mW DOs can be used like Namur limit switches or configured to be activated based on any device status.
Enclosure	Local User Interface (LUI) functions
Housing material: Epoxy coated anodized aluminum alloy, copper free, Cu content max 0.4% Cover material: Compact - polycarbonate, Standard - polycarbonate, Explosion Proof - same as housing and glass window Magnet holder: Glass fiber reinforced polyamide, PA66GF20 Protection class: IP66, NEMA 4X, IP67 for storage and transport Pneumatic ports Supply air: ¼ NPT, G¼ with gauge block Actuator: ¼ NPT, G¼ with gauge block Exhausts: 2 pcs. ¾ NPT, G¾ with gauge block Cable entry: 2 pcs. ½" NPT (M20 with adapter) Weight: 2.0 kg / 4.4 lbs (Compact), 2.8 kg / 6.2 lbs (Standard), 3.8 kg / 8.4 lbs (Explosion proof)	• Accessible with the cover installed • PIN code lock to prevent unauthorized / unintended access with the cover installed or permanently (if configured). • Guided startup wizard • Language selection: English, Chinese, Spanish, Italian, French, Korean, German, Turkish, Dutch, Portuguese • Calibration: Automatic / Manual • 3-point measurement linearization • Configuration of the control valve - Actuator type & valve type - Valve dead angle - Safety cut-off range - Input signal direction - Positioner fail action • Monitoring of valve position, target position, input signal, temperature, supply and actuator pressure • Manual control of the valve from Local User Interface • HART 6/7 selection
Pneumatics	
Supply pressure: 1.4 – 8 bar / 20 – 116 psi (single acting), 2 – 8 bar / 29 – 116 psi (double acting) Effect of supply pressure on valve position: < 0.1% at 10% difference in inlet pressure Supply media: Air, nitrogen and sweet natural gas Effect of supply pressure on valve position: < 0.1% at 10% difference in inlet pressure Air quality: Acc. to ISO 8573-1 Solid particles: Class 7 (40 µm filtration) Humidity: Class 1 (at minimum dew point 10 °C / 18 °F below minimum temperature is required) Oil class: 3 (or < 1 ppm) Air capacity: 80 Nm³/h / 47.1 scfm Air consumption in steady state position: < 0.1 Nm³/h / 0.06 scfm 1 rated at 4 bar / 60 psi supply pressure	

Neles ND9000 intelligent valve controller



The ND9000™ is a top class intelligent valve controller designed to operate on every control valve actuator and in all industry areas. It improves the end product quality in all operating conditions with unique diagnostics and incomparable performance features. The ND9000 is a reliable and future-proof investment.

Key features

- Benchmark control performance on rotary and linear valves
- Reliable and robust design
- Easy commissioning and operation
- Language selection: English, German and French
- Local / remote operation
- Expandable architecture
- HART 6/7 communication as standard
- Third generation diagnostics
 - Performance view
 - Self diagnostics
 - Online diagnostics
 - Performance diagnostics
 - Communication diagnostics
 - Extended off-line tests

Easy installation and configuration

- Same device can be used for linear and rotaryvalves, double and single-acting actuators
- 1-point calibration feature enables mounting without disturbing the process
- Simple fast calibration and configuration
 - Guided start-up using Local User Interface (LUI)
 - Distributed Control System(DCS) asset management tools
- Low power consumption enables installation to all common control systems
- Extensive selection of mounting kits for 3rd party actuators

Open solution

- Valmet is committed to delivering products that freely interface with software and hardware from a variety of manufacturers; ND9000 is no exception.
- This open architecture allows the ND9000 to beintegrated with other field devices to give an unprecedented level of controllability.

- FDT and EDD based multi-vendor support configuration
- Support files for ND9000 are available from our internet page, at www.neles.com/nd9000

Options

- Interchangeable communication options:
 - HART
 - FOUNDATION™ Fieldbus
 - Profibus PA
- Integrated limit switches
- Position transmitter (in HART only)
- Exhaust adapter

Product reliability

- Designed to operate in harsh environmental conditions
- Rugged modular design
- Excellent temperature characteristics
- Vibration and impact tolerant
- IP66 enclosure
- Protected against humidity
- Maintenance free operation
- Resistant to dirty air
- Wear resistant and sealed components
- Contactless position measurement

Minimised process variability

- Linearization of the valve flow characteristics
- Excellent dynamic and static control performance
- Fast response to control signal change
- Accurate valve control

Bulletin reference: 7ND9021

General	Electronics HART
Loop powered, no external power supply required. Suitable for rotary and linear valves. Actuator connections in accordance with VDI/VDE 3845 and IEC 60534-6 standards. Action: Double or single acting Travel range: Linear: 10 – 120 mm / 0.4 – 4.7 Rotary: 45 – 95° Measurement range: 110° with freely rotating feedback shaft Performance with moderate constant-load actuators: Dead band acc. to IEC 61514: ≤ 0.1% Hysteresis acc. to IEC 61514: < 0.5%	Supply power: Loop powered, 4 – 20 mA HART Protocol rev. 6/7 Minimum signal: 3.6 mA Current max : 120 mA Load voltage: Up to 9.7 VDC/20 mA (corresponding 485 Ω) Voltage: Max. 30 VDC Polarity protection: -30 VDC Over current protection: Active over 35 mA
Environmental influence	Profibus PA and FOUNDATION Fieldbus
Standard temperature range: -40 to +85 °C / -40 to +185 °F Artic version temperature range: -53 to +85 °C / -64 to +185 °F Influence of temperature on valve position: 0.5% /10 °K Influence of vibration on valve position: < 1% under 2 g 5 – 150 Hz, 1 g 150 – 300 Hz, 0.5 g 300 – 2000 Hz	Supply power voltage: 9 – 32 VDC, reverse polarity protection Max basic current 17.2 mA Fault current (FDE) 3.9 mA FOUNDATION Fieldbus function block execution times: AO 20 ms, AI 20 ms, PID 25 ms, DO 15 ms, DI 15 ms, IS 15 ms, OS 20 ms
Enclosure	Position transmitter (optional only HART)
ND9100: Anodized aluminum alloy and polymer composite ND9200: Anodised aluminum alloy and tempered glass ND9300: Stainless steel ND9400: Stainless steel and polymer composite Protection class: IP66, Nema 4x Pneumatic ports: G ¼ (ND100) ¼ NPT (ND9200, ND9300 & ND9400) Cable gland thread: M20x1.5, ½ NPT (ND9200E2, ND9100U) Weight: 1.8 kg / 4.0 lbs (ND9100), 3.4 kg / 7.5 lbs (ND9200), 8.6 kg / 19.0 lbs (ND9300), 5.6 kg / 12.4 lbs (ND9400)	Output signal: 4 – 20 mA (galvanic isolation; 600 VDC) Supply voltage: 12 – 30 VDC Resolution: 16 bit / 0.244 µA Linearity: < 0.05% FS Temperature effect: < 0.35% FS External load: Max 0 – 780 Ω Max 0 – 690 Ω for intrinsically safe Ex ia IIC T6 Ui ≤ 28 V Ex d IIC T4/T5/T6 Ui ≤ 30 V
Pneumatics	Local User Interface (LUI) functions
Supply pressure: 1.4 – 8 bar / 20 – 115 psi Effect of supply pressure on valve position: < 0.1% at 10% difference in inlet pressure Air quality: Acc. to ISO 8573-1 Solid particles: Class 5 (3 – 5 µm filtration is recommended) Humidity: Class 1 (dew point 10 °C/ 18 °F below minimum temperature is recommended) Oil class: 3 (or < 1 ppm) Capacity with 4 bar / 60 psi supply: 5.5 Nm³/h / 3.3 scfm low capacity 12 Nm³/h / 7.1 scfm normal capacity 38 Nm³/h / 22.4 scfm high capacity Consumption with 4 bar / 60 psi supply in steady state position: < 0.6 Nm³/h / 0.35 scfm (low or normal capacity) < 1.0 Nm³/h / 0.6 scfm (high capacity)	• Local control of the valve • Monitoring of valve position, target position, input signal, temperature, supply and actuator pressure difference • Guided-startup function • LUI may be locked remotely to prevent unauthorized access • Calibration: Automatic / Manual / 1-point calibration / Linearization • Control configuration: aggressive, fast, optimum, stable, maximum stability • Configuration of the control valve - Rotation: Valve rotation clockwise or counter-clockwise to close - Dead Angle - Low cut-off, cut-off safety range (default 2%) - Positioner fail action: Open/close - Signal direction: Direct/reverse acting - Actuator type: Double/single acting - Valve type: Rotary/linear • Language selection: English, German and French • HART 6/7 selection

Neles ND7000 digital valve controller



The ND7000™ is a digital valve controller designed to operate on all kind of actuators. The ND7000 is a reliable and future-proof investment.

