# **SERVOTOUGH OxyExact 2200**

**HAZARDOUS AREA** 



GAS	MEASURES	APPLICATION
OXYGEN	PERCENT	PROCESS CONTROL
		COMBUSTION





#### **KEY APPLICATIONS**

- Oxidation control reactions
- Ethylene Oxide (EO), Pure Terephthalic Acid (PTA), and Ethylene Dichloride (EDC) manufacturing
- Catalyst regeneration
- Solvent recovery

# HIGH-SPEC PROCESS O<sub>2</sub> ANALYZER OFFERS SAFE OR HAZARDOUS AREA CONTROL WITH UP TO SIX TRANSMITTERS

#### **UNRIVALLED PERFORMANCE**

- Uses industry-leading patented Paramagnetic technology for stable, non-depleting measurement
- Manufactured by Servomex over 60 years' experience innovating and pioneering gas analysis, and thousands of units used in the field every year

#### **FLEXIBLE**

- Can be used in hazardous area rated locations including Zone 1 and Division 1
- Samples flammable gas mixtures up to 100% O<sub>2</sub>
- High pressure variant allows the handling of samples at 45psia (max) (limited to 21% O<sub>3</sub> above 18psia)
- High temperature variant allows the handling of high dew point samples
- Digital communication options: Ethernet and RS485 Modbus

#### **BENCHMARK COMPLIANCE**

 ATEX, IECEx, CSA and FM for Zone 1 and Division 1 monitoring

#### **EASY TO USE**

- Six transmitters can be linked to a single control unit, allowing easy device interaction and set-up
- Control unit enclosure allows integration of multiple option cards (4 configurable)
- Internal pressure compensation option to monitor vent pressure variations coupled with high sample pressure option for flare stack applications
- Internal flow alarm option

### LOW COST OF OWNERSHIP

- No need for reference/purge gases during measurement in flammable samples
- Simplified transmitter interaction via intuitive control unit (hazardous area or safe area model variants)
- Rugged, resilient design helps ensure long operational life in harsh conditions
- Auto-validation and calibration

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PTDS OxyExact Rev. 0 Date: 11/20

# UNRIVALLED PERFORMANCE FOR THE MOST DEMANDING $O_2$ PROCESS MONITORING

When you work in hazardous area process monitoring applications, a highly accurate, safe  $O_2$  analytical solution that samples any flammable gas mixture up to 100%  $O_2$  is crucial. No matter what your monitoring requirement, you need an analytical solution that offers operational flexibility, exceptional safety and the opportunity to reduce costs. We don't believe you should have to compromise.

#### A NO COMPROMISE SOLUTION

The OxyExact's sophisticated, flexible design ethos ensures it can be precisely configured to a wide range of application environments. A single intuitive use controller can be situated in either a safe area or hazardous area, linking to up to six transmitters, permitting simplified set-up and ongoing maintenance through auto-validation and calibration procedures (direct interaction can be faciliated by optional software).

The OxyExact also features a three enclosure design that allows the flexibility to measure flammable gases for 0-100%  $O_2$ , helping to reduce costs by removing the need for purge gases.

#### FLEXIBLE PERFORMANCE YOU CAN DEPEND ON

The OxyExact uses patented Paramagnetic sensing technologies to deliver highly stable and accurate  $O_2$  measurements. Safety-enhanced design and optional flow alarm and pressure compensation ensures sampling versatility - including flare stack applications - that is demanded by your application needs. In addition, Ethernet or RS485 Modbus protocols deliver enhanced communications capabilities. All these aspects combine to make the OxyExact an industry leading solution for  $O_2$  analysis.





These analyzers are not intended for any form of use on humans and are not medical devices as described in the Medical Devices Directive 93/42EEC.

**Please note:** Whilst every effort has been made to ensure accuracy, no responsibility can be accepted for errors and omissions.

Data may change, as well as legislation, and you are strongly advised to obtain copies of the most recently issued regulations, standards and guidelines. This document is not intended to form the basis of a contract.