Key features

- Benchmark control performance on rotary and linear valves
- Reliable and robust design
- The rugged cover protects the unit from environmental hazards and external abuse
- Easy commissioning and operation
- Language selection: English, German and French
- Local / remote operation
- HART 6/7 communication as standard
- Standard control valve diagnostics
 - Self-diagnostics
 - Control deviation trend
 - Counters
 - Extended off-line tests

Easy installation and configuration

- Same device can be used for linear and rotary valves, double and single-acting actuators
- 1-point calibration feature enables mounting without disturbing the process
- Simple fast calibration and configuration
 - Guided start-up using Local User Interface (LUI)
 - Distributed Control System (DCS) asset management tools
- Low power consumption enables installation to all common control systems
- Extensive selection of mounting kits for 3rd party actuators

Open solution

- Valmet is committed to delivering products that freely interface with software and hardware from a variety of manufacturers; ND7000 is no exception. This open architecture allows the ND7000 to be integrated with other field devices to give an unprecedented level of controllability.
- FDT and EDD based multi-vendor support configuration
- Support files for ND7000 are available from our internet page, at www.neles.com/nd7000

Product reliability

- Designed to operate in harsh environmental conditions
- Vibration and impact tolerant
- IP66 enclosure
- Protected against humidity
- Rugged modular design
- Excellent temperature characteristics
- Maintenance free operation
- Resistant to dirty air
- Wear resistant and sealed components
- Contact less position measurement

Minimised process variability

- Linearization of the valve flow characteristics
- Excellent dynamic and static control performance
- Fast response to control signal change
- Accurate valve control

Bulletin reference: 7ND720

Technical specifications



General	Electronics HART
Loop powered, no external power supply required. Suitable for rotary and linear valves. Actuator connections in accordance with VDI/VDE 3845 and IEC 60534-6 standards. Action: Double or single acting Travel range: Linear: 10 – 120 mm / 0.4 – 4.7 Rotary: 45 – 95° Measurement range: 110° with freely rotating feedback shaft Performance with moderate constant-load actuators: Dead band acc. to IEC 61514: ≤ 0.1% Hysteresis acc. to IEC 61514: < 0.5%	Supply power: Loop powered, 4 – 20 mA, HART Protocol rev. 6/7 Minimum signal: 3.6 mA Current max: 120 mA Load voltage: up to 9.7 VDC/20 mA (corresponding 485 Ω) Voltage max: 30 VDC Polarity protection: -30 VDC Over current protection: Active over 35 mA
Environmental influence	Position transmitter (optional)
Standard temperature range: -40 to +85 °C / -40 to +185 °F Influence of temperature on valve position: 0.5% / 10 °K Influence of vibration on valve position: < 1% under 2 g 5 – 150 Hz, 1 g 150 – 300 Hz, 0.5 g 300 – 2000 Hz	Output signal: 4 – 20 mA (galvanic isolation; 600 VDC) Supply voltage: 12 – 30 VDC Resolution: 16 bit / 0.244 µA Linearity: < 0.05% FS Temperature effect: < 0.35% FS External load: Max 0 – 780 Ω Max 0 – 690 Ω for intrinsically safe Ex ia IIC T6 Ui ≤ 28 V Ex d IIC T4/T5/T6 Ui ≤ 30 V
Enclosure	Local User Interface (LUI) functions
Material ND7100: Anodized aluminium alloy and polymer composite Material ND7200: Anodised aluminum alloy and tempered glass Protection class: IP66, Nema 4x Pneumatic ports: G ¼ (ND7100), ¼ NPT (ND7200) Cable gland thread: M20x1.5, ½ NPT (ND7200 E2) Weight: 1.8 kg / 4.0 lbs (ND7100), 3.4 kg / 7.5 lbs (ND7200) Mechanical and digital position indicator visible through main cover.	• Local control of the valve • Monitoring of valve position, target position, input signal, temperature, supply and actuator pressure difference • Guided-startup function • LUI may be locked remotely to prevent unauthorized access • Calibration: Automatic / Manual / 1-point calibration / Linearization • Control configuration: aggressive, fast, optimum, stable, maximum stability • Configuration of the control valve - Rotation: Valve rotation clockwise or counter-clockwise to close - Dead Angle - Low cut-off, cut-off safety range (default 2%) - Positioner fail action: Open/close - Signal direction: Direct/reverse acting - Actuator type: Double/single acting - Valve type: Rotary/linear • Language selection: English, German and French • HART 6/7 selection
Pneumatics	
Supply pressure: 1.4 – 8 bar / 20 – 115 psi Effect of supply pressure on valve position: < 0.1% at 10% difference in inlet pressure Air quality: Acc. to ISO 8573-1 Solid particles: Class 5 (3 – 5 µm filtration is recommended) Humidity: Class 1 (dew point 10 °C / 18 °F below minimum temperature is recommended) Oil class: 3 (or < 1 ppm) Capacity with 4 bar / 60 psi supply: 5.5 Nm³/h / 3.3 scfm low capacity 12 Nm³/h / 7.1 scfm normal capacity 38 Nm³/h / 22.4 scfm high capacity Consumption with 4 bar / 60 psi supply in steady state position: < 0.6 Nm³/h / 0.35 scfm (low & normal capacity) < 1.0 Nm³/h / 0.6 scfm (high capacity)	

Neles SG9000 intelligent on-off valve controller



Neles™ SwitchGuard™ SG9000 is a top class intelligent on-off valve controller designed to operate on any valve actuator. Unique embedded diagnostic features are integrated into its design enabling predictive maintenance for on-off applications.

The SwitchGuard™ can be easily fitted to the actuator and its controlled pneumatic capacity replaces any solenoid valve providing a simple, reliable interface with the process control system. Diagnostic information is presented in easily understandable way using FDT technology to enable planned maintenance of potentially failing valve assemblies before they have chance to impact on the process.

Key features

- Unique advanced on-off diagnostics including
 - Self-diagnostics
 - Online diagnostics
 - Performance diagnostics
- High pneumatic capacity eliminates the need of additional instrumentation in most cases
- Speed control for switching
 - Stroking time and profile configuration, separately for open and close strokes
- Integrated limit switches simplifying installation
- Reliable and robust design
- Easy of use
- Local / remote operation
- Wide range of hazardous area approvals

Easy installation and configuration

- Same unit for linear and rotary valves, double and single acting actuators
- Simple fast calibration and configuration
 - Guided start-up using Local User Interface (LUI)
 - Distributed Control System (DCS) asset management tools
- Extensive selection of mounting kits for 3rd party actuators

Open solution

- Valmet is committed to delivering products that freely interface with software and hardware from a variety

of manufacturers; and, the Neles SwitchGuard is no exception. This open architecture allows the SwitchGuard to be integrated with other field devices and systems.

- FDT and EDD based multi-vendor support configuration
- Support files for SG9000H are available from our internet page, at www.neles.com/sg9000

Options

- High pneumatic capacity
- Integrated limit switches
- Position transmitter
- U/I converter to support binary control

Product reliability

- Designed to operate in harsh environmental conditions
- Vibration and impact tolerant
- IP66 enclosure
- Protected against humidity
- Rugged modular design
- Excellent temperature characteristics
- Maintenance free operation
- Wear resistant and sealed components
- Contactless position measurement

Designed to switch

- Several pre-selected opening and closing profiles
 - Opening and closing can be configured separately
 - Freely adjustable stroking time
- Minimised pressure impacts in piping
- Excellent speed control performance
- Highly reliable pneumatics unit
- Wide pneumatics capacity

Bulletin reference: 7SG20

Technical specifications



General	Electronics
Loop powered, no external power supply required. Suitable for rotary and linear valves. Actuator connections in accordance with VDI/VDE 3845 and IEC 60534-6 standards. Action: Double or single acting Travel range: Linear: 10 – 120 mm Rotary: 45 – 95° Measurement range 110° with freely rotating feedback shaft	Supply power: Loop powered, 4 – 20 mA Minimum signal: 3.6 mA Current max: 120 mA Load voltage: Up to 9.7 V DC / 20 mA (corresponding 485 Ω.) Voltage: Max. 30 V DC Polarity protection: -30 V DC Over current protection: Active over 35 mA
Environmental influence	Position transmitter (optional)
Standard temperature range: -40 to +85 °C / -40 to +185 °F	Output signal: 4 – 20 mA (galvanic isolation; 600 V DC) Supply voltage: 12 – 30 V DC Resolution: 16 bit / 0.244 µA Linearity: < 0.05% FS Temperature effect: < 0.35% FS External load: Max 0 – 780 Ω, max 0 – 690 Ω for intrinsically safe
Enclosure	
SG9200: Anodised aluminum alloy and tempered glass SG9300: Stainless steel Protection class: IP66 Pneumatic ports: SG921_ ¼ NPT SG9235 ½ NPT, SG9237 1 NPT (½ NPT supply) Conduit entry thread: M20 x 1.5 Weight: SG921_ 3.0 kg / 6.6 lbs, SG9235 4.6 kg / 10.1 lbs, SG9237 5.0 kg / 11 lbs Limit switches +1.0 kg / 2.2 lbs Mechanical and digital position indicator visible through the main cover.	
Pneumatics	
Supply pressure: 3 – 8 bar / 44 – 116 psi Air quality: According to ISO 8573-1:2001 Solid particles: Class 7 Humidity: Class 1 (dew point 10 °C / 18 °F below minimum temperature is recommended) Oil class: 3 (or < 1 ppm) Capacity with 4 bar / 60 psi supply: SG9212 7 Nm³/h / 4.1 scfm (Cv = 0.06) SG9215 90 Nm³/h / 53 scfm (Cv = 0.7) SG9235 380 Nm³/h / 223 scfm (Cv = 3.2) SG9237 feed 380 Nm³/h / 223 scfm (Cv = 3.2) exhaust 700 Nm³/h / 412 scfm (Cv = 6.4) Consumption with 4 bar / 60 psi supply: Actuator pressurized 0.22 Nm³/h / 0.13 scfm Actuator vented 0.25 Nm³/h / 0.15 scfm	

Stonel Axiom



The Axiom™ provides advanced monitoring and control in explosionproof, non-incendive, intrinsically safe and general-purpose applications. It is a discrete on/off valve controller with proximity switches for quarter-turn automated valves. Its rugged construction will withstand the most challenging plant environments.

Advanced performance

The Axiom features a non-contact continuous position sensing system which eliminates shafts, bushings, and wear parts prone to failure. It also has an o-ring sealed pneumatic valve spool with pilot that is tolerant of contaminants found in most process plant air systems. The result is consistent reliable performance over the life of the automated valve system. Valve communication models with AS-Interface and DeviceNet protocols feature optional Wireless Link capabilities reducing setup time, improving plant safety and displaying valve diagnostics. Devices communicate wirelessly via Bluetooth from up to 50 meters to standard iPhone or iPad app.

Wide variety of functions offer exceptional value

Select from standard SST sensors for conventional switching, Namur sensors for intrinsically safe applications or communication options including AS Interface, DeviceNet and FOUNDATION Fieldbus. Maintenance costs may be reduced by using the diagnostic systems available with Wireless Link.

Corrosion-resistant

The intrinsically safe version of Axiom (AN) features an anodized epoxy-coated aluminum housing with a Lexan cover to withstand corrosive process environments. The Lexan cover may also be optionally fusion coated for organic solvents. An aluminum cover may be selected for special highly corrosive applications. Explosion proof version of Axiom (ANX) is available as epoxy coated anodized aluminum enclosure and cover. Axiom (AX) is available in stainless steel enclosure and cover.

Key features

- Corrosion proof, temporarily submersible and suitable for use in hazardous areas
- Designed for non-incendive and intrinsically safe (AN) or explosion proof (AX) areas
- ANX suitable for ingress protection classes IP66, NEMA 4, 4X
- AX suitable for IP66, IP67 or NEMA 4, 4X

- AN suitable for IP66, IP67, NEMA 4, 4X and 6
- High-strength durable enclosure and pneumatic manifold constructed of epoxy coated anodized aluminum or stainless steel
- Impact resistant cover made of high strength Lexan polycarbonate, aluminum or stainless steel
- High visibility mechanical and electronic indication of open/closed position and solenoid status for safety and convenience
- Universal voltage solenoid system operates on less than 0.6 W of power (standard version accepts either 24 VDC, 120 VAC or 250 VAC), reducing stocking requirements
- Electronic components sealed and potted inside function module for residual moisture, vibration and corrosives protection
- High accuracy position sensor system is solid state with no moving wear points for highly reliable position feedback
- Push button set points accurately lock in position settings, remaining locked in when power is removed and reapplied
- Large capacity integral pneumatic valve operates on standard plant air and cycles most actuators in less than two seconds
- Quick and convenient wiring and maintenance access for easy set-up and installation
- Internal manual pneumatic valve override as standard enables local valve operation
- Standard 5/2 (five-way, two-position) valve operates double and single-acting actuators
- Standard 5/2 valve features a re-breather to feed instrument air into actuator to keep out corrosives
- Directly attaches to VDI/VDE 3845 (Namur) actuators using a compact mounting manifold system (sold separately)
- Wireless Link, available in AS-Interface and DeviceNet models, reduces set-up time and provides easy access to monitoring, control and diagnostics from up to 50 meters with standard iPhone/iPad app

Bulletin reference: 7AN20, 7AX21

Technical specifications

General	Materials of construction
Pneumatic valves Valve design: Pilot operated spool valve Pilot operator options: Solenoid coil or piezo Configuration Single pilot: 5-way, 2-position spring return Dual pilot: Shuttle piston, 5-way, 2-position Flow rating: 0.70 Cv or 1.2 Cv Axiom porting: ¼" NPT 0.7 or 0.9 (0.70 Cv); 3/8" (1.2 Cv) Manifold porting: ¼" NPT (0.7, 0.9 and 1.2 Cv) Operating pressure: 40 to 120 psi (2.7 to 7.5 bar), AX 45 psi to 120 psi (3.1 to 8.2 bar), AN Filtration requirements: 40 micron (Piezo, 30 micron), AX 50 micron, AN Operating life: 1 million cycles Manual override: Internal momentary standard External momentary available External latching device available	Housing & mounting manifold: Epoxy coated anodized aluminum or 316 stainless steel Cover: Lexan® polycarbonate, epoxy coated anodized aluminum or 316 stainless steel Visual indicator: Lexan polycarbonate Fasteners & mounting: Stainless steel
Pneumatic valve (AN / ANX)	Pneumatic valve (AX)
Operating temperature: -40 to 80° C (-40 to 176° F) Operating voltage: 35 option: 40 – 250 VAC; 20–55 VDC 45 option: 12 – 24 VDC (output of barrier) 92 and 97 option: 24 VDC Power consumption: 35 option: 20 mA @ 40–250 VAC (1.1 watts typical) 20 mA @ 20–55 VDC (0.5 watts typical @ 24 VDC) 45 option: 0.5 watts @ 12 VDC; 1.0 watt @ 24 VDC 92 and 97 option: 0.5 watts Inrush current: 35 option: 0.14 A @ 24 VDC (typical)	Solenoid pilot Electrical ratings: _H option: 0.6 watt @ 22 to 250 VAC/VDC _D option: 0.5 watt @ 24 VDC _E option: 0.5 watt @ 12 VDC (intrinsically safe) AC current consumption: 18 mA (1H or 2H) 220 VAC Operating temperature: 0.7 Cv: Standard (S) -18 to 50 °C (0 to 122 °F) Extended (T) -40 to 80 °C (-4° to 176 °F) 1.2 Cv: Standard (S) -10 to 50 °C (14 to 122 °F) Extended (T) Consult factory Piezo pilot (bus powered FOUNDATION Fieldbus) Operating temperature: -10 to 60 °C (14 to 140 °F) Electrical ratings: _A option: 2 mA @ 6.5 VDC
Function options (AN/ANX)	Function options (AX)
Switches/Sensors 35S SST Universal; 20 – 250 volt (NO sensor) 45S NAMUR module (EN 60947-5-6; I.S.) Valve Communication Terminal 92S DeviceNet™ 92W DeviceNet™ with Wireless Link 96S AS-Interface 97W AS-Interface with extended addressing and Wireless Link	Switches/Sensors 33S SST NO sensor 35S SST Universal; 20 – 250 volt (NO sensor) 44S NAMUR module (EN 60947-5-6; I.S.) Valve Communication Terminal 71D 4 – 20 mA HART with diagnostics 92S DeviceNet™ 93S FOUNDATION Fieldbus (bus powered; I.S.) 96S AS-Interface 96D AS-Interface with diagnostics 97S AS-Interface with extended addressing

Neles VG9000 intelligent safety solenoid



Neles™ ValvGuard™ VG9000 is an intelligent safety solenoid and partial stroke test device for emergency shutdown (ESD) or emergency venting (ESV) valves.

The ValvGuard™ VG9000's unique and advanced functions and features are specially designed to meet ESD application requirements. Together with HART or FOUNDATION Fieldbus communication it offers unbeatable value for end users with increased efficiency, reliability and safety.

The VG9000 is IEC 61508 compliant up to SIL 3. Based on the automatic partial stroke testing (PST) and other diagnostics data, VG9000 increases safety and plant safety targets can be reached more economically than with traditional solutions. Also, unnecessary and expensive manual testing can be avoided. VG9000 is capable of recording emergency trips with graph and key figures related to it.