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# **TECHNICAL DATA SHEET**

# SERVOMEX

# SERVOTOUGH OxyExact 2200 Transmitter

# **SPECIFICATIONS**

TRANSMITTER	2223 (60°C)	2222 (110°C)				
GAS MEASURED	oxyg	ien (O <sub>2</sub> )				
TECHNOLOGY	Paramagnetic					
PERFORMANCE						
Measurement range	0-100% O <sub>2</sub> (0-21% O <sub>2</sub> high pressure variant)	0-100% O <sub>2</sub>				
Minimum recommended range	0-0.5%	0-1%				
Intrinsic error (accuracy)	<0.02% O <sub>2</sub>	<0.04% O <sub>2</sub>				
Zero drift per week	<0.02% O <sub>2</sub>	<0.08% O <sub>2</sub>				
Span drift per week	<0.05% O <sub>2</sub>	<0.10% O <sub>2</sub>				
Linearity error	<0.01% O <sub>2</sub>	<0.02% O <sub>2</sub>				
Repeatability	0.02% O <sub>2</sub>	0.03% O <sub>2</sub>				
Response time (T <sub>90</sub> )		/min (low flow range) in (high flow range)				
Output noise (within any 5 minute period)	<0.01% O <sub>2</sub> peak to peak	<0.02% O <sub>2</sub> peak to peak				
Effect of ambient temperature changes	Zero change per $10^{\circ}$ C ( $18^{\circ}$ F) ambient change $\pm$ 0.02% max Span change per $10^{\circ}$ C ( $18^{\circ}$ F) ambient change $\pm$ 0.2% max					
Sample flow variations	A change in flow from 50-250ml/min (0.2-1.2l/min internal bypass option) will cause a change of 0.1% $O_2$ max					
Effect of barometric pressure or sample vent pressure	Pressure compensation not fitted: 1% change in pressure corresponds to a 1% change in reading  Pressure compensation fitted: 1% change in pressure corresponds to a ±0.02% O <sub>2</sub> change*	Pressure compensation not fitted: 1% change in pressure corresponds to a 1% change in reading				
Effect of supply voltage variation of ±10%	$<$ 0.01% O $_{\rm 2}$ or 0.1% of reading, whichever is the greater	$0.02\%~{\rm O_2}$ or $0.2\%$ of reading whichever is the greater				
Effect of supply interruptions	A single cycle interruption in electrical s	supply will have no effect on the analyzer				
Altitude sensitivity	Less than 0.01% $O_2$ per degree of ti	It from altitude at time of calibration				
Zero suppression	The Zero may be suppressed in 0.01% st	eps to a maximum of 99.99% suppression				
SIGNAL OUTPUTS/INPUTS						
Analog output	Single 'intrinsically safe' 0/4-20mA. Maximum impedance 600W. The output can be made to jam high or low under fault conditions					
Alarms & relays	Three intrinsically safe 'volt free' single pole contacts, allocated to NAMUR (fault, maintenance required, in calibration/service mode)					
Analog inputs	Two 'intrinsically safe' 0/4-20mA linear inputs designed for external pressure compensation and background gas cross-interference correction. Two 'intrinsically safe' NAMUR flow sensor inputs					
Digital inputs	Four 'intrinsically safe' inputs, customer assignable, for example, to manual calibration or validation of 4-20 mA inputs					
	of 4-20 mA inputs					

<sup>\*</sup> Pressure compensation reduces the effect by a factor of 200 or ±0.02% - whichever represents least compensation

The performance specification has been written and verified in accordance with the international standard IEC 61207-1:1994 "Expression of performance of gas analyzers"















PHYSICAL						
TRANSMITTER	2223 2222					
Ingress protection	IP66, NEMA 4X					
Weight	16kg (35.3lbs)					
Dimensions, WxDxH	432 (W) x 303 (H) x 210mm (D)					
Mounting	Wall mount					