The availability of the safety valves is maximized through unique diagnostics features, directly integrated into device functionality. Diagnostic information is presented in easily understandable form by using graphical user interface.

Key features

- Valve and self tests
 - Partial stroke test (automatic or manual)
 - Self test for internal electronics and pneumatics
 - Emergency trip test
- High pneumatic capacity eliminates the need of additional instrumentation in most cases
- Device is powered during the trip and can collect diagnostics information
- Easy of use
- Local / remote operation
- Advanced device diagnostics including
 - Self-diagnostics
 - Online diagnostics
 - Performance diagnostics
- HART (6/7) and FOUNDATION Fieldbus communication options
- Wide range of hazardous area approval

Easy installation and configuration

- Same unit for linear and rotary valves, double and single acting actuators
- Simple fast calibration and configuration
 - guided start-up using Local User Interface (LUI)
 - using Distributed Control System (DCS) asset management tools
- Extensive selection of mounting kits for 3rd party actuators

Open solution

- Valmet is committed to delivering products that freely interface with software and hardware from a variety of manufacturers. This open architecture allows the ValvGuard™ to be integrated with other field devices and systems.
- FDT and EDD based multi-vendor support configuration
- Support files for VG9000 are available from our internet page, at www.neles.com/vg9000

Options

- Full stainless steel enclosure (VG9300)
- High pneumatic capacity (VG923_)
- Integrated limit switches
- SIL 2 certified position transmitter
- External junction box for wiring
- Remote Communication Interface RCI9H2 for 24 VDC retrofit installations
- Local Control Panel (LCP9H), also loop-powered version (LCP9HL)
- TÜV Certificate
- Neles ValvGuard VG9000 is TÜV approved to be used in safety applications up to and including Safety Integrity Level 3 (SIL 3).

Bulletin reference: 9VG921

Technical specifications

General	Electronics (input VG9000 HART)
Suitable for rotary and linear valves. Actuator connections in accordance with VDI/VDE 3845 and IEC 60534-6 standards. Action: Double or single acting Travel range: Linear: 10 – 120 mm Rotary: 45 – 95° Measurement range 110° with freely rotating feedback shaft	Electrical connections: 0.25 – 2.5 mm² Supply power: Loop powered, 4 – 20 mA Signal range: 3.7 – 22 mA Signal details: 0.0 – 3.7 mA (trip state; diagnostics not available) 3.7 – 6.0 mA (trip state; diagnostics available) 6.0 – 16.0 mA (hysteresis range; diagnostics available) 16.0 – 22.0 mA (normal state; diagnostics available) Load voltage: Up to 9.7 V DC / 20 mA corresponding 485 Ω) Voltage: Max 30 V DC Polarity protection: -30 V DC Over current protection: Active over 36 mA
Environmental influence	
Standard temperature range: -40 to +85 °C / -40 to +185 °F Influence of temperature on valve position: < 0,5% / 10 °K Influence of vibration on valve position: No effect when measured impulse 2 g 5 – 150 Hz, 1 g 150 – 300 Hz, 0.5 g 300 – 2000 Hz. No effect on PST if max. response 4 g measured at housing. No unintended valve movements if max. response 15 g measured at housing	
Enclosure	Electronics output (VG9000 HART)
VG9200: Anodised aluminum alloy and tempered glass VG9300: Stainless steel Protection class: IP66, NEMA 4X Mechanical position indicator and LUI visible through the main cover Pneumatic ports: VG9_15 ¼ NPT VG9235 ½ NPT VG9237 1 NPT (½ NPT supply) (single acting only) Conduit entry thread: M20 x 1.5 Weight: VG9215 3.0 kg / 6.6 lb VG9235 4.6 kg / 10.1 lb VG9237 5.0 kg / 11 lb VG92_ with extension housing plus 1.0 kg / 2.2 lb	Usage: Position transmitter (T) / device status output (S) Electrical connections: 0.25 – 2.5 mm² Output signal: Defined by type code option T or S T: 4 – 20 mA = 0 – 100% position S: 4 mA = OK 5 mA = Pneumatics test 6 mA = PST test 7 mA = ETT test 8 mA = Warning 10 mA = Alarm 12 mA = Safety position requested by LCP Fault modes indicated by levels 3.5 and 22 mA Galvanic isolation 600 V DC Supply voltage: 12 – 30 V Resolution: 16 bit / 0.244 µA Linearity: < 0.05% FS Temperature effect: < 0.35% FS
Pneumatics	Safety signal (Binary input of VG9000 FF)
Supply pressure: 3.0 – 7.5 bar / 44 – 109 psi Output pressure: 3.0 – 7.5 bar / 44 – 109 psi Air quality: According to ISO 8573-1:2001 Solid particles: Class 6 Humidity: Class 1 (dew point 10 °C / 18 °F below minimum temperature is recommended) Oil class: 3 (or < 1 ppm) Capacity with 4 bar / 60 psi supply: VG9215 90 Nm³/h / 53 scfm (Cv = 0.7) VG9235 380 Nm³/h / 223 scfm (Cv = 3.2) VG9237 feed 380 Nm³/h / 223 scfm (Cv = 3.2) exhaust 700 Nm³/h / 412 scfm (Cv = 6.4) Consumption with 4 bar/60 psi supply: Actuator pressurized 0.22 Nm³/h / 0.13 scfm Actuator vented 0.25 Nm³/h / 0.15 scfm	Connections: 24 VDC: '+' and '-' Min voltage: 11 V DC Max output resistance: Ro = 285 Ω FOUNDATION Fieldbus function block execution times MDO 15 ms MDI 15 ms AI 20 ms Electronics (FOUNDATION Fieldbus VG9000F) Power supply: Taken from bus Bus voltage: 9 to 32 V DC, reverse polarity protection Max basic current: 14.2 mA Operating current: 20.7 mA Fault current (FDE): 6.3 mA

Neles VG9000_P partial stroke testing device



Neles™ ValvGuard™ VG9000_P is a partial stroke test device for emergency shutdown (ESD) or emergency venting (ESV) valves with HART communication.

The ValvGuard™ VG9000_P's unique and advanced functions and features are specially designed to meet ESD application requirements. Together with HART communication it offers unbeatable value for end users with increased efficiency, reliability and safety.

The ValvGuard VG9000_P is used only for partial stroke testing and an additional solenoid valve is used for controlling the fail-safe action. VG9000_P partial stroke test device provides excellent protection against the spurious trips. Even an electric failure or a cable break does not create an unwanted trip as the valve remains in the normal position even when ValvGuard is de-energized. ValvGuard VG9000_P is available with HART communication and the device is powered by analog 4 to 20 mA signal. VG9000_P will give additional security against unauthorized usage by disabling all the testing, if input signal from the DCS is below 8 mA and also prevents an accidental calibration, if the signal is below 12 mA.

Key features

- Valve and self tests
 - Partial stroke test (automatic or manual)
 - Self test for pneumatics
- High pneumatic capacity eliminates the need of additional instrumentation in most cases
- Device is powered during the trip and can collect diagnostics information
- Easy of use
- Local / remote operation
- Advanced device diagnostics including
 - Self-diagnostics
 - Online diagnostics
 - Performance diagnostics
- HART 6/7 communication
- Wide range of hazardous area approvals

Easy installation and configuration

- Same unit for linear and rotary valves, double and single acting actuators

- Simple fast calibration and configuration
 - guided start-up using Local User Interface (LUI)
 - using Distributed Control System (DCS) asset management tools
- Extensive selection of mounting kits for 3rd party actuators

Open solution

- Valmet is committed to delivering products that freely interface with software and hardware from a variety of manufacturers. This open architecture allows the ValvGuard to be integrated with other field devices and systems.
- FDT and EDD based multi-vendor support configuration
- Support files for VG9000 are available from our internet page, at www.neles.com/vg9000

Options

- Full stainless steel enclosure (VG9300)
- High pneumatic capacity (VG923_)
- Integrated limit switches
- SIL 2 certified position transmitter
- External junction box for wiring
- Local Control Panel (LCP9H), also loop-powered version (LCP9HL)

TÜV Certificate

- The ValvGuard VG9000 is TÜV approved to be used in safety applications up to and including Safety Integrity Level 3 (SIL 3).
- VG9000H_P does not adversely affect the safety function of a connected ESD solenoid valve. It can therefore be used in safety related systems to enable partial stroke testing to improve the diagnostics coverage (DC).