# OPERATING ENVIRONMENT

Temperature	Operation: -20°C to +50°C (-4°F to +122°F) Storage: -20°C to +70°C (-4°F to +158°F)	Operation: -10°C to +50°C (+14°F to +122°F) Storage: -20°C to +70°C (-4°F to +158°F)			
Atmospheric pressure	76 to 112kPaa (11 to 16.2psia)				
Warm up time	Useable immediately, but typically 2 hours (from 20°C)	Typically 6 hours (from 20°C)			
Relative humidity	0-95% non-condensing				
Max altitude	3,000m (9,842ft)				

# SAMPLE CONDITION

TRANSMITTER	2223 (standard)	2223 (high pressure)	2222	
Maximum measurable oxygen concentration	100%	21%	100%	
Inlet pressure	Max: 0.3kPa (0.04psig),relative to vent pressure	Max: 0.3kPa (0.04psig),relative to vent pressure	Max: 0.3kPa (0.04psig),relative to vent pressure	
Sample pressure (maximum)	28kPag (4psig) standard	<45psia	28kPag (4psig) standard	
Inlet flow rate	250ml (air)/minute or 1l/min depending upon version	250ml (air)/minute or 1l/min depending upon version	250ml (air)/minute or 1l/min depending upon version	
Dew point	5°C (9°F) below lowest ambient temp	5°C (9°F) below lowest ambient temp	105°C max	
Temperature	-10°C to +50°C (+14°F to +122°F)	-10°C to +50°C (+14°F to +122°F)	-10°C to +105°C (+14°F to +221°F)	
Particulates	maximum 3µm	maximum 3µm	maximum 3µm	
Inlet connection	1/8" NPT Female	1/8" NPT Female	1/8" OD Pipe	
Outlet connection	t connection 1/8" NPT Female		1/8" OD Pipe	
Condition	Clean, dry, free from oil and condensates		Clean, dry, free from oil and condensates	

### UTILITIES

Supply voltage 100-120V ac, 50/60 Hz or 220-240V ac, 50/60 Hz 2223: 100VA 2222: 100VA













# **SAMPLE WETTED MATERIALS**

TRANSMITTER	2223	2222
Borosilicate glass	•	•
Electroless Nickel	•	•
Platinum	•	•
Platinum/iridium alloy	•	•
316 stainless steel	•	•
Hastelloy	•	
Viton®	•	•
PTFE	•	•
Chemraz®	•	•

# **COMPLIANCE**

HAZARDOUS AREA
APPROVALS

APPROVALS						
TRANSMITTER	2223	2222				
ATEX (Europe)	Ex II 2(I)GD Ex db ia [ia Ga] IIC T4 Gb Ex tb IIIC T70°C Db IP66 (-20°C < Ta < +50°C)	⟨Ex⟩   2(I)GD Ex db ia [ia Ga]   C T3 Gb ⟨Ex⟩tb   C T70°C Db   P66 (-10°C < Ta < +50°C)				
FM (USA)	Class I, Division 1, Groups A,B,C and D Class II, Division 1, Groups E, F and G Class III, Division 1 T4, ambient temperature 50°C maximum	Class I, Division 1, Groups A,B,C and D Class II, Division 1, Groups E,F and G Class III, Division 1 T3, ambient temperature 50°C maximum				
FM Zones (USA)	Class I, Zone 1 approval, AEx d ia IIC T4 (Ta = $50$ °C)	Class I, Zone 1 approval, AEx d ia IIC T3 (Ta = 50°C)				
CSA (Canada)	Class I, Division 1, Groups A,B,C and D Class II, Division 1, Groups E,F and G Class III Type 4X, T4, ambient temperature 50°C maximum	Class I, Division 1, Groups A,B,C and D Class II, Division 1, Groups E,F and G Class III Type 4X, T3, ambient temperature 50°C maximum				
CSA Zones (Canada)	Class I, Zone 1 approval, Ex d ia [ia] IIC T4 (Ta = 50°C)	Class I, Zone 1 approval, Ex d ia [ia] IIC T3 (Ta = 50°C)				
IECEx (other)	Ex db ia [ia Ga] IIC T4 Gb Ex tb IIIC T70°C Db IP66 (-20°C $\leq$ Ta $\leq$ +50°C)	IEC Ex db ia [ia Ga] IIC T3 Gb Ex tb IIIC T80°C Db IP66 (-10°C $\leq$ Ta $\leq$ +50°C)				
CML (Japanese)	Ex db ia [ia Ga] IIC T4 Gb Ex tb IIIC T70°C Db IP66 (-20°C $\leq$ Ta $\leq$ +50°C)	Not available				
EC DIRECTIVES	2223 & 2222 Transmitters comply with the EMC Directive, RoHS II, and all other applicable directives.					
ELECTRICAL SAFETY	Electrical safety to IEC 61010-1					













TRANSMITTER CONFIGURATION	SERVOMEX -				
Transmitter versions	There are two versions of the OxyExact 2200. The 2223 measurement compartment is controlled at 60°C, whilst the 2222 measurement compartment operates at 110°C. The higher sample compartment temperature of the 2222H results in some options not being available for this transmitter unit.				
Transmitter type	5 certified versions of the Oxy analyzer are available for the 2233 transmitter version: European ATEX, International IECEx, North American FM, Canadian CSA and Japanese. Japanese certification is not available for the 2222H. Refer to certification section for full details.				
Supply voltage	Two versions of supply voltage are available: 100-120 and 220-240V ac.				
User manual	An Installation manual that contains all of the information needed to install and safely set up the analyzer.				
Service manual	A Service manual contains technical descriptions, fault diagnosis, parts removal, refitting and test instructions, tool and test equipment lists and electrical drawings. It is intended for use by Servomex trained service personnel. The Service manual covers both the OxyExact 2200 control unit and transmitters.				
Electrical entry option	As standard the transmitter unit is supplied with 5 gland entries, 3 x $\frac{1}{2}$ " NPT female and 2 x $\frac{3}{4}$ " NPT.				
Sample wetted materials	As standard the transmitter sample pipework is stainless steel. Optionally for the 2223 version the internal pipework can be configured to be of Hastelloy construction for improved resistance to acidic or highly corrosive sample gases.				
Sample cell type	The standard sample cell contains Viton® o-rings and is suitable for sample pressures up to 28kPag (4psig) and oxygen concentrations up to 100%. The 'High pressure' solvent resistant cell utilises Chemraz® o-rings and is suitable for sample gas pressures up to 45psia with non-enriched oxygen samples (<21%). The 2222H is only supplied with the High Pressure Solvent Resistant cell option.				
Sample flow	Standard flow option of 250ml/min.				
An internal bypass option allows sample gas inlet flows of up to 1l/min.	The sensor head is supplied with an equivalent PCD 4" ANSI 150lbs flange as standard. Adaptors are available to suit other flange sizes. The analyzer is not designed to withstand 150lbs pressure. The flue pressure should be a maximum of 5psig.				
Internal sample filter	Option to fit an internal 20micron filter within the sample gas inlet port to add additional protection to fine dust particles entering the precision paramagnetic cell. Use of the internal filter is always recommended. The inlet filter is not designed to be the primary protection of particulates in any associated sample system.				
Flow alarm	The measurement of the analyzer is highly reliable and has internal diagnostics to ensure correct operation, yet in low flow conditions the measurement accuracy may be affected and this cannot be diagnosed by the instrument without a flow sensor. Our Flowcube technology offers an internal solid state flow sensor fitted directly to the outlet of the measurement transducer, ensuring that the measurement gas is flowing through the transducer at all times for maximum reliability and safety. (Note: the flow sensor is currently not suitable for gas mixtures that differ significantly in thermal conductivity from that of Nitrogen. Sample gases containing hydrogen and/or helium at concentrations over 10% of the total mixture are no suitable).				
Pressure compensation	The uncorrected gas measurement is directly affected by changes in atmospheric pressure and any sample vent back pressures on the sample outlet. A 1% change in pressure will directly affect the measurement by 1% of reading. This needs to be considered when looking at the measurement performance required.  The fitting of the internal pressure transducer reduces the effect of pressure changes by a factor of 50. A 1% change in pressure will result in a less than 0.02% change in sample reading. Internal pressure compensation is not available as an option in the 2222H transmitter. Instead, if sample pressure compensation is required, a 4-20mA input is available for connection to a customer supplied sample pressure signal (i.s barrier required) and external compensation parameters can be configured via the control unit menu system.				
Sample inlet adaptors	Allows the connection of 1/8" NPT male fittings directly to the analyzer as standard. Optionally, for the 2223 version only, adaptors can be configured to adapt the sample entries to:-1/4" OD tube directly to the analyzer 6mm OD tube directly to the analyzer				
Corrosive sample purge	A 1/8" NPT female inlet & outlet fitting allows inert gas to be supplied to the analyzer to prevent the build- up of any corrosive gases within the sample compartment. Purge gas should be clean dry air or an inert gas controlled to a flowrate no higher than 50ml/min. This will extend the operational life of the analyzer in such environments.				
Functional safety / SIL manual	International instructions for those planning, designing, installing, commissioning and maintaining Safety Instrumented Systems. Demonstrates analyzer hardware compliance to IEC 61508.				