Bulletin reference: 9VG921

Technical specifications

General	Electronics input
Suitable for rotary and linear valves. Actuator connections in accordance with VDI/VDE 3845 and IEC 60534-6 standards. Action: Double or single acting Travel range: Linear: 10 – 120 mm Rotary: 45 – 95° Measurement range 110° with freely rotating feedback shaft	Electrical connections: 0.25 – 2.5 mm² Supply power: Loop powered, 4 – 20 mA Signal range: 3.7 – 22 mA Signal details: 0.0 – 3.7 mA (de-energized state; diagnostics not available) 3.7 – 6.0 mA (normal state; diagnostics available) 6.0 – 8.0 mA (normal state; PST and diagnostics available) 8.0 – 22.0 mA (normal state; PST, calibration and diagnostics available) Load voltage: Up to 9.7 V DC / 20 mA corresponding 485 Ω) Voltage: Max 30 V DC Polarity protection: -30 V DC Over current protection: Active over 36 mA
Environmental influence	
Standard temperature range: -40 to +85 °C / -40 to +185 °F Influence of temperature on valve position: < 0,5% / 10 °K Influence of vibration on valve position: No effect when measured impulse 2 g 5 – 150 Hz, 1 g 150 – 300 Hz, 0.5 g 300 – 2000 Hz. No effect on PST if max. response 4 g measured at housing. No unintended valve movements if max. response 15 g measured at housing	
Enclosure	Electronics output
VG9200: Anodised aluminum alloy and tempered glass VG9300: Stainless steel Protection class: IP66, NEMA 4X Mechanical position indicator and LUI visible through the main cover Pneumatic ports: VG9_15 ¼ NPT VG9235 ½ NPT Conduit entry thread: M20 x 1.5 Weight: VG9215 3.0 kg / 6.6 lb, VG9235 4.6 kg / 10.1 lb, VG9237 5.0 kg / 11 lb, VG92_ with extension housing plus 1.0 kg / 2.2 lb	Usage: Position transmitter (T) / device status output (S) Electrical connections: 0.25 – 2.5 mm² Output signal: Defined by type code option T or S T: 4 – 20 mA = 0 – 100% position S: 4 mA = OK 5 mA = Pneumatics test 6 mA = PST test 7 mA = ETT test 8 mA = Warning 10 mA = Alarm Fault modes indicated by levels 3.5 and 22 mA Galvanic isolation 600 V DC Supply voltage: 12 – 30 V Resolution: 16 bit / 0.244 µA Linearity: < 0.05% FS Temperature effect: < 0.35% FS
Pneumatics	
Supply pressure: 3.0 – 7.5 bar / 44 – 109 psi Output pressure: 3.0 – 7.5 bar / 44 – 109 psi Air quality: According to ISO 8573-1:2001 Solid particles: Class 6 Humidity: Class 1 (dew point 10 °C / 18 °F below minimum temperature is recommended) Oil class: 3 (or < 1 ppm) Capacity with 4 bar / 60 psi supply: VG9215 90 Nm³/h / 53 scfm (Cv = 0.7) VG9235 380 Nm³/h / 223 scfm (Cv = 3.2) Consumption with 4 bar/60 psi supply: 0.25 Nm³/h / 0.15 scfm	

Stonel Quartz

The Quartz™-series is durable, corrosion resistant, and versatile, making it ideal for most of your process valve monitoring requirements. The Quartz is available in explosionproof (QX), nonincendive, intrinsically safe (QN), low temperature (QC), and general purpose (QG) versions.



Enclosures optimized for environment

The robust epoxy-coated anodized aluminum construction makes this platform extremely durable and well-suited for use in corrosive, heavy washdown environments. A broad range of switching, position transmitter and communication options may be selected to accommodate most applications. This versatile platform adapts to a wide variety of valve systems. Attach the Quartz to quarter-turn actuators, manual operators, linear operators and positioners using readily available mounting systems.



QX: Explosionproof, water tight and corrosion-resistant enclosure is approved for use in Div.1/Zone 1 hazardous areas. Available in epoxy-coated, anodized aluminum or stainless steel.



QN: Nonincendive is approved for Div. 2/Zone 2 hazardous environments with proximity sensors using a clear cover. Intrinsically safe Namur sensors or passive switches are available for Div. 1/Zone 0 applications.



QG: General purpose features a clear Lexan cover with mechanical switches. All enclosures are rated NEMA 4, 4x, and 6.

Key features

- Enclosures optimized for environment
 - Available in three enclosure styles
- Rapid enclosure access
 - Screw-on cover allows quick enclosure access, saving you valuable maintenance and set-up time. The cover provides a vapor tight seal
- Faster wiring
 - Pre-wired and labeled terminal strip enables quick, convenient attachment of field wires
- Wide variety of switching & communication
 - Switching options include dual module sensors and communication, Maxx-Guard proximity switches, and mechanical switches. Continuous signal output is available in a 4 to 20 mA position transmitter.
- Quick set cams are easy to adjust
 - Touch and tune switch settings allow you to make adjustments in seconds without the use of tools
- Dual shaft o-ring seals eliminate corrosion
 - Top inner and bottom outer shaft o-rings seal the drive bushing from both external corrosives and internal contaminants that enter the enclosure
- Special drive bushing assures long cycle life
 - The oil impregnated bronze bushing maintains smooth operation and eliminates the potential for shaft seizure due to actuator shaft eccentricity.
- Space saving visual indication
 - Visual indicator offers excellent viewability without sacrificing accessibility or adding to space requirements. Indicators are also available with continuous percentage or three-way indication.

Bulletin reference: 7QZ22

Technical specifications

Materials of construction	Maxx-Guard proximity switch Single-Pole Single-Throw (SPST)
Housing & aluminum cover: Epoxycoated anodized marine grade aluminum or stainless steel as option Clear cover & indicator: Lexan® polycarbonate, Elastomer seals Buna-N; optional EPDM Drive shaft: Stainless steel Drive bushing: Bronze, oil impregnated Fasteners: Stainless steel	J switch Configuration: SPST; passive (intrinsically safe) Electrical ratings: 0.10 amp @ 10 to 30 VDC Maximum voltage drop: 0.1 volts @ 10 mA, 0.5 volts @ 100 mA Contact composition: Ruthenium P switch Configuration: SPST NO Electrical ratings: 0.15 amp @ 30 VDC/125 AC Maximum voltage drop: 0.1 volts @10 mA, 0.5 volts @ 100 mA Contact composition: Ruthenium
Temperature ratings	Maxx-Guard proximity switch Single-Pole Double-Throw (SPDT)
Mechanical components: -40 to 80 °C Dual modules: -40 to 80 °C Maxx-Guard & SST: -40 to 80 °C QC models: -55 to 80 °C	G switch Configuration: SPDT Electrical ratings: 0.30 amp @ 24 VDC, 0.2 amp @ 120 VAC Maximum voltage drop: 0.1 volts @ 10 mA, 0.5 volts @ 100 mA Contact composition: Rhodium H switch Configuration: SPDT Electrical ratings: 240 VAC max; 3 A max., 100 W max.; 2.0 W min. Maximum voltage drop: 0.1 volts @ 10 mA, 0.5 volts @ 100 mA Contact composition: Tungsten M switch Configuration: SPDT; passive (intrinsically safe) Electrical ratings: 0.10 amp @ 10 to 30 VDC Maximum voltage drop: 0.1 volts @ 10 mA, 0.5 volts @ 100 mA Contact composition: Rhodium S switch Electrical ratings: 0.1 amp @ 24 VDC 0.1 amp @ 120 VAC Maximum voltage drop: 3.5 volts @ 10 mA, 6.5 volts @ 100 mA Contact composition: Rhodium
Mechanical switch (SPDT), (_V, _W)	
Silver contacts (_V switch) Electrical ratings: 10 amp @ 125/250 VAC 0.5 amp @ 125 VDC Operating life: 400,000 cycles Not recommended for electrical circuits operating at less than 20 mA @ 24 VDC Gold contacts (_W switch) Electrical ratings: 1 amp @ 125 VAC, 0.5 amp @ 30 VDC Operating life: 100,000 cycles	
Mechanical switch (DPDT) (14)	
Electrical ratings: 4.5 amp @ 125/250 VAC, 24 to 125 VAC	
SST switching sensors (35)	Valve Communication Terminal (VCT)
Configuration: (2) SST solid state sensors Wire terminations for one or two solenoids Operation: Normally open (NO) Maximum current inrush: 1.0 amp @ 125 VAC/VDC Maximum continuous current: 0.1 amp @ 125 VAC/VDC Minimum on current: 0.5 mA Maximum leakage current: 0.25 mA (AC), 0.15 mA (DC) Voltage range: 20 to 250 VAC, 8 to 250 VDC Maximum voltage drop: 6.5 volts @ 10 mA, 7.2 volts @ 100 mA	AS-Interface (96) Configuration (2) discrete sensor inputs (2) auxiliary discrete inputs (2) power outputs (solenoids) AS-Interface with extended addressing (97) Configuration (2) discrete sensor inputs (2) auxiliary discrete inputs (1) power output (solenoid) FOUNDATION Fieldbus, Bus Powered (93) Configuration (2) Discrete Inputs, DI (open and closed), (2) Discrete Outputs, DO (piezo valves) Multiple DI/DO blocks or modified output block DeviceNet (92) Configuration (2) discrete inputs (open and closed) (2) power outputs (solenoids) (1) 4 – 20 mA auxiliary analog input, 10-bit resolution; no additional power source required
Namur sensors (45)	SST switching sensors (_X)
Configuration: (2) Namur sensors (EN 60947-5-6) Wire terminations for one or two solenoids Voltage range: 5 to 25 VDC Current ratings: Target on I < 1 mA, Target off I > 3 mA	Operation: NO/NC (cam selectable) Maximum current inrush: 1.0 A @ 125 VAC/VDC Maximum continuous current: 0.1 A @ 125 VAC/VDC Minimum on current: 2.0 mA Leakage current: Less than 0.50 mA Voltage range: 8 to 125 VDC, 24 to 125 VAC Maximum voltage drop: 6.5 volts @ 10 mA, 7.5 volts @ 100 mA
Position transmitter (5_, 7_, T_)	
Output: Two-wire 4 to 20 mA Supply source: 10 – 40 VDC Span range: (5, 7) 35° to 270° (adjustable); (T) 35° to 320° (adjustable) Maximum loading: 700 ohms @ 24 VDC Linearity error: Standard (5) +/-0.85° maximum High performance (7) and Digital (T) +/-0.35°	