CONFIGURATION	SERVOTOUGH OxyExact Transmitter 2223	
Transmitter type	Hazardous Area ATEX Cat 2 (Zone 1) Hazardous Area FM Div 1 Hazardous Area CSA Div 1 IEC Ex CML Ex	
Supply voltage	100-120V 50/60Hz 220-240V 50/60Hz	
User manual	Not required English	
Service manual	English	
Electrical entry option	3/4" NPT M20 adaptor kit PG13.5 adaptor kit	
Sample wetted material	Stainless steel Hastelloy	
Sample cell type	Standard High pressure solvent resistant	
Sample flow	250ml/min 1l/min	
Internal sample filter	Fitted Not required	
Flow alarm	Fitted, internal	
Pressure compensation	Fitted, internal	
Sample inlet adaptors	Standard (1/8" NPT (F)) 1/4" OD adaptor 6mm OD adaptor	
Corrosive sample purge	Fitted	
Functional safety/SIL manual	Not required English	













CONFIGURATION	SERVOTOUGH OxyExact Transmitter 2222 (High Temperature)	
Transmitter type	Hazardous Area ATEX Cat 2 (Zone 1) Hazardous Area FM Div 1 Hazardous Area CSA Div 1 IEC Ex	
Sample temperature	110°C set point (T3 rating)	
Supply voltage	100-120V 50/60Hz 220-240V 50/60Hz	
User manual	Not required English	
Service manual	English	
Electrical entry option	3/4" NPT M20 adaptor kit PG13.5 adaptor kit	
Sample wetted material	Stainless steel	
Sample cell type	High pressure solvent resistant	
Sample flow	250ml/min 1l/min	
Internal sample filter	Fitted Not required	
Flow alarm	Fitted	
Sample inlet adaptors	1/8" OD tubes	
Corrosive sample purge	Fitted	
Functional safety/SIL manual	Not required English	









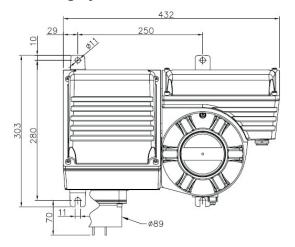


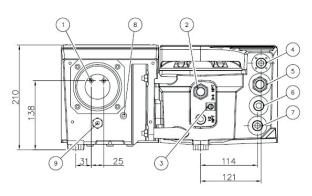
# **DIMENSIONAL DRAWINGS**



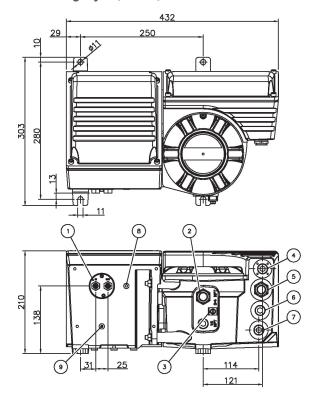
### TRANSMITTER UNIT

## ATEX Category 2 (02222H)





## ATEX Category 2 (02223)



- 1. Sample gas connections
- 2. Power cable entry
- 3. Functional (EMC) earth/ground terminal
- 4. Signal cable entry
- 5. Signal cable entry
- 6. Signal cable entry
  7. Signal cable entry
- 8. Corrosive purge gas outlet
- 9. Corrosive purge gas inlet