Stonel Eclipse

The Eclipse™ features dual solid state sensors with optional communications neatly integrated into a sealed module. The function module and trigger/ indicator attach quickly and conveniently to standard VDI/ VDE 3845 (Namur) actuator accessory mounting pads.

Safety for hazardous environments



EN: Nonincendive with integral wiretermination area

- Suitable for all hazardous areas
- Rated for NEMA 4, 4X, 6 (intrinsically safe and nonincendive rated: IP67)
- Additional termination points and dual conduit entries eliminate junction boxes for solenoid valve termination
- Convenient wiring compartment and pre-labeled terminal strip enables rapid installation



EG: General purpose with convenient micro-connector wiring

- Available with additional built-in connector for solenoid termination
- Micro-connectors with potted and sealed enclosure eliminate any threat of moisture contamination in wiring
- Electronic module integrated permanently into enclosure

Key features

- No moving mating parts assure long life and trouble-free operation
- Red/green visual indicator boldly displays valve status
- Direct attachment to ISO/Namur mounting pads with simple mounting kit (sold separately)
- High intensity red and green LEDs indicate electronic switch status to confirm electrical operation
- Sensor triggers are adjustable in 3.5 degree increments through 360 degrees for precision and flexibility
- Submersible and capable of high pressure washdown, Eclipse sensors and electronics are fully sealed
- Extremely compact, rugged enclosure integrates position sensors, communication, electronics, and power outputs for solenoids
- All mechanical parts are made of Lexan® or stainless steel for corrosion resistance and durability

Bulletin reference: 7ECL21

Technical specifications

Materials of construction	Switching and sensor specifications
Housing: Lexan® polycarbonate Drum components Lexan® polycarbonate Fasteners: Stainless steel Triggers and coupling: Stainless steel Quick connectors: Stainless steel	SST switching sensors (33, 34) Configuration (2) SST Solid State Sensors (2) Wire terminations for one solenoid Operation: Select either NO (33) or NC (34) Maximum current inrush: 1.0 amp @ 125 VAC/VDC Maximum current continuous: 0.1 amp @ 125 VAC/VDC Minimum on current: 2.0 mA Maximum leakage current: 0.5 mA Voltage range: 8 to 125 VDC, 24 to 125 VAC Maximum voltage drop: 6.5 volts @ 10 mA, 7.5 volts @ 100 mA
Valve communication terminals	
DeviceNet (92) AS-Interface (96) AS-Interface with extended addressing (97)	Namur sensors (44) Configuration (2) Namur sensors (EN 60947-5-6; I.S.) (2) Wire terminations for one solenoid Voltage range: 5 to 25 VDC Current ratings: Target on I < 1 mA, Target off I > 3 mA
Temperature range	
-40 to 80 °C (-40 to 176 °F)	

Neles Easyflow K-series limit switches

The K-series features versatile limit switches for quarter turn actuators and valve assemblies. With the K-series limit switches our customers receive reliable information of the limits of desired rotary travel set by the customer.

Key features

- K-series limit switches can be mounted on top of virtually any rotary actuator - VDI/VDE 3845 mounting face
- Compact size makes K-series easy to fit even in tight spaces
- Suitable even for the most harsh weather conditions with three different housing material options and IP67/IP68 ingress protection class as standard
- Switching elements can be chosen between mechanical, inductive and Reed type switches
- SOV termination provided inside the limit switch box (with mechanical switches)

Bulletin reference: S100-1



Technical specifications

Construction details and materials	Switching and sensor specifications
Enclosure material: • Epoxy powder coated, low copper die cast aluminum (LM6) • Stainless steel (CF8M, equivalent to AISI316) • Polycarbonate (LEXAN 3412R) (only for KC-series) Visual indicator dome: Shatterproof polycarbonate Sealings: NBR, Silcon, Flouro silicon and Viton Screws: AISI 304 Shaft: AISI 304/AISI 316 (SS enclosure) Protection class: IP67 and IP68 according to DIN EN 60529 Cable entries: KS-series: 2 x M20 or 2 x ½ NPT KC-series: 3 x M20 or 3 x ½ NPT Weight: KS-series: Die cast aluminum 1.7 kg / 3.8 lbs, stainless steel 4.5 kg / 9.9 lbs KC-series: Die cast aluminum 0.7 kg / 1.6 lbs, stainless steel 2.5 kg / 5.5 lbs, polycarbonate 0.6 kg / 1.3 lbs	Mechanical limit switch (V1) Honeywell V15S05-CZ100A05-01, SPDT type Electrical values: 5 A, 125 V AC or 250 V AC 100 mA, 48 V DC 30 mA, 250 V DC Temperature range: -20 to +80 °C Inductive proximity switch (A1) P+F NJ2-12GM-N 2-wire type, Namur NC Supply voltage: nominal 8 VDC (Ri = approx. 1 kOhm) Output current: Active face free: > 3 mA Active face covered: < 1 mA Nominal sensing range: 2 mm Temperature range: -20 to +80 °C

Stonel Prism

The Prism™, designed for corrosive process environments, attaches directly to sanitary diaphragm and angle valves. This rugged, feature-rich platform offers a full array of communication and switching options, as well as discrete integral pneumatic control for single-acting valve actuator operation.



Key features

- The Prism may be washed down and temporarily submersed with no adverse affects
- Enclosure features high strength polycarbonate with excellent corrosion-resistance and exceptional temperature stability
- Visual electronic and mechanical position indication
- Solid state proximity sensors monitor open and closed
- Integral pneumatic valve is isolated from environmental contamination, offers high tolerance to dirty air and enables rapid valve operation
- Solenoid options available for 120 VAC and 24 VDC
- Self-adjusting triggering system provides consistent open and closed indication even with diaphragm compression. No resetting is required.
- Manual override enables valve operation without electrically energizing
- Dual module system seals all position sensing, communication and control electronics in a compact vibration proof package
- Water proof quick connectors, compression fittings or conduit connections are available for convenient, reliable attachment to plant electrical systems.

Bulletin reference: 7PI21

Technical specifications

General pneumatic	Ratings
Configuration: 3-way, 2-position, spring return Porting: 1/8" NPT all pressurized ports. Flow ratings: Cv -0.20	Nonincendive (Ex n, Zone 2 or Class I and II, Div. 2) Intrinsically safe: Function 45 (Ex ia, Zone 0 or Class I and II, Div. 1) Enclosure protection: NEMA 4, 4X and 6: All models Ingress Protection 66 and 67: All models
Solenoid valve	Switching and sensor specifications
Filtration requirements: 40 micron Operating temperature: -10 to 50 °C	SST switching sensors (33) Configuration: (2) SST solid state sensors (2) Wire terminations for one solenoid Operation: Select NO (33) Maximum current inrush: 1.0 amps @ 125 VAC/VDC Maximum current continuous: 0.1 amps @ 125 VAC/VDC Minimum on current: 2.0 mA Maximum leakage current: 0.5 mA Voltage range: 20 to 125 VAC/VDC Maximum voltage drop: 6.5 volts @ 10 mA, 7.5 volts @ 100 mA
Materials of construction	Namur sensors (45) Configuration: (2) Namur sensors (EN 60947-5-6; I.S.) Voltage range: 7 to 24 VDC Current ratings: Target on I< 1 mA, Target off I> 3 mA
Valve Communication Terminals	
DeviceNet (92) AS-Interface (96) AS-Interface with extended addressing (97)	



Stonel Hawkeye HK

The solid state Hawkeye™ sensor is ideal for point sensing in corrosive and hazardous process environments. The standard red/green LEDs also speed your setup and installation by confirming power up and switch status.