- 1. Sample gas connections
- 2. Power cable entry
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- 5. Signal cable entry
- 6. Signal cable entry
  7. Signal cable entry
- 8. Corrosive purge gas outlet
- 9. Corrosive purge gas inlet

Dimensions shown in millimetres









# TECHNICAL DATA SHEET

# **SERVOTOUGH OxyExact 2200 Control Unit**

# **SPECIFICATIONS**

			М		

**Display resolution** 

User configurable with maximum 4 decimal places (0.001%)

Control Unit mA output

Whichever is the greater: 0.001% oxygen or 0.002% of mA output span

DIGITAL COMMUNICATIONS

Modbus communications protocol

Modbus RTU (RS485) provided as standard or optionally Ethernet Modbus TCPIP (standard RJ45 connection)

# SIGNAL INTERFACE CARDS OPTIONS

A maximum of four signal interface cards may be installed in any combination

**Milliamp Output Card** 

Two mA outputs and two 'low power' relays per card

Two isolated 0-20mA/4-20mA outputs with full configuration of zero and span. The user may define a second range and invoke it by means of an external output contact closure. Maximum impedance for each output is  $1K\Omega$ .

All outputs may be configured in 'reverse' and the maximum current for all outputs is 21.5mA.

Two 'low power' relays rated 30V ac/dc @ 1Amp, customer assignable to 'NAMUR' status alarms, alarm, auto-calibration or remote range change functions.

The mA output can be made to 'Jam' high or low on a fault condition in accordance with NAMUR 43.

**Relay Output Card** 

Four 'high power' relays per card

Four 'high power' relays per relay option card rated at 240V ac/30V dc @ 1.0Amp, customer assignable to NAMUR status alarms, measurement alarm, fault or auto-calibration functions.

**Digital Input Card** 

Eight digital inputs per card

Eight digital inputs per option card, customer assignable

Potential use:

- Autocalibration initiation
- Remote range change
- Validity of mA inputsDigital flow sensors
- Digital flow senso

#### **FEATURES**

Display

Graphics LCD display with LED backlight and integral keypad (seven button)

User Interface

Software has multi-language menu capability (English, French and German languages) with standard status pane icons

User interface is has six user configurable measurement display pages with up to six measurements displayed on each page

Security

Four level user configurable password protection as standard

Transmitter Connection

Up to six transmitters can be connected to a single control unit

Transmitter Separation

Maximum permissible separation between a single transmitter and control unit is 1,000m. Please consult Servomex for the maximum separation between multiple transmitters and a single control unit













505 (W) x 325 (H) x 255mm (D)

Wall mount

	JER VOINEX		
OPERATING ENVIRONMENT			
Temperature	Operation: -10 to +50°C (+14°F to +122°F) in sheltered location Storage: -20°C to +70°C (-4°F to +158°F)		
Atmospheric pressure	76 to 112 kPaa (11 to 16.2psia)		
Warm up time	Useable immediately, but typically 2 hours from cold start at 20°C		
Relative humidity	0-95% non-condensing		
Max altitude	3,000m (9,842ft)		
PHYSICAL			
CONTROL UNIT	2210	2213	
Ingress protection	IP66, NEMA 4X		
Weight	10kg (22 lbs)	25kg (55.1 lbs)	

Mounting

UTILITIES

100-120V ac, 50/60 Hz or 220-240V ac, 50/60 Hz 2210: 30VA 2213: 50VA

280 (W) x 300 (H) x 250mm (D)

# **COMPLIANCE**

Dimensions, WxDxH

HAZARDOUS AREA APPROVALS			
CONTROL UNIT	2210	2213	
ATEX	⟨£x⟩ II 3(1)GD Ex ic nA nC [ia Ga] IIC T4 Gc ⟨£x⟩ tc IIIC T70°C Dc IP66 (-20°C < Ta < +50°C)	⟨x⟩    2( )GD Ex db ia [ia Ga]   C T4 Gb ⟨x⟩ tb    C T70°C Db   P66 (-20°C < Ta < +50°C)	
FM (USA)	Class I, Division 2, Groups A,B,C,and D Class II, Division 2, Groups F and G Class III, Division 2 T4, ambient temperature 50°C maximum	Class I, Division 1, Groups B,C and D Class II, Division 1, Groups E, F and G Class III, Division 1 T4, ambient temperature 50°C maximum	
FM Zones (USA)	Class I, Zone 2 approval, IIC T4 (Ta = 50°C) with IS outputs	Class I, Zone 1 approval AEx d ia [ia IIC] IIB + H2 T4 (Ta = 50°C)	
CSA (Canada)	Class I, Division 2, Groups A,B,C and D Class II, Division 2, Groups E,F and G Class III Type 4X, T4, ambient temperature 50°C maximum	Class I, Division 1, Groups B, C and D Class II, Division 1, Groups E, F and G Class III Type 4X, T4, ambient temperature 50°C maximum	
CSA Zones (Canada)	Ex nA nL nC ia [ia] IIC:T4	Class I, Zone 1 approval, Ex d ia [ia] IIB + H2, T4 (Ta = 50°C)	
IECEx (other)	Ex ic nA nC [ia Ga] IIC T4 Gc Ex tc IIIC T70°C Dc IP66 (-20°C $\leq$ Ta $\leq$ +50°C)	Ex d ia [ia Ga] IIC T4 Gb Ex tb IIIC T70°C Db IP66 (-20°C $\leq$ Ta $\leq$ +50°C)	
CML (Japanese)	Not applicable	Ex d ia [ia Ga] IIC T4 Gb Ex tb IIIC T70°C Db IP66 (-20°C $\leq$ Ta $\leq$ +50°C)	
EC DIRECTIVES	2210 & 2213 Control Units comply with the EMC Directive, RoHS II, and all other applicable directives		



**ELECTRICAL SAFETY** 









Electrical safety to IEC 61010-1



CONTROL UNIT CONFIGURATION	SERVOIVIEX T	
Control unit versions	There are two versions of the OxyExact 2200 control unit. The 2210 is a single compartment build and is certified for Zone 2 / Class 1 Div 2 installations whilst the 2213 uses an Exd compartment with separate intrinsically safe section for the screen and keypad to raise the certification to Zone 1 / Class 1 Div 1.	
Controller type	4 certified versions of the Oxy analyzer are available for the 2210 controller version: European ATEX, International IECEx, North American FM, and Canadian CSA. Japanese certification is not available for the 2210. Refer to certification section for full details.	
Supply voltage	Two versions of supply voltage are available: 100-120 and 220-240V ac.	
User manual	An Installation manual that contains all of the information needed to install and safely set up the analyzer.	
Service manual	A Service manual contains technical descriptions, fault diagnosis, parts removal, refitting and test instructions, tool and test equipment lists and electrical drawings. It is intended for use by Servomex trained service personnel. The Service manual covers both the OxyExact 2200 control unit and transmitters.	
Electrical entry option	As standard the controller unit is supplied with:  2210 controller - 7 gland entries, 2 x ½" NPT female and 5 x ¾" NPT 2213 controller - 8 gland entries, 3 x ½" NPT female and 5 x ¾" NPT  Adaptors to M20 gland entries supplied (optional) Adaptors to Pg13.5 gland entries supplied (optional)	
Slot module option 1		
Slot module option 2	Four option slots exist that can be configured with any combination of boards from the list below.  All outputs and inputs are software configurable via the control unit user interface.	
Slot module option 3	<ul> <li>mA output card – two 4-20mA outputs and two low voltage relays with changeover contacts.</li> <li>Relay output card – four relays with changeover contacts</li> <li>Digital input card – eight channels</li> </ul>	
Slot module option 4		
Data communication	This allows for the analyzer to be fully maintained and configured remotely. It also allows for a greater level of remote diagnostics to be carried out above that supplied by the relay contacts. As standard the controller is configured with RS485 Modbus protocol output. Optionally the control unit can be configured with Modbus Ethernet TCPIP protocol.	
Enclosure options	As standard the enclosure is not fitted with a breather vent. Optionally a breather vent can be configured to allow the complete enclosure in the case of the 2210 controller, or the intrinsically safe section, for the 2213 controller.	
Controller mounting	The OxyExact 2200 controller is available in a wall mount option only.	