Easy installation

Each pair (red and green) of Hawkeye sensors is tuned to operate independently in either long stroke or short stroke applications down to 6 mm [¼ inch]. The Hawkeye may be triggered by existing valve hardware eliminating costly magnets and triggering systems and cutting installation time.

Key features

- Sensing head triggers on any metal. Inductive sensing technology detects metal targets at distances up to 4 – 6 mm, depending on target material.
- Stainless steel body is rugged and corrosion proof. Hawkeye sensors are machined from 316 stainless steel.

- Stainless steel washers and fasteners secure Hawkeye permanently to mount.
- Circuit is conformally coated and potted. Hawkeye sensor may be temporarily submersed and electronics are shock and vibration tolerant.
- High intensity LED brightly displays switch status. Red and green LEDs may be selected to indicate open or closed.
- ½" conduit entry or mini-connector available. Choose from a direct conduit entry for hazardous areas or a plug-in mini-connector for rapid attachment in general purpose environments.

Bulletin reference: 7HK21

Stonel Hawkeye HX

The explosionproof Hawkeye, with its stainless steel enclosure, is designed for service in harsh process environments. It features a solid state proximity sensor which is encased in a shock absorbent urethane potting material. Outputs for universal switching or NAMUR (EN 60947-5-6; I.S.) are standard options.



Key features

- 316 stainless steel enclosure is extremely durable and corrosion resistant.
- Stainless steel washers and fasteners included with HX enable secure vibration resistant mounting.
- Solid state magnetic sensor detects trigger at distances up to 6 mm (extended sensing range also available).
- Magnetic trigger is embedded and sealed with a wide-temperature, corrosion-resistant urethane in the included stainless steel bolt.
- Sensor electronics are urethane sealed in a module which is additionally sealed within the stainless steel

enclosure assuring high tolerance to shock and vibration.

- All conduit/connector options (½" NPT, M20 and cable gland) are available with standard 6-foot cord lengths allowing flexible wiring options.
- No seal offs are required with explosionproof conduit systems, reducing installation costs.
- Suitable for most hazardous locations explosionproof, flame proof Div 1/Zone 1; intrinsically safe Div 1/Zone 0.

Bulletin reference: 7HX21

Technical specifications

Materials of construction	Switching and sensor specifications (HK)
Housing and fasteners: 316 stainless steel Trigger: 316 stainless steel and urethane (HX models) Sensing head cover: Lexan® polycarbonate (HK models) LED Lens: Polycarbonate (HK models)	SST switching sensors (30, 31) Configuration: (1) SST solid state sensor Operation: Select either NO (30) or NC (31) Maximum current inrush: 1.0 amp Maximum current continuous: 0.1 amp @ 125 VAC/VDC Minimum current: 2.0 mA Maximum leakage current: 0.5 mA Voltage range: 8 to 125 VDC, 24 to 125 VAC Maximum voltage drop: 6.5 volts @ 10 mA, 7.5 volts @ 100 mA NAMUR sensors (40) Configuration: (1) NAMUR sensor (EN 60947-5-6; I.S.) Operation: Normally closed (NC) NAMUR sensor (solid state) Voltage range: 5 to 25 VDC Current ratings: Target on I < 1 mA, Target off I > 3 mA
Other specifications	
Conduit connection: ½" NPT or M20 Wiring: 36" (0.9 meter) length, 18 gauge multi-strand (HK) 72" (1.8 meters) length, 18 gauge multi-strand in a single jacket; ITC and PLTC rated (HX) Sensing distance: 4 – 6 mm (sensing distance will vary depending on target material); extended range available Temperature range: -40 to 80 °C (-40 to 176 °F); consult factory for ultra-cold temperature	Sourcing sensor (50) Configuration: (1) PNP (Sourcing) sensor Operation: Normally open (solid state) Maximum current: 200 mA Minimum on current: 2.0 mA Maximum leakage current: Negligible Voltage range: 6 to 28 VDC Maximum voltage drop: 0.65 VDC
Ratings	Switching and sensor specifications (HX)
Nonincendive (Class I and II, Div. 2) Functions 30 and 31 Intrinsically safe (Ex ia, Zone 0 or Class I and II, Div. 1) Functions 40 and 45 Explosionproof (Ex d, Zone 1 or Class I and II, Div. 1) Functions 35 and 45 Enclosure protection NEMA 4, 4X and 6 All models Ingress Protection 67 HK models Ingress Protection 66/68 HX models	SST switching sensors (35) Configuration: (1) SST magnetic solid state sensor Operation: Normally open (NO) Maximum current inrush: 1.0 amp Maximum current continuous: 0.1 amp Maximum leakage current: 0.15 mA (VDC), 0.25 mA (VAC) Voltage range: 8 to 250 VDC, 20 to 250 VAC Maximum voltage drop: 6.5 volts @ 10 mA, 7.2 volts @ 100 mA NAMUR sensors (45) Configuration: (1) NAMUR sensor (EN 60947-5-6; I.S.) Operation: Normally closed NAMUR sensor (solid state) Voltage range: 5 to 29 VDC Current ratings: Target on I < 1 mA, Target off I > 3 mA



Solenoid valves

Spool type solenoid valves							
Product	Design	Model	Orifice	Flow factor (kv)	Port	Specifications	Bulletin
Neles Easyflow 3/2 way spool type solenoid valve 	Single coil, spring return direction control valve	DSQ113	3 mm	4 L / min	1/8"	Operating pressure: 2 – 10 bar Temperature: -20 to +80 °C	S150-7
		DSQ213	4.5 mm	7 L / min	1/4"		
Neles Easyflow 3/2 way spool type solenoid valve 	Double coil, direction control valve	DSQ114	3 mm	4 L / min	1/8"	Operating pressure: 2 – 10 bar Temperature: -20 to +80 °C	
		DSQ214	4.5 mm	7 L / min	1/4"		
Neles Easyflow 5/2 way spool type solenoid valve 	Single coil, spring return direction control valve	VSQ113	3 mm	4 L / min	1/8"	Operating pressure: 2 – 10 bar Temperature: -20 to +80 °C	
		VSQ213	4.5 mm	7 L / min	1/4"		
Neles Easyflow 5/2 way spool type solenoid valve 	Double coil, direction control valve	VSQ114	3 mm	4 L / min	1/8"	Operating pressure: 2 – 10 bar Temperature: -20 to +80 °C	
		VSQ214	4.5 mm	7 L / min	1/4"		

High capacity solenoid valves

High capacity solenoid valves

Product	Design	Model	Orifice	Flow factor (kv)	Port	Specifications	Bulletin
Neles Easyflow 3/2 way solenoid valves 	Spool design, single coil, spring & air return direction control valve	DAQ213	6.7 mm	15 L / min	¼"	Operating pressure: 3 – 10 bar Temperature: -20 to +80 °C	S150-1
		DAQ313	10 mm	38 L / min	⅜"		
		DAQ413	10 mm	38 L / min	½"		
Neles Easyflow 3/2 way solenoid valves 	Spool design, double coil, direction control valve	DAQ214	6.7 mm	15 L / min	¼"	Operating pressure: 3 – 10 bar Temperature: -20 to +80 °C	
		DAQ314	10 mm	38 L / min	⅜"		
		DAQ414	10 mm	38 L / min	½"		
Neles Easyflow 5/2 way solenoid valves 	Spool design, double coil, direction control valve	VAQ213	6.7 mm	15 L / min	¼"	Operating pressure: 3 – 10 bar Temperature: -20 to +80 °C	
		VAQ313	10 mm	38 L / min	⅜"		
		VAQ413	10 mm	38 L / min	½"		
Neles Easyflow 5/2 way solenoid valves 	Spool design, single coil, spring & air return direction control valve	VAQ214	6.7 mm	15 L / min	¼"	Operating pressure: 3 – 10 bar Temperature: -20 to +80 °C	
		VAQ314	10 mm	38 L / min	⅜"		
		VAQ414	10 mm	38 L / min	½"		

Namur solenoid valves

Namur solenoid valves

Product	Design	Model	Specifications	Bulletin
Neles Easyflow 5/2 and 3/2 way Namur solenoid valve 	Convertible, single coil spring return direction control valve	VAQNC-213	Port: ¼" Operating pressure: 0 – 10 bar Temperature: -20 to +80 °C	S150-5
	Convertible, double coil direction control valve	VAQNC-214		
Neles Easyflow 5/2 and 3/2 way Namur solenoid valve	Convertible, single coil spring return direction control valve with flow control	VAQNCFC-213	Port: ¼" Operating pressure: 0 – 10 bar Temperature: -20 to +80 °C	S150-8
	Convertible, double coil direction control valve with flow control	VAQNCFC-214		

Air operated spool valves

Air operated spool valves							
Product	Design	Model	Orifice	Flow factor (kv)	Port	Specifications	Bulletin
Neles Easyflow 3/2 way spool valve 	Spool design, single external pilot operated spring return valve	DAQ210	6.7 mm	15 L / min	¼"	Operating pressure: 0 – 10 bar Temperature: -10 to +70 °C	S150-2
		DAQ310	10 mm	38 L / min	⅜"		
		DAQ410	10 mm	38 L / min	½"		
		DAQ610	16 mm	75 L / min	¾"		
		DAQ810	20 mm	110 L / min	1"		
Neles Easyflow 3/2 way spool valve 	Spool design, dual external pilot operated valve	DAQ211	6.7 mm	15 L / min	¼"	Operating pressure: 0 – 10 bar Temperature: -10 to +70 °C	
		DAQ311	10 mm	38 L / min	⅜"		
		DAQ414	10 mm	38 L / min	½"		
		DAQ611	16 mm	75 L / min	¾"		
		DAQ811	20 mm	110 L / min	1"		
Neles Easyflow 5/2 way spool valve 	Spool design, single external pilot operated spring return valve	VAQ210	6.7 mm	15 L / min	¼"	Operating pressure: 0 – 10 bar Temperature: -10 to +70 °C	
		VAQ310	10 mm	38 L / min	⅜"		
		VAQ410	10 mm	38 L / min	½"		
		VAQ610	16 mm	75 L / min	¾"		
		VAQ810	20 mm	110 L / min	1"		
Neles Easyflow 5/2 way spool valve 	Spool design, dual external pilot operated valve	VAQ211	6.7 mm	15 L / min	¼"	Operating pressure: 2 – 10 bar Temperature: -20 to +80 °C	
		VAQ311	10 mm	38 L / min	⅜"		
		VAQ411	10 mm	38 L / min	½"		
		VAQ611	16 mm	75 L / min	¾"		
		VAQ811	20 mm	110 L / min	1"		

Hand operated valves

Hand operated valves						
Product	Design	Model	Orifice	Flow factor (kv)	Specifications	Bulletin
Neles Easyflow 3/2 way hand operated spool valve 	Spool design, hand operated direction control valve, manual return	DAQ204	6.7 mm	15 L / min	Operating pressure: 0 – 10 bar Temperature: -10 to +70 °C	S150-6
		DAQ404	10 mm	38 L / min		
Neles Easyflow 3/2 way hand operated spool valve 	Spool design, hand operated direction control valve, spring return	DAQ205	6.7 mm	15 L / min	Operating pressure: 0 – 10 bar Temperature: -10 to +70 °C	
		DAQ405	10 mm	38 L / min		
Neles Easyflow 5/2 way hand operated spool valve 	Spool design, hand operated direction control valve, manual return	VAQ204	6.7 mm	15 L / min	Operating pressure: 0 – 10 bar Temperature: -10 to +70 °C	
		VAQ404	10 mm	38 L / min		
Neles Easyflow 5/2 way hand operated spool valve 	Spool design, hand operated direction control valve, spring return	VAQ205	6.7 mm	15 L / min	Operating pressure: 0 – 10 bar Temperature: -10 to +70 °C	
		VAQ405	10 mm	38 L / min		

Pneumatic lock relays

Pneumatic lock relays				
Product	Design	Model	Specifications	Bulletin
Neles Easyflow 3/2 way spool valve 	Spool design air lock relay with manual override	ALRQ-3-2	Operating pressure: 0 – 10 bar Pilot pressure: 3 – 10 bar Temperature: -10 to +70 °C	S150-3
		ALRQ-3-4		
Neles Easyflow 5/2 way spool valve 	Spool design air lock relay with manual override	ALRQ-5-2	Operating pressure: 0 – 10 bar Pilot pressure: 3 – 10 bar Temperature: -10 to +70 °C	
		ALRQ-5-4		

Pneumatic pressure switches

Pneumatic pressure switches				
Product	Design	Model	Specifications	Bulletin
Neles Easyflow 3/2 way pressure switch 	Spool design sensitive air lock relay	SENALRQ-3-2	Operating pressure: 0 – 10 bar Pilot pressure: 2 – 10 bar Temperature: -10 to +70 °C	S150-4
		SENALRQ-3-4		
Neles Easyflow 5/2 way pressure switch 	Spool design air lock relay with manual override	SENALRQ-5-2	Operating pressure: 0 – 10 bar Pilot pressure: 2 – 10 bar Tempature: -10 to +70 °C	
		SENALRQ-5-4		

Extreme ruggedness for extreme conditions

Smooth-operating, automated process valves play an important role on offshore platforms. Process valves are often difficult to access and the on-site delivery of spare parts is more challenging than when operating onshore.

Traditionally, process valves on offshore platforms have been controlled by either solenoid valves or by positioners, depending on the application and on local decisions and procedures. The offshore environment also creates its own demands on the enclosures of these devices.

Nowadays, intelligent valve controllers are also available with stainless steel enclosures. Our stainless steel valve controller offering includes Neles ND9300 intelligent valve controllers for control valves, Neles SwitchGuard intelligent on-off valve controllers for demanding on-off applications, Stonel Axiom on-off valve controllers for standard on-off applications and Neles ValvGuard intelligent safety solenoids and partial stroke testing devices for safety valves.

This way the whole network of automated valves on platforms can be controlled by intelligent valve controllers, thereby creating many new opportunities – for example, in the field of condition monitoring and predictive diagnostics. By means of intelligent valve controllers and predictive diagnostics, condition monitoring and maintenance planning can also be performed remotely from an onshore location.

Offshore valve control offering

Control applications

- Neles ND9300 and ND9400

ESD applications

- Neles ValvGuard VG9300

On/off applications

- Stonel Axiom
- Stonel Quartz
- Neles Easyflow K-series
- Neles Easyflow RNP stainless steel version

Critical on/off applications

- Neles SwitchGuard SG9300

Configuration and diagnostics

- FDT and EDD capable for multi-vendor support of remote configuration and diagnostics access

Our offshore valve control offering

Neles ND9300 and ND9400



Neles ND9300 and ND9400, with its stainless steel construction for corrosive environments, are ideal solutions for when top class performance, comprehensive diagnostics and resistance to tough environmental conditions are required. ND9300 and ND9400 operate on every valve, on all field buses and integrates smoothly into all major control systems. It enables financial savings during all life cycle phases of the valve from engineering and commissioning to operations and maintenance.

Neles ValvGuard VG9300



Neles ValvGuard VG9300 is our stainless steel version of the new safety solenoids and partial stroke test device for emergency shutdown and venting valves, completing our successful range of valve controllers. VG9300 is available both for HART and FOUNDATION Fieldbus environments. It is simple to install and use, and is suitable for use with single- and double-acting actuators and rotary and linear valves. It offers extensive safety valve testing capabilities as well as optional internal limit switches.

Neles SwitchGuard SG9300



Neles SwitchGuard SG9300 is the stainless steel version of our innovative intelligent on-off valve controller. Its unique diagnostics features enable remote condition monitoring and predictive maintenance also with on-off valves. It too is simple to install and use and is suitable for use with single- and double-acting actuators and rotary and linear valves. Its highlights include exact valve opening and closing times and speed control with the possibility to set valve stroke profiles. The high pneumatics capacity eliminates the need for additional pneumatic accessories. The product is available with optional internal limit switches.

Stonel Axiom



The stainless steel version of the explosion proof Axiom AX is an optimum solution for standard on-off applications. It is a discrete on-off valve controller that combines a solenoid valve and proximity switches into one integrated package. The advanced position sensing system of Axiom offers reliable long-life performance with convenient push-button settings. The internal pneumatic valve has high tolerance to dirty air and it enables perfect operation in demanding off-shore environment.



Superior offshore performance

Process upsets eliminated

- Detecting performance degrading with online diagnostics before it affects the process
- Enhanced field device availability due to predictive maintenance and reliable product design

Low life cycle costs

- Predictive tooling enables the shutdown work list to be planned in advance
- Unnecessary maintenance work is eliminated
- Longer maintenance cycle due to enhanced product reliability

Simple to install

- The same units can be used for all actuators – small and large, single- and double acting, and for both rotary and linear valves
- Mounting kit designs are available for all our actuators and over 800 3rd party actuators

Optimum process performance

- Automatic tuning of control performance with ND9300
- Advanced control algorithm of ND9300 maintains valve performance in changing conditions



Valmet's professionals around the world work close to our customers and are committed to moving our customers' performance forward – every day.

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