CONFIGURATION	SERVOTOUGH OxyExact 2210 Controller	
Controller type	Hazardous Area ATEX Cat 3 (Zone 2) Hazardous Area FM Div 2 Hazardous Area CSA Div 2 IEC Ex	
Supply voltage	100-120V 50/60Hz 220-240V 50/60Hz	
User manual	English	
Service manual	English	
Electrical entry option	3/4" NPT M20 adaptor kit PG13.5 adaptor kit	
Slot 1 module option	mA output board Relay board Digital input board	
Slot 2 module option	mA output board Relay board Digital input board	
Slot 3 module option	mA output board Relay board Digital input board	
Slot 4 module option	mA output board Relay board Digital input board	
Data communication	Modbus protocol (RS485) Modbus protocol Ethernet	
Controller mounting	Wall	











CONFIGURATION	SERVOTOUGH OxyExact 2213 Controller	
Controller type	Hazardous Area ATEX Cat 2 (Zone 1) Hazardous Area FM Div 1 Hazardous Area CSA Div 1 IEC Ex CML Ex	
Supply voltage	100-120V 50/60Hz 220-240V 50/60Hz	
User manual	Not required English	
Service manual	English	
Electrical entry option	3/4" NPT M20 adaptor kit PG13.5 adaptor kit	
Slot 1 module option	Not required mA output board Relay board Digital input board	
Slot 2 module option	Not required mA output board Relay board Digital input board	
Slot 3 module option	Not required mA output board Relay board Digital input board	
Slot 4 module option	Not required mA output board Relay board Digital input board	
Data communication	Modbus protocol (RS485) Modbus protocol Ethernet	
Enclosure option	Breather	











# **DIMENSIONAL DRAWINGS**



### CONTROL UNIT

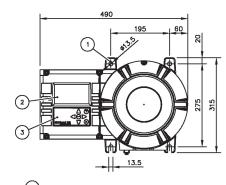
### ATEX Category 3 (02210)

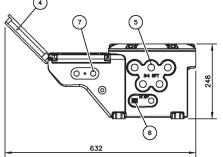
# 290 (4) 478

- Surface mount fixing hole
   Display window
- 3. Keypad
- 4. Door, in open position
- 5. Power and signal cable entries
- 6. Functional (EMC) earth/ground terminal
- 7. Transmitter connection cable entries

Dimensions shown in millimetres

### ATEX Category 2 (02213)





- Surface mount fixing hole
   Display window
- 3. Keypad
- 4. Door, in open position
- 5. Power and signal cable entries
- 6. Functional (EMC) earth/ground terminal
- 7. Transmitter connection cable entries











# > WE'RE READY TO HELP

WHATEVER YOUR GAS ANALYSIS REQUIREMENTS, WHEREVER YOU ARE

These analyzers are not intended for any form of use on humans and are not medical devices as described in the Medical Devices Directive 93/42EEC.

**Please note:** Whilst every effort has been made to ensure accuracy, no responsibility can be accepted for errors and omissions. Data may change, as well as legislation, and you are strongly advised to obtain copies of the most recently issued regulations, standards and guidelines. This document is not intended to form the basis of a contract.

